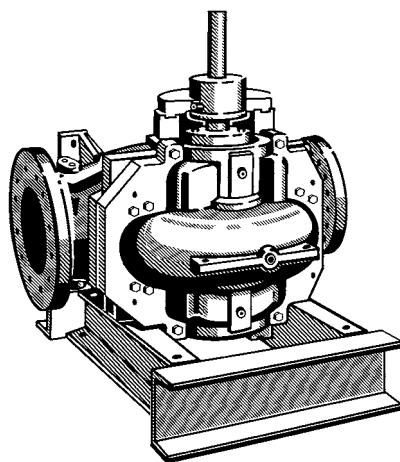


Omega



Omega V

Axially split volute casing pumps

Automation products available:

- PumpExpert
- Hyamaster
- hyatronic

Applications

Waterworks, irrigation and drainage pumping stations, power stations, industrial water supply systems, fire fighting systems, marine applications as well as general applications in refineries.

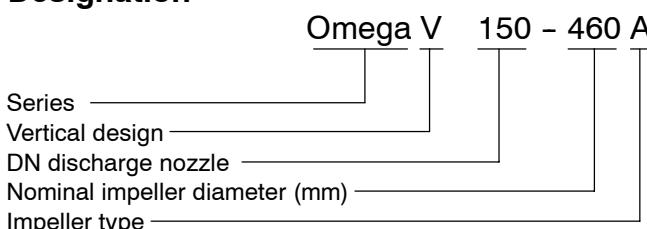
Operating data

Pump sizes	DN 80 up to 350	(3...14 in)
Capacities	Q up to 800 l/s	(12.328 US.gpm)
Total heads	H up to 170 m	(558 ft)
Operating pressure	p up to 25 bar	(363 psi)
Operating temperature t	up to +105 °C	(221 °C)

Design

Single stage, axially split volute casing pump with double-entry radial impeller, for horizontal or vertical installation. Installation of the horizontal drive either on the left or right side of the pump (optional). Flanges drilled to ISO, DIN, BS or ANSI.

Designation



Bearings

Omega:	on both sides grease-lubricated, maintenance-free, deep groove ball bearings, sealed for life,
Omega V:	top: grease-lubricated, maintenance-free, deep groove ball bearing, sealed for life bottom: wear-resistant, medium-lubricated plain bearing of silicon carbide (Residur [®]).

Shaft seal

Uncooled soft-packed stuffing box or uncooled, single-acting, unbalanced bi-directional mechanical seal acc. to DIN 24960.
With an operating pressure > 16 bar: mechanical seal, balanced by hydraulic means.

Materials

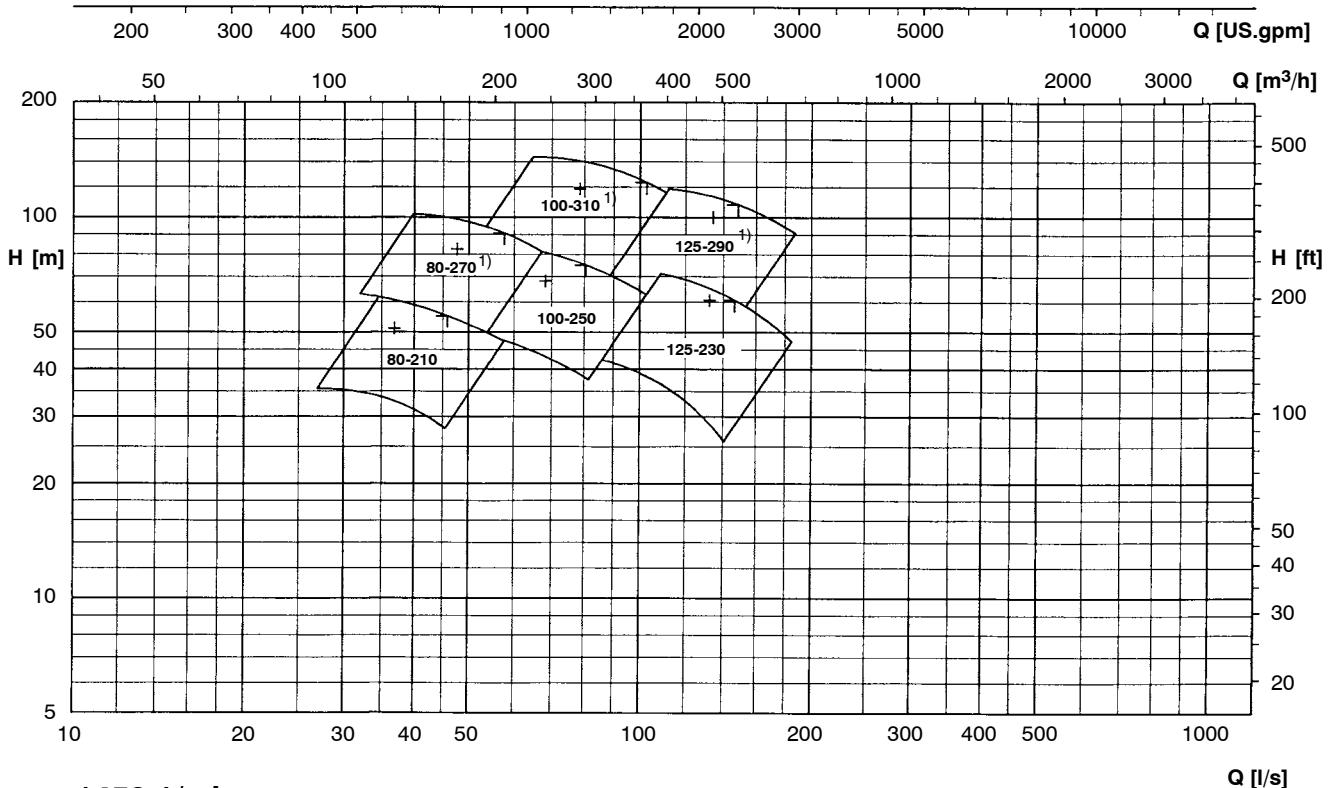
Volute casing:	Cast iron	JL 1040 (GG-25)
	Ductile cast iron	JS 1030 (GGG-40)
	Ni-Resist	GGG-NiCrNb 202
	Duplex steel	1.4517 / 1.4593
Impeller:	Bronze	G-CuSn10
	Duplex steel	1.4517 / 1.4593
Shaft:	Chromium steel	1.4021
	Duplex steel	1.4462
Casing wear rings:	Bronze	GZ-CuSn7ZnPb
	Duplex steel	1.4470

Selection charts

(higher speeds, with the pumps driven by a Diesel unit, available upon request)

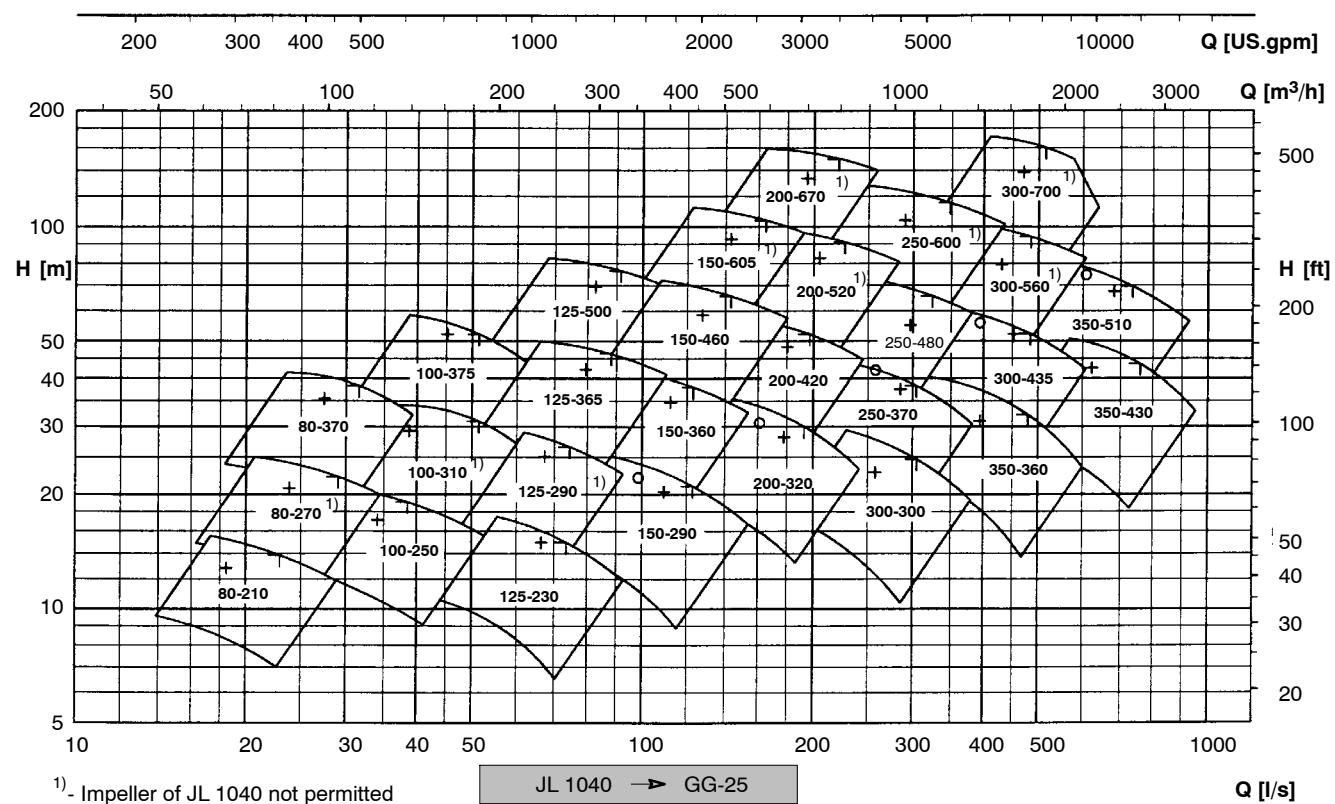
n = 2900 1/min

- ◻ = η_{opt} A - Impeller
- + = η_{opt} B - Impeller



n = 1450 1/min

- ◻ = η_{opt} A - Impeller
- + = η_{opt} B - Impeller
- = η_{opt} C - Impeller



¹⁾ - Impeller of JL 1040 not permitted

JL 1040 → GG-25

Q [l/s]

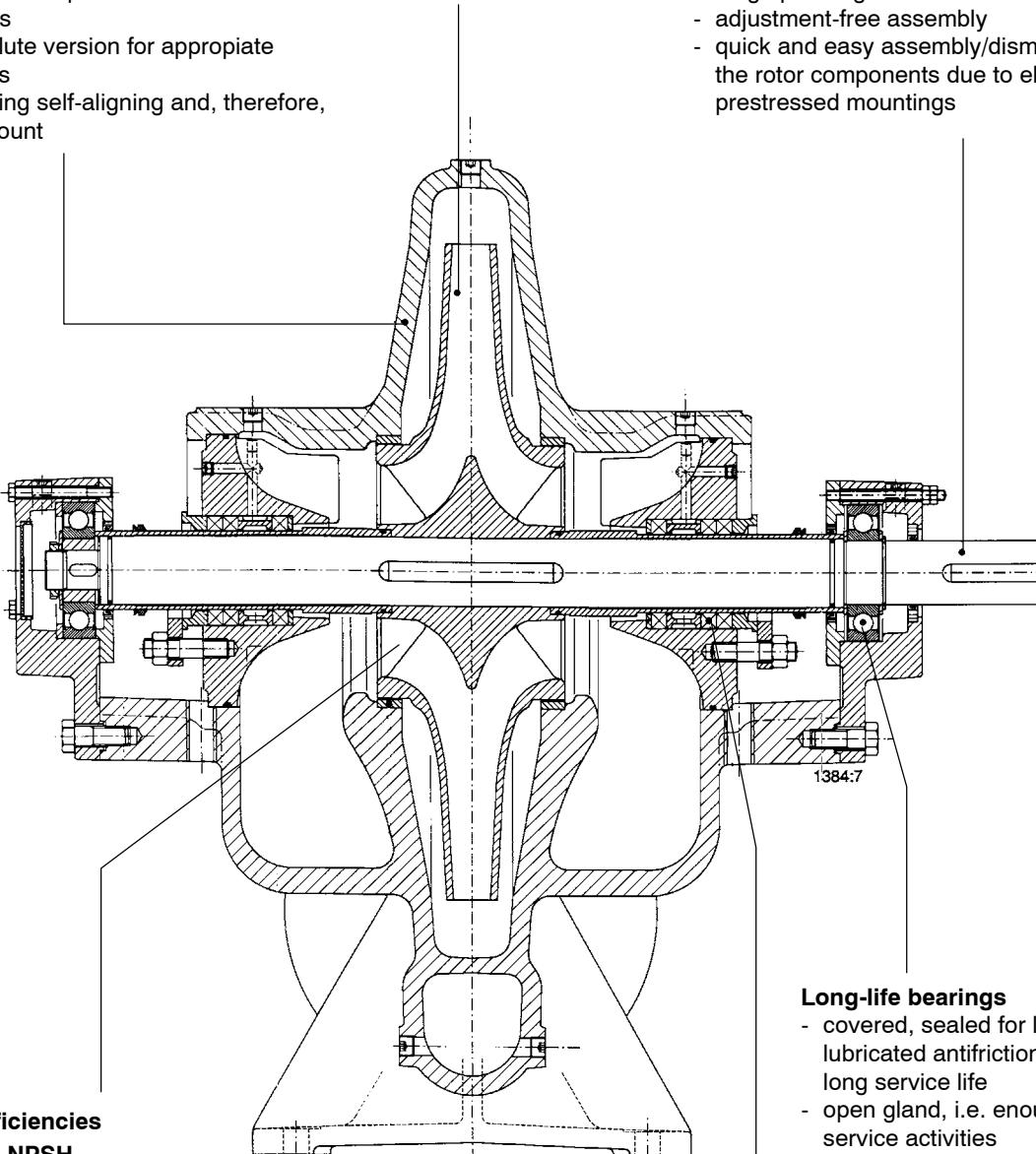
Your technical advantages

Innovative casing

- in-line design
- short distance between bearings and correspondingly short shaft
- leak-tight due to compact joint flange with long, prestressed bolts
- counter-rotation possible with the same parts
- double-volute version for appropriate total heads
- upper casing self-aligning and, therefore, easy to mount

High-performance impeller

- minimal axial thrust due to double-entry impeller
- impeller wear rings optional
- new vane passage with excellent hydraulic characteristics



Excellent efficiencies

Outstanding NPSH

- computer-optimized double-entry impellers
- smooth surfaces inside the casing and on the impeller
- smooth, quiet running also guaranteed by a large impeller eye area
- no drop in efficiency due to cost-effective, replaceable casing wear rings and impeller wear rings
- smooth, low-wear running due to a swirl-free, low-energy loss inlet

Your service advantages

Service-friendly shaft

- completely sealed and dry for zero corrosion
- short and rigid with negligible vibrations
- replaceable shaft protecting sleeves
- no threads exposed to pumped medium, i.e. long operating life and no corrosion
- adjustment-free assembly
- quick and easy assembly/dismantling of the rotor components due to elastically prestressed mountings

Long-life bearings

- covered, sealed for life, grease-lubricated antifriction bearings for a long service life
- open gland, i.e. enough space for service activities

Application-oriented seals

- asbestos-free, potable-water quality soft-packed stuffing boxes
- or bi-directional mechanical seals

Contents

	Page
General remarks: - Scope of supply - Packing and shipment - Guarantee, testing and quality control - Order data for pump and motor - Sales program and accessories	5 - 6
Types of arrangement, directions of rotation, flow directions	7
Materials / application limits, pressure limits and material combinations, recommended material combinations (table of pumped media)	8 - 9
Technical data	10
Speeds, vibrations, coatings	11
Arrangement of sealing water and flushing pipes, vent connections and bearing temperature sensors	12
General drawings	13 - 14
Mechanical seals, standard design	15
Tables of dimensions and weights (pump)	16- 23
Arrangement drawings horizontal, vertical	24 - 49
Recommended spare parts	50 - 52
Motor dimensions and weights (Type of arrangement 3E)	53

Scope of supply

Pump supplied with bare shaft end, in horizontal or vertical design, painted to KSB standard, sealed by a soft-packed stuffing box or by a mechanical seal.

Add-on components to convert the pump to a complete pump / motor set:

Pump to be supplied with:

- common baseplate / base frame for pump and motor (for horizontal installation)
- motor stool and foot for vertical installation (including support feet in case of the larger motor sizes)
- motor
- coupling and coupling guard

Accessories:

- sealing water and / or flush pipe
- complete set of pressure gauges
- cyclone separator including the necessary piping
- vent valve (for manual or automatic operation)
- temperature sensor for anti-friction bearings (PT 100)
- limit value sensor switch for PT 100

Packing and shipment

Omega horizontal:

Up to a total weight of 1500 kg or a motor size IEC 280, the units (consisting of pump, motor, coupling and coupling guard) are supplied completely assembled and mounted on a common baseplate / common base frame. Units weighing > 1500 kg, or comprising a motor size IEC 315 and larger are completely assembled at the factory to check the components for correct adjustment, subsequently disassembled again and each major component is packed separately for shipment.

Omega V vertical:

Omega V vertical pumps are dispatched with the motor stool mounted. The motors themselves are packed separately.

Guarantee, testing and quality control

Every pump is tested for correct functioning. The operating data are guaranteed **without** acceptance test in accordance with ISO 2548 C, DIN 1944/III or comparable international testing standards. Acceptance tests in accordance with ISO / DIN standards can be provided against an extra charge.

The quality of the Omega products is ensured by a tested and certified quality assurance system according to DIN ISO 9001 / EN 29001.

Order data

- pump:

- description of the pump according to "Designation"
- capacity Q
- total head H (H_{geo} and plant losses)
- material combination
- mating dimensions of flanges
- shaft seal soft packed stuffing box or a mechanical seal
- liquid handled and liquid temperature (see fig. pg. 7)
- accessories required
- number of copies and language of operating manual

- motor:

(choice by KSB)

- type of construction
- type of enclosure
- voltage, frequency, method of starting
- ambient temperature
- insulation class
- accessories required

motor:

(motor to be supplied by the customer)

Each order has to be accompanied by a binding motor dimension table and a data sheet indicating the effective speed and weight of the motor. This information has to be supplied by the client without exception!

Sales program and accessories

	Scope of supply / Characteristics	Fig. 0	3E	Omega	Omega V	
				DB	DK	DJ
Motor	without motor	●	●	●	●	●
	KSB standard motor	-	● ¹⁾	●	●	Δ
	Proprietary product to client's choice (IEC-standard up to 315 M)	-	○	○	○	Δ
	Motor not in accordance with IEC 72 (315 L and above)	-	Δ	Δ	Δ	Δ
Installation set ²⁾	Baseplate / base frame	-	●	-	-	-
	Foot / rail	-	-	-	-	●
	Motor stool and foot (incl. support foot) ²⁾	-	-	●	●	-
	Universal joint shaft, motor stool	-	-	-	-	Δ
	Coupling and coupling guard	-	●	●	●	-
Accessories (optional)	Sealing water and flush pipes ³⁾			○		
	Complete set of pressure gauges (to ZN 16064)			○		
	Cyclone separator with piping			○		
	Vent valve (manual or automatic)			○		
	Temperature sensor for anti-friction bearings (PT 100)			○		
	Limit value sensor switch suitable for PT 100 (one for each PT 100)			○		
	Drain			○		
Shaft seal	Soft-packed stuffing box			●		
	Mechanical seal (standard mech. seal to DIN 24960)			●		
	Mechanical seal, balanced (when working pressure > 16 bar)			○		
Paint	to KSB standard			●		
	with a coat of primer to KSB standard only			○		
	internal coat of paint (approved for drinking water applications)			○		
	complete coating system to customer specification			Δ		
	top coat (on a base coat of standard primer) to customer specification			Δ		
Flange	to DIN EN 1092-2 / BS 4504			●		
	to ANSI B 16.1			○		
Acceptance testing	acc. to KSB standard (i.e. ZN 56535)			●		
	to DIN 1944/III			○		
	to DIN 1944/II			○		
	to ISO 2548 C			○		
	to BS 5316 P1/P2			○		
	other acceptance test (check-back required)			Δ		

1) motor adjustable for height

2) varies according to motor size

3) not required with an inlet pressure of $p > 2$ bar
(Arrangement, see p. 12.)

● standard version

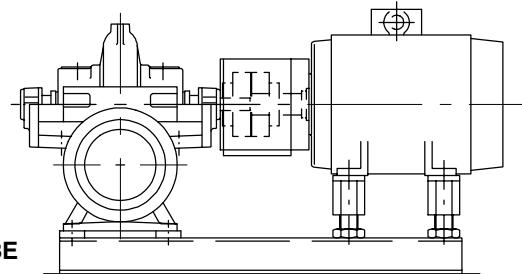
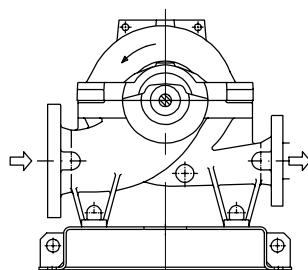
○ standard variant

Δ special version

Standard variants and special versions are subject to surcharge and require longer delivery times

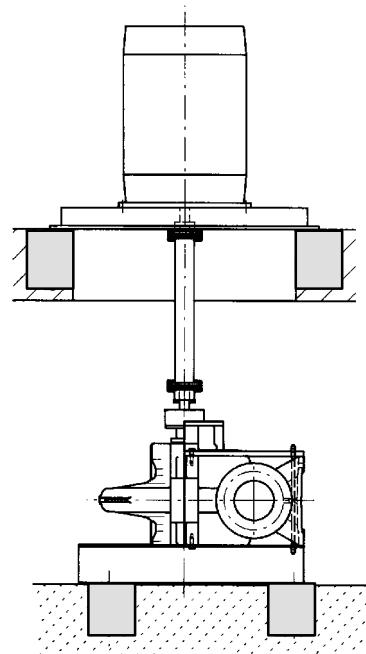
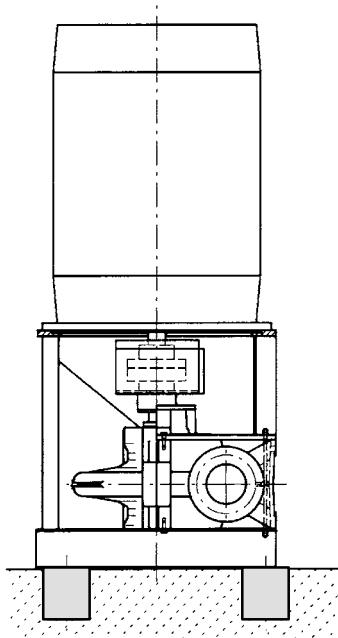
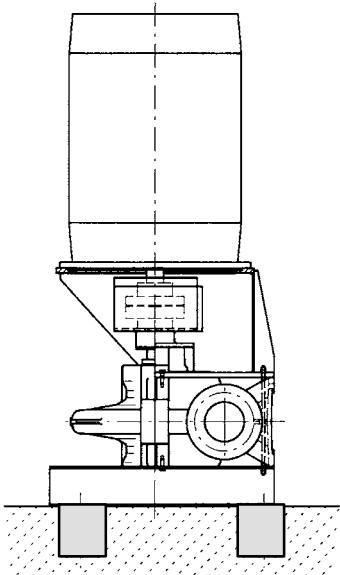
Types of arrangement

Horizontal



Pump set with close-coupled motor (type IM B3)
Baseplate, base frame, coupling guard and motor height adjustment

Vertical



Type of arrangement DB¹⁾

Type of arrangement DK¹⁾

Type of arrangement DJ

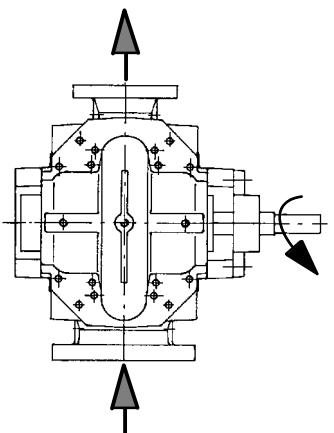
¹⁾ Depending on motor size, see arrangement drawings, pp. 34-49

Optionally with intermediate bearing

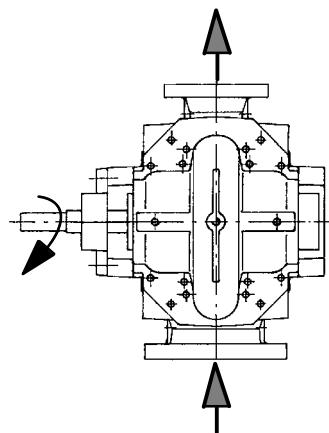
Direction of rotation / flow direction

Horizontal

Direction of rotation
anticlockwise,
viewed from the drive end

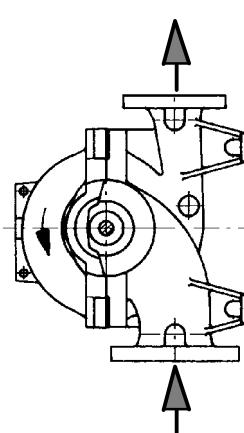


Direction of rotation
clockwise, viewed
from the drive end

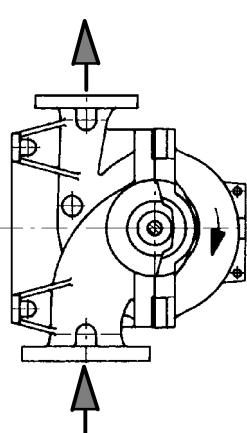


Vertical

Direction of rotation
anticlockwise,
viewed from the drive end



Direction of rotation
clockwise, viewed
from the drive end



Materials / Application limits

Temperatures		Stuffing box / mechanical seal : max. 105 °C				
Liquid handled (Fields of application)		see separate recommendation for material combination (table of pumped media)				
Part no.	Part designation	Material combinations				
GB	SB	SC	NC	C		
102	Volute casing	JL 1040	JS 1030	JS 1030	GGG-NiCrNb202	1.4517 / 1.4593
211	Pump shaft			1.4021		1.4462
234	Impeller		G-CuSn10			1.4517 / 1.4593
350.1	Bearing housing				JL 1040	
360	Bearing cover				JL 1040	
441	Housing for shaft seal	JL 1040		JS 1030	GGG-NiCrNb202	1.4517
452	Gland		RST 37-2			1.4571
455	Stuffing box insert	Only on pumps with a soft-packed stuffing box	GZ-CuSn7ZnPb			1.4571
457	Neck ring		GZ-CuSn7ZnPb			1.4581
458	Lantern ring		GZ-CuSn7ZnPb			CrNi-steel
502	Casing wear ring		GZ-CuSn7ZnPb			1.4470
503	Impeller wear ring (optional)		GZ-CuSn7ZnPb			1.4470
524	Shaft protecting sleeve				1.4138	
433	Mechanical seal				Si-SiC / Si-SiC (Q1 Q1 V G G to DIN 24960)	
901.1	Companion bolt			10.9		1.4462
703	Sealing water or flush pipe		PTFE / steel galv. Zn		PTFE / 1.4571	PTFE / duplexsteel

1) permitted for sizes, see table " Pressure limits and material combinations", below

JL 1040 → GG-25
JS 1030 → GGG-40

Pressure limits and material combinations

Pump sizes	Max. permissible operating pressures in bar				
	Material combinations				
	GB	SB	SC	NC	C
80-210					
80-270					
80-370					
100-250					
100-310					
100-375					
125-230					
125-290	16			16	
125-365					
125-500					
150-290					
150-360					
150-460					
150-605	24			24	
200-320					
200-420	16		25	16	25
200-520					
200-670	24			24	
250-370 ²⁾	10			10	
250-480	16			16	
250-600	24			24	
300-300 ²⁾	10			10	
300-435 ²⁾	16			16	
300-560	24			24	
300-700					
350-360 ²⁾	10				
350-430 ²⁾					
350-510 ²⁾				10	

2) For material combinations GB and NC the maximum permissible operating pressure is dictated by the flange design according to ANSI B 16.1 Class 125 standard.

- N. B. :**
- With a test pressure of $p > 20$ bar, use a balanced mechanical seal (pressure test)
 - Although the operating pressure and the nominal pressure of the casing flange are not directly related, the nominal pressure of the flange to be used has to be one pressure stage higher than the guaranteed operating pressure.

Recommended material combinations (table of pumped media)

No.	Pumped medium	Description	GB	SB	SC	NC	C	First choice	Gland packing	Mech. seal	Remarks / additional recommendations
1	Petrol (gasoline) / kerosene		-	-	-	-	-	-	-	-	Omega pumps not suitable
2	Diesel fuel		-	-	-	-	-	-	-	-	
3	Liquefied gases		-	-	-	-	-	-	-	-	
4	Brackish water		-	-	o	+	c	+	+	+	
5	Sea water		-	-	+	+	+	c	+	+	
6	River water	containing up to 0.1 g/l of solids	+	+	+	+	+	gb	+	+	
7	Rainwater	prescreened mechanically	+	+	+	+	+	gb	+	+	
8	Industrial water		+	+	+	+	+	gb	+	+	
9	Raw water	containing up to 0.1 g/l of solids	+	+	+	+	+	gb	+	+	only without NFPA-certification
10	Fire-extinguishing water		+	+	+	+	+	+	+	+	
11	Pure water		+	+	+	+	+	+	+	+	
12	Potable water		+	o	o	+	+	gb	+	+	including internal coat of paint approved for drinking water applications on GB-design
13	De-mineralised water		o	o	o	+	+	nc	+	+	
14	Cooling water		+	+	+	+	+	gb	+	+	
15	Condensate		-	o	+	+	+	sc	-	+	
16	Hot water		-	+	+	-	+	sb	-	+	
17	Heating water		-	+	+	-	+	sb	-	+	
18	Boiler feed water		-	-	+	-	+	sc	+	+	
19	Cooling tower water		-	-	+	-	+	sc	+	+	
20	Washing water		+	+	+	+	+	gb	+	+	
21	Industrial water	neutral (pH = 6...8)	+	+	+	+	+	gb	+	+	
22	Industrial water	slightly acidic/basic (pH = 4...9)	-	-	-	+	+	nc/c	-	+	
23	Industrial water	highly acidic/basic (pH = 1...11)	-	-	-	-	+	c	-	+	
24	Oil emulsion	viscosity max. 20 mm ² /s	+	+	+	+	+	gb	-	+	Mechanical seal flushed from an outside source (on request)
25	Water / sand mixture	max. solids content 0.1 g/l for continuous operation max. solids content 0.2 g/l for intermittent operation	o	o	+	o	+	sc	+	+	
26	Water, chemically neutral with regard to corrosion, charged with aromatic hydrocarbons	e.g. benzene, styrene	-	+	+	+	+	sb	-	+	On request (depending on the medium pumped, the concentration and the temperature)
27	Water, chemically neutral with regard to corrosion, charged with chlorinated hydrocarbons	e.g. trichloroethylene, ethylene dichloride	-	+	+	+	+	sb	-	+	Maximum solids content of the medium pumped 0.1 mg/l with continuous operation; 0.2 g/l with intermittent operation
28	Scale-forming water		-	-	o	-	o	sc/c	+	+	On request (solids content and grain size to be indicated)

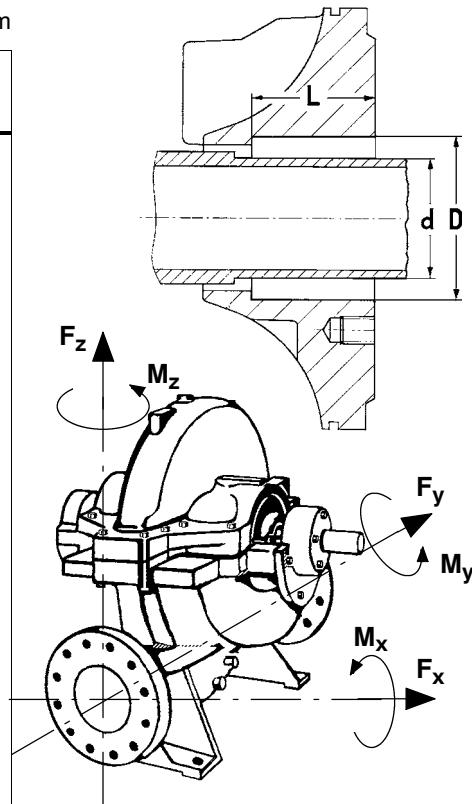
+ suitable
o suitable with reservations
- not suitable

9

Technical data

all dimensions in mm

Pump sizes	Shaft units	Nominal diameter stuffing box / mechanical seal d	Diameter D	Length L	Stuffing box data Number of packing rings per gland
80-210					
80-270					
80-370					
100-250	40	50	70	60	
100-310					
100-375					
125-230					
125-290					
125-365					
125-500	50	60	85	72	
150-290					
150-360					
150-460					
150-605					
200-320	60	70	95	72	3
200-420					
200-520					
200-670	70	80	112	93	
250-370					
250-480					
250-600	80	90	122	93	
300-300	70	80	112	93	
300-435	80	90	122	93	
300-560					
300-700	90	110	150	120	
350-360	80	90	122	93	
350-430					
350-510	90	110	150	120	



1) Values are valid for casing materials JL 1040 and GGG-NiCrNb 202.
For casing material JS 1030 multiply value by 1.4, for 1.4517 multiply value by 1.9.

Pump sizes	Impeller dimensions in mm free passage +/- 10%			max. diameter A-, B-, C-Imp.	Permissible nozzle forces F_x, F_y, F_z ¹⁾ N	Permissible nozzle moments M_x, M_y, M_z ¹⁾ Nm	Mass moments of inertia J (without coupling) kgm ²	
	A-Imp.	B-Imp.	C-Imp.				without water	with water
80-210	15	11	-	215	800	500	0.023	0.028
80-270	13	9	-	275			0.037	0.044
80-370	11	8	-	345			0.027	0.032
100-250	19	14	-	254	1000	700	0.048	0.058
100-310	15	11	-	325			0.092	0.110
100-375	13	10	-	408			0.229	0.275
125-230	23	17	-	245	1500	1000	0.161	0.193
125-290	19	12	-	301			0.125	0.150
125-365	14	10	-	392			0.261	0.313
125-500	14	10	-	482	2000	1500	0.688	0.825
150-290	27	20	14	289			0.169	0.288
150-360	22	15	-	355			0.199	0.338
150-460	17	12	-	462	2500	2000	0.456	0.775
150-605	16	11	-	569			1.074	1.825
200-320	30	22	17	338			0.442	0.575
200-420	26	18	-	415	4000	2750	0.588	0.725
200-520	20	14	-	540			1.288	1.675
200-670	18	12	-	665			3.654	4.750
250-370	39	27	20	390			0.721	1.225
250-480	30	20	-	478			0.956	1.625
250-600	23	16	-	622			2.206	3.750
300-300	39	27	-	323	5000	3000	0.571	0.800
300-435	45	32	30	450			1.785	2.500
300-560	35	23	-	553			2.411	3.375
300-700	26	18	-	719			6.346	8.250
350-360	39	27	-	373			1.116	1.563
350-430	57	40	-	430			2.232	3.125
350-510	52	36	35	518			3.393	4.750

Speeds

For speeds in excess of the figures indicated in the sales documentation, please contact KSB indicating the required operating range.

Speed control: **Shaft sealing always by means of a mechanical seal.**
 For speed control on Omega V, check-back with KSB.

Vibrations

Vibration values of the pump according to DIN ISO 1949, in the operating range from 0.5 up to $1.2 \times Q_{Opt}$

- Omega : Group G $V_{eff} < 4.5 \text{ mm/s}$
- Omega V: Group T $V_{eff} < 7.0 \text{ mm/s}$

Coating

A) Standard coating

Surface treatment: SA 2½ to DIN 55928, Part 4
Corrosion control: to AA 0080-06-01
Primer: 2-pack zinc-rich primer or 2-pack zinc phosphate

Top coat : KSB standard

2-pack epoxy resin, layer thickness approx. 0.10 mm, colour RAL 5002 (ultramarine blue)

B) Internal coating - approved for potable water (standard variant for GB-design)

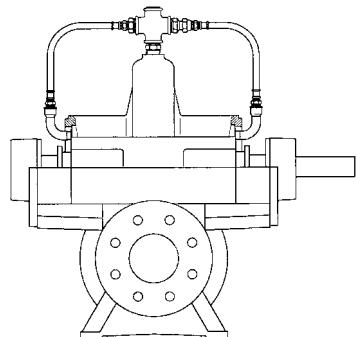
Surface treatment: SA 2½ to DIN 55928, Part 4
Corrosion control: to AA 0080-06-01
Primer 2-pack zinc-rich primer or 2-pack zinc phosphate

Top coat (inside):

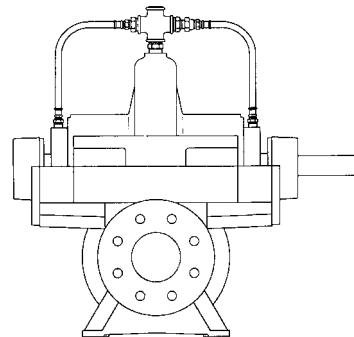
2-pack epoxy resin, layer thickness approx. 0.125 mm, colour RAL 9005 (black)

Arrangement of sealing water and flush pipes

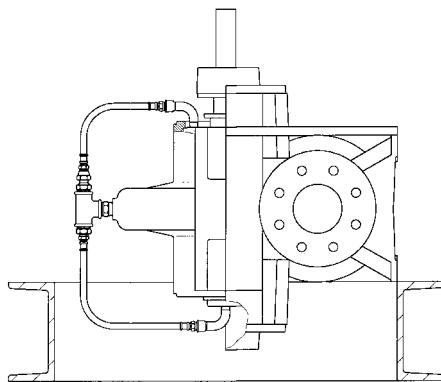
01 Sealing water pipe for gland packing



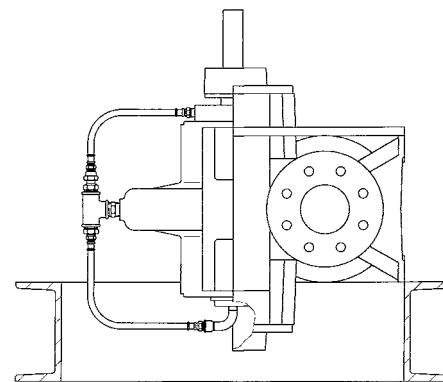
02 Flush pipe for mechanical seal



03 Sealing water pipe for gland packing
Flush pipe for Residur® bearing

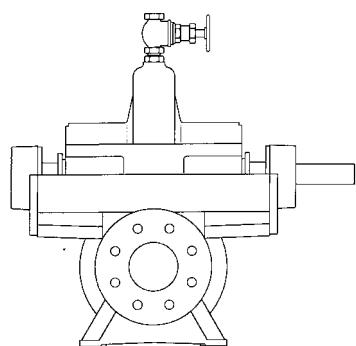


04 Flush pipe for mechanical seal
Flush pipe for Residur® bearing

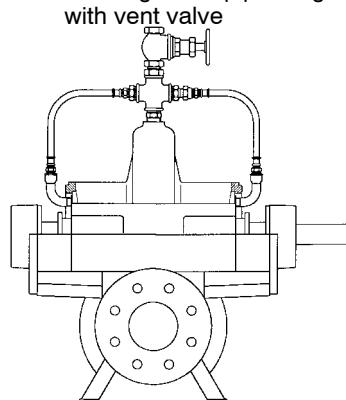


Arrangement of venting connections and bearing temperature sensor (vent valves are available as accessories)

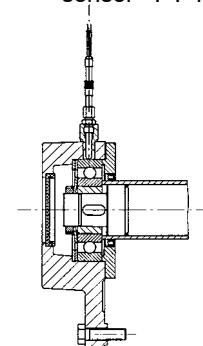
05 Vent valve



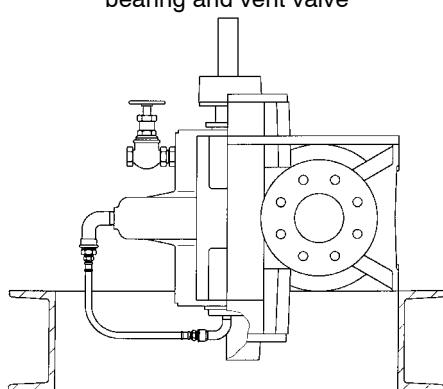
06 Sealing water pipe for gland packing
with vent valve



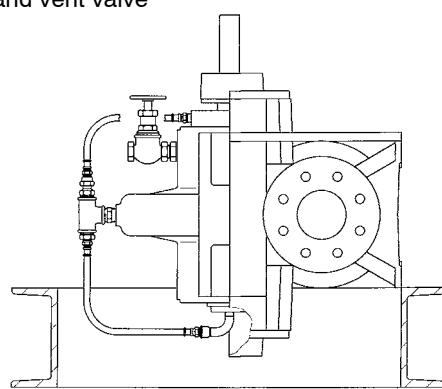
Bearing temperature
sensor PT 100



07 Flush pipe for Residur®
bearing and vent valve

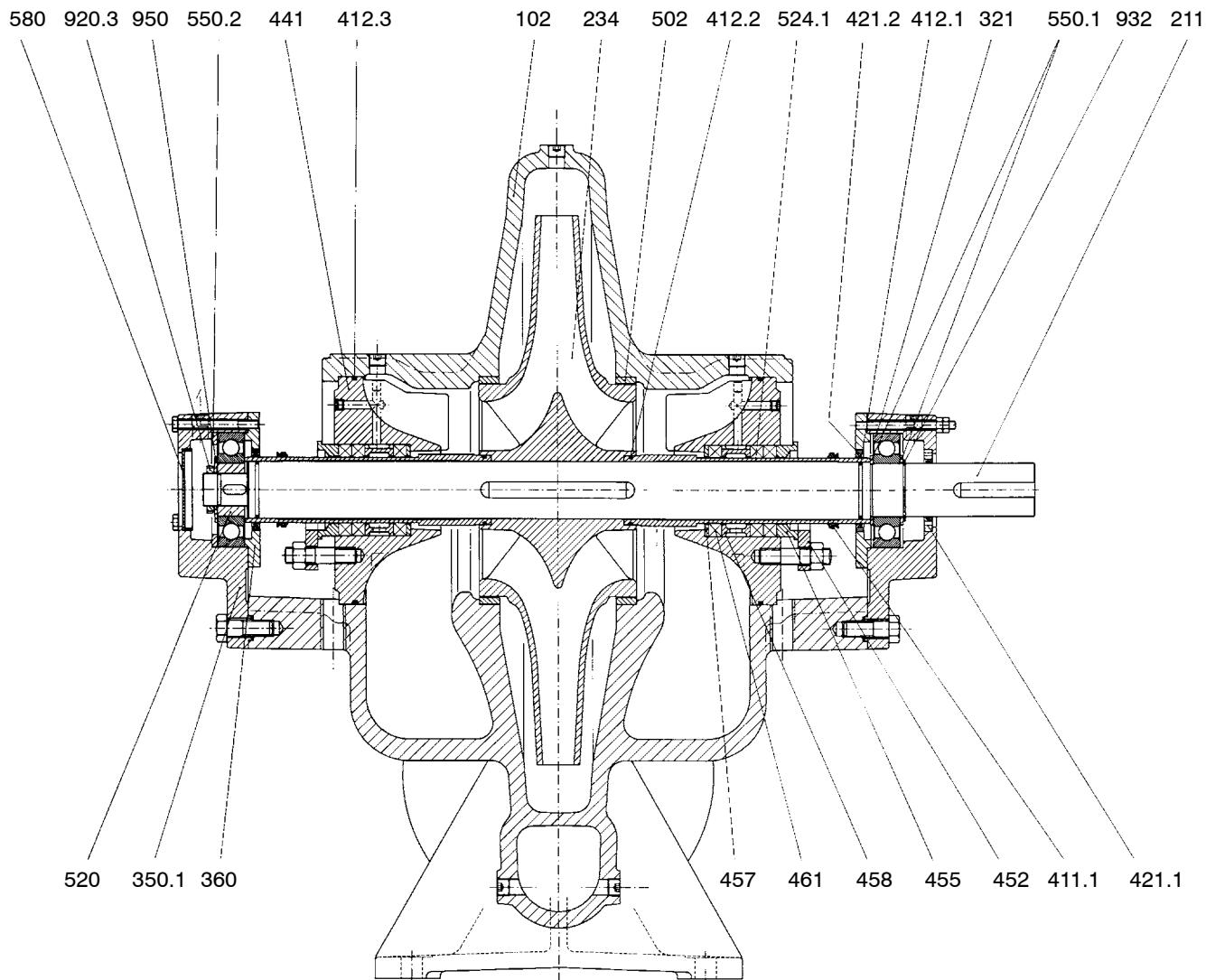


08 Flush pipe for mechanical seal, Residur® bearing
and vent valve



General drawing

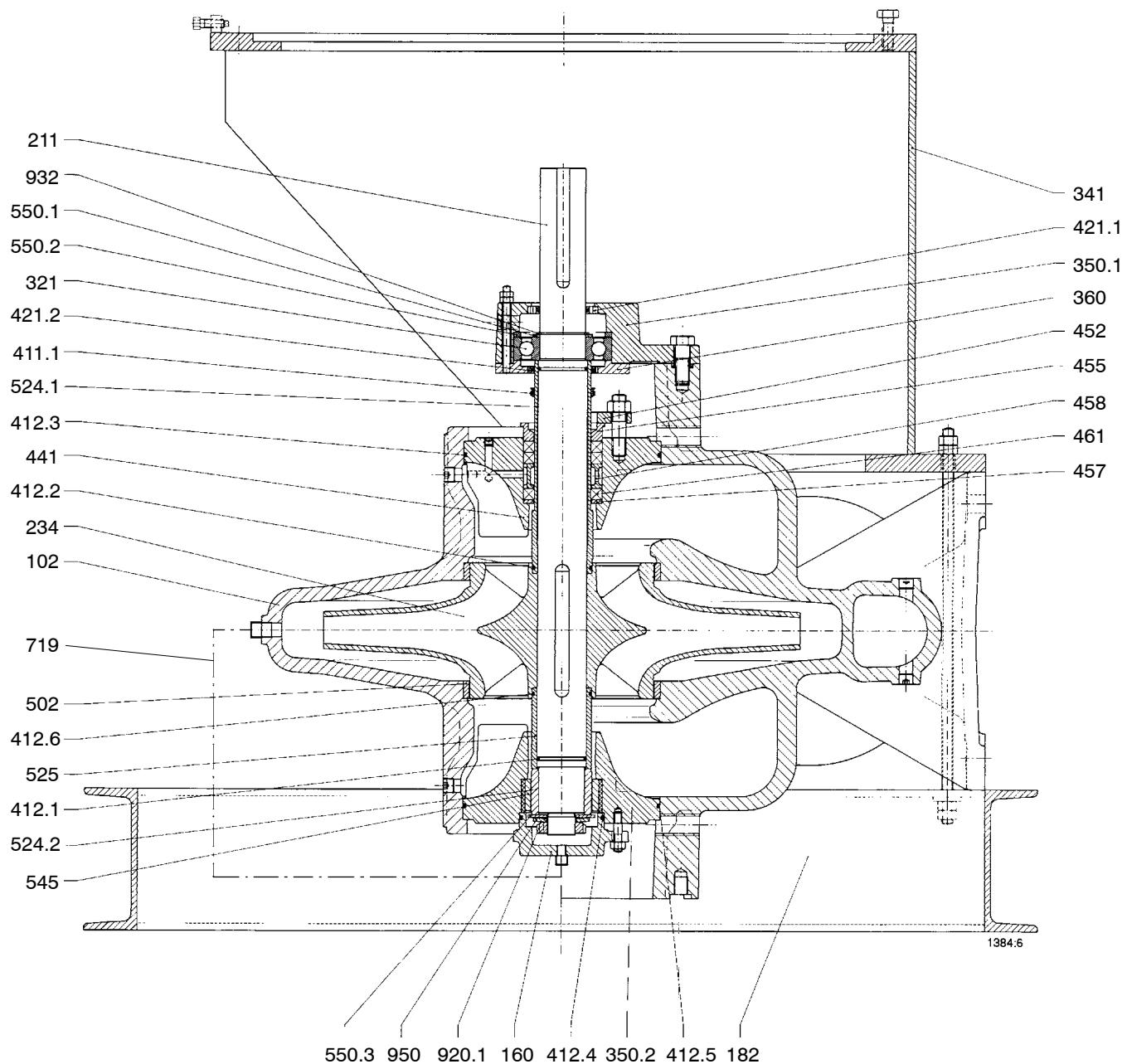
Horizontal installation Omega 80-210 up to 350-51



Part no.	Part designation	Part no	Part designation	Part no	Part designation
102	Volute casing	452	Gland	920	Nut
211	Pump shaft	461	Gland packing	932	Circlip
234	Impeller	455	Stuffing box insert	950	Spring
321	Deep groove ball bearing	457	Neck ring		
350. ...	Bearing housing	458	Lantern ring		
360	Bearing cover	502	Casing wear ring		
411. ...	V-Ring	520	Sleeve		
412. ...	O-Ring	524	Shaft protecting sleeve		
421	Radial shaft seal ring	550. ...	Washer		
441	Housing for shaft seal	580	Cap		

General drawing

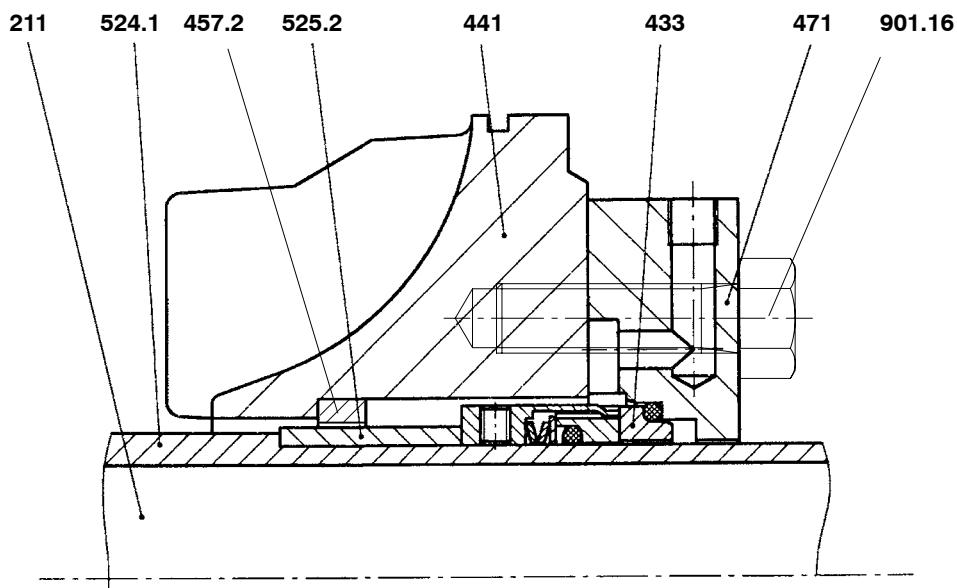
Vertical installation DB , Omega V 80-210 up to 350-510



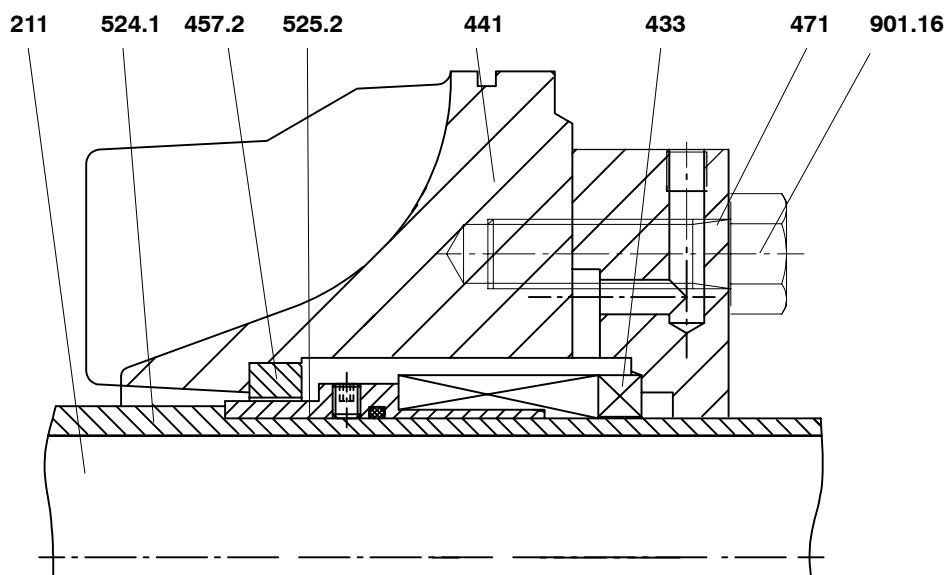
Part no.	Part designation	Part no	Part designation	Part no	Part designation
102	Volute casing	411. ...	V-Ring	502	Casing wear ring
160	Cover	412. ...	O-Ring	524	Shaft protecting sleeve
182	Foot	421. ...	Radial shaft seal ring	525	Spacer sleeve
211	Pump shaft	441	Housing for shaft seal	545	Bearing bush
234	Impeller	452	Gland	550. ...	Washer
321	Deep groove ball bearing	461	Gland packing	719	Flexible tube
341	Motor stool	455	Stuffing box insert	920	Nut
350. ...	Bearing housing	457	Neck ring	932	Circlip
360	Bearing cover	458	Lantern ring	950	Spring

Mechanical seals, standard design

Standard mechanical seal acc. to DIN 24960

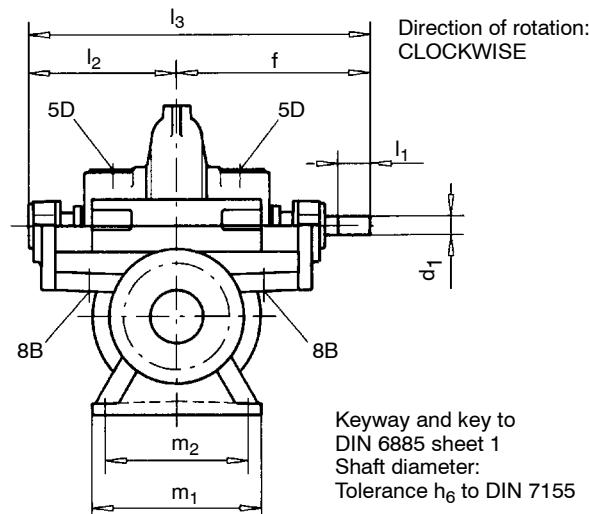
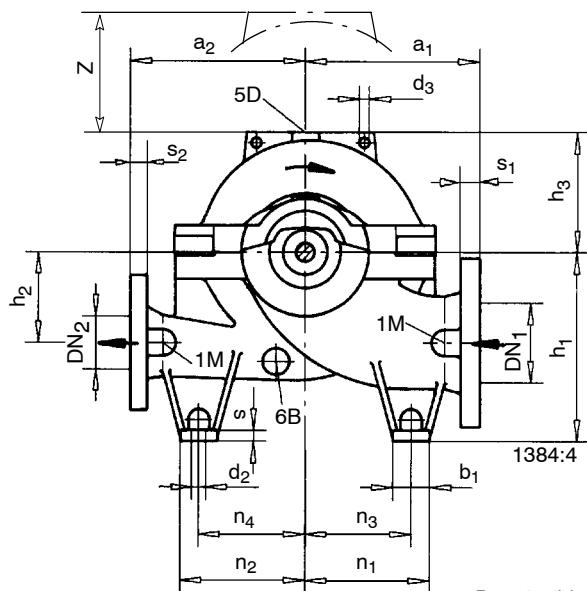


Balanced mechanical seal (when operating pressure $p > 16$ bar)



Part no	Part designation	Part no	Part designation
211	Pump shaft	471	Seal cover
433	Mechanical seal	524.1	Shaft protecting sleeve
441	Housing for shaft seal	525.2	Spacer sleeve
457.2	Neck ring	901.16	Hexagon head bolt

Table of dimensions Omega 80 - 210 up to 150 - 605



Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Permissible deviations for:

- Centreline heights
- Dimensions without indication of tolerances
- Cast iron parts

DIN 747

DIN 7168, medium

DIN 1686 GTB 18

Connections:

- | | | |
|------|----------------------|-------|
| - 1M | Pressure gauge | G 1/2 |
| - 5D | Vent | G 1/2 |
| - 6B | Drainage | G 1/2 |
| - 8B | Leakage liquid drain | G 3/4 |

Major external pump dimensions and weights

all dimensions in mm

Pump size	Flange dimensions						Pump dimensions								
	DN ₁	DN ₂	s ₁	s ₂		a ₁ ²⁾	a ₂ ²⁾	d ₃	f	h ₁	h ₂	h ₃	l ₂	l ₃	z ¹⁾
80-210						300	300	19	415	315	140	168			340
80-270	125	80	34		29	330	330					190	300	715	380
80-370												225			450
100-250						330	330					195			390
100-310	150	100	37		32	370	370	19	415	355	170	225	300	715	450
100-375												260			520
125-230						370	370					210			420
125-290	200	125	41		35	450	450	19	515	400	200	230	366	881	460
125-365												260			520
125-500						400	400					305			610
150-290						450	450					245	366	881	490
150-360	200	150	41		37	600	500	19	515	400	200	265			530
150-460												305			610
150-605												500	399	989	740

Pump size	Foot dimensions								Shaft		Weights [kg]		
	b ₁	d ₂	m ₁	m ₂	n ₁	n ₂	n ₃	n ₄	s	d ₁	l ₁	Pump	Water content
80-210												185	10
80-270	70	17,5	320	270	205	205	170	170	20	35	80	195	15
80-370												205	20
100-250												210	20
100-310	70	17,5	320	270	235	235	200	200	20	35	80	225	25
100-375												245	30
125-230												250	35
125-290	70	17,5	390	340	260	260	225	225	20	45	100	275	40
125-365												300	45
125-500					315	315	280	280				335	55
150-290					390	340	260	260	225	45	100	350	50
150-360	70	17,5										360	60
150-460					315	315	280	280				440	75
150-605					480	430	385	385	350	55	125	650	90

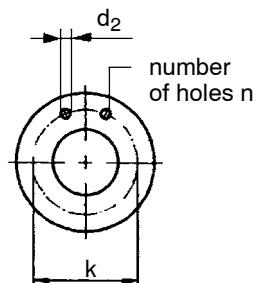
¹⁾ z = the dimensions to be maintained around the casing cover for dismantling of the rotor

²⁾ material combinations SB and SC: dimensions are 1% larger

Standard flange design 1):

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to: DIN 2501 ISO 7005/2			JS 1030 / 1.4517 Nominal pressure acc. to: DIN 2501 ISO 7005/2		
	BS 4504	ANSI B 16.1	BS 4504	ANSI B 16.1		
80-210						
80-270	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
80-370						
100-250						
100-310	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
100-375						
125-230						
125-290						
125-365	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
125-500						
150-290						
150-360	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
150-460						
150-605	PN 25	Table 25/11				

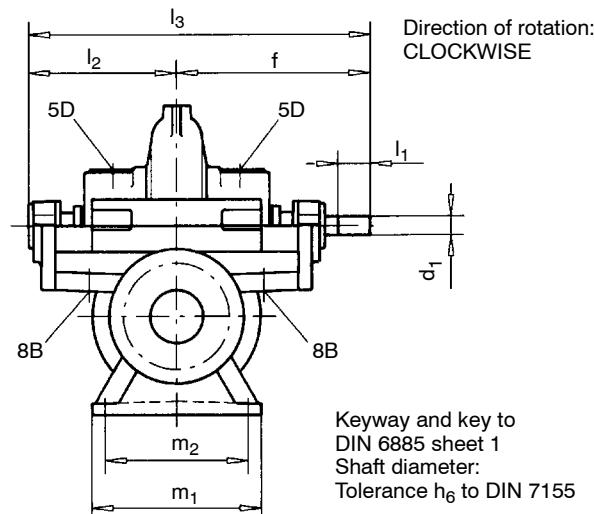
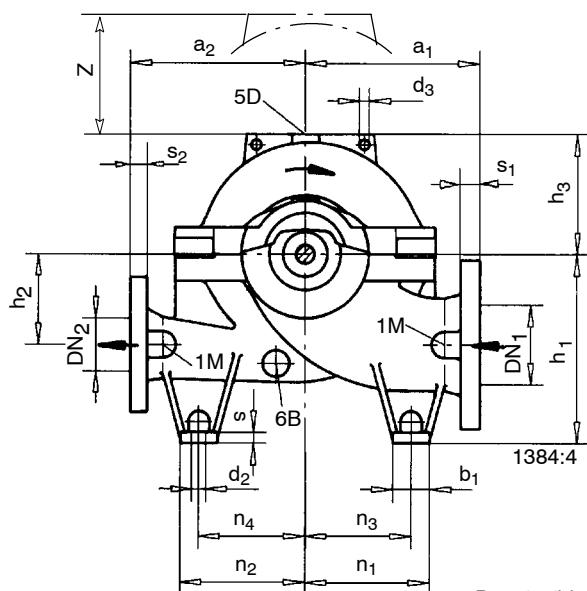
1) Other flange designs are available on request


Flange dimensions - Drilling diagram

all dimensions in mm

Standard		DN 80			DN 100			DN 125			DN 150			DN 200		
		d ₂	k	n	d ₂	k	n									
ISO 7005/2 DIN 2501	PN 16	19	160	8	19	180	8	19	210	8	23	240	8	23	295	12
ISO 7005/2 DIN 2501	PN 25	19	160	8	23	190	8	28	220	8	28	250	8	28	310	12
BS 4504	Table 16/11	19	160	8	19	180	8	19	210	8	23	240	8	23	295	12
BS 4504	Table 25/11	19	160	8	23	190	8	28	220	8	28	250	8	28	310	12
ANSI B 16.1	Class 250	23	168	8	23	200	8	23	235	8	23	270	12	28	330	12

Table of dimensions Omega 200 - 320 up to 350 - 510



Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Permissible deviations for:

- Centreline heights
- Dimensions without indication of tolerances
- Cast iron parts

DIN 747

DIN 7168, medium
DIN 1686 GTB 18

Connections:

- | | | |
|------|----------------------|-------|
| - 1M | Pressure gauge | G 1/2 |
| - 5D | Vent | G 1/2 |
| - 6B | Drainage | G 1/2 |
| - 8B | Leakage liquid drain | G 3/4 |

Major external pump dimensions and weights

all dimensions in mm

Pump size	Flange dimensions					Pump dimensions									
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ³⁾	a ₂ ³⁾	d ₃	f	h ₁	h ₂	h ₃	l ₂	l ₃	z ²⁾	
200-320	250	200	48	41	450	450	24,5	590	500	240	285	399	989	570	
200-420					500	500		655	560	300	370	310		620	
200-520					600	550		600	350	430	464		1119	740	
200-670					650	550		655	600	300	320	464		860	
250-370	300	250	33 (51) ¹⁾	32 (48) ¹⁾	500	500	12,5	600	300	320	464		1119	640	
250-480					550	550		730	355		515		710		
250-600			51	48	650	550		630	350	415	515		1245	830	
300-300	350	300	36 (54) ¹⁾	33	550	500	24,5	655	630	300	360	464		1119	720
300-435					(51) ¹⁾	650		730	670	350	365	515		1245	730
300-560	400		57	51	700	650		810	710	350	430	585		1395	860
300-700		350	38 (57) ¹⁾	36 (54) ¹⁾	750	650	24,5	750	400	480	585		1395	960	
350-360	400				650	550		730	670	350	410	515		1245	820
350-430	450		41 (60) ¹⁾		750	650		810	750	400	465	585		1395	930
350-510	400		38 (57) ¹⁾		700						420				840

Pump size	Foot dimensions								Shaft		Weights [kg]		
	b ₁	d ₂	m ₁	m ₂	n ₁	n ₂	n ₃	n ₄	s	d ₁	l ₁	Pump	Water content
200-320	70	17,5	480	430	315	315	280	280	20	55	125	450	80
200-420				400	385	385						520	95
200-520				400	400	400	350	350	26	65	140	840	115
200-670				480	400					65	140	990	140
250-370	100	22	400	400						65	140	665	125
250-480				600	520	400	350	350	26	75	160	830	145
250-600			480	400	400	350	350					1215	180
300-300	100	22	480	400	400	350	350		26	65	140	630	100
300-435			600	520	525	475	475	475		75	160	905	190
300-560			525	525	475	475				85	180	1425	225
300-700			400	400	350	350						1690	275
350-360	100	22	600	520	525	475	475	475	26	75	160	865	160
350-430			525	525	475	475				85	180	1285	240
350-510			400	400	350	350						1395	290

¹⁾ For casing material GGG-NiCrNb 202, JS 1030, 1.4517

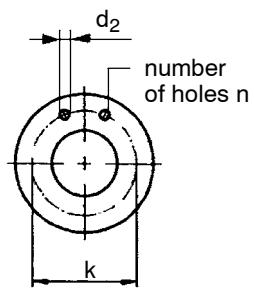
²⁾ z = the dimensions to be maintained around the casing cover for dismantling of the rotor

³⁾ material combinations SB and SC: dimensions are 1% larger

Standard flange design 1):

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to:			JS 1030 / 1.4517 Nominal pressure acc. to:		
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1
200-320						
200-420	PN 16	Table 16/11				
200-520			Class 250			
200-670	PN 25	Table 25/11		PN 25	Table 25/11	Class 250
250-370	PN 10	Table 10/11	Class 125			
250-480	PN 16	Table 16/11		PN 25	Table 25/11	Class 250
250-600	PN 25	Table 25/11	Class 250			
300-300						
300-435	PN 10	Table 10/11	Class 125			
300-560	PN 16	Table 16/11		PN 25	Table 25/11	Class 250
300-700	PN 25	Table 25/11	Class 250			
350-360						
350-430	PN 10	Table 10/11	Class 125	PN 25	Table 25/11	Class 250
350-510						

1) Other flange designs are available on request


Flange dimensions - Drilling diagram

Standard		DN 200			DN 250			DN 300			DN 350			DN 400			DN 450		
		d ₂	k	n															
ISO 7005/2 DIN 2501	PN 10	23	295	8	23	350	12	23	400	12	23	460	16	28	515	16	28	565	20
ISO 7005/2 DIN 2501	PN 16	23	295	12	28	355	12	28	410	12	28	470	16	31	525	16	31	585	20
ISO 7005/2 DIN 2501	PN 25	28	310	12	31	370	12	31	430	16	34	490	16	37	550	16	37	600	20
BS 4504	Table 10/11	23	295	8	23	350	12	23	400	12	23	460	16	28	515	16	28	565	20
BS 4504	Table 16/11	23	295	12	28	355	12	28	410	12	28	470	16	31	525	16	31	585	20
BS 4504	Table 25/11	28	310	12	31	370	12	31	430	16	34	490	16	37	550	16	37	600	20
ANSI B 16.1	Class 125	23	299	8	28	362	12	28	432	12	28	476	12	28	540	16	31	578	16
ANSI B 16.1	Class 250	28	330	12	28	387	16	31	451	16	31	514	20	34	572	20	34	629	24

Table of dimensions Omega V 80 - 210 up to 150 - 605

Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Permissible deviations for:

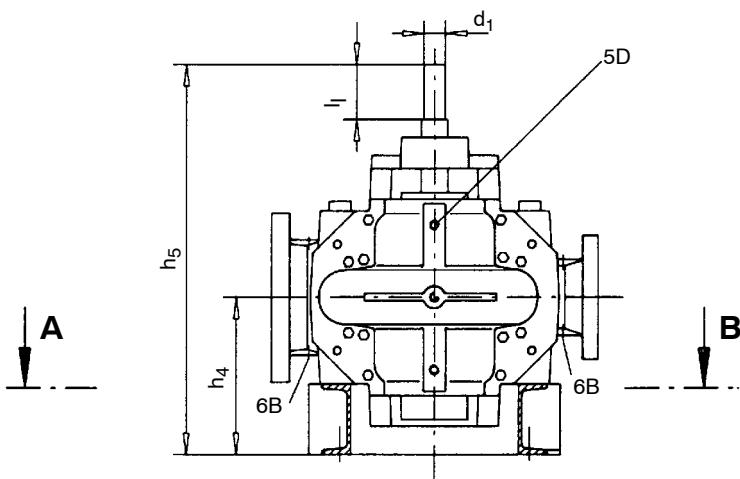
- | | |
|---|------------------|
| - Centreline heights | DIN 747 |
| - Dimensions without indication of tolerances | DIN 7168, medium |
| - Cast iron parts | DIN 1686 GTB 18 |

Connections:

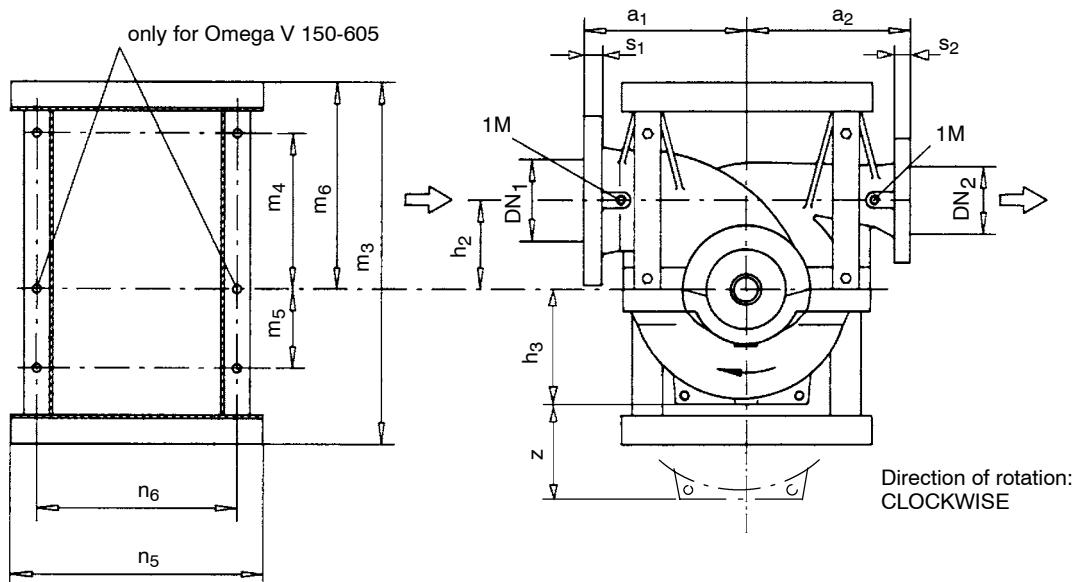
- | | |
|---------------------------|-------|
| - 1M Pressure gauge | G 1/2 |
| - 5D Vent | G 1/2 |
| - 6B Drainage | G 1/2 |
| - 8B Leakage liquid drain | G 3/4 |

Keyway and key to
DIN 6885 sheet 1

Shaft diameter:

Tolerance h_6 to DIN 7155


Section A - B



Major external pump dimensions

all dimensions in mm

Pump size	Flange dimensions				Pump dimensions						
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ²⁾	a ₂ ²⁾	h ₂	h ₃	h ₄	h ₅	z ¹⁾
80-210					300	300		168			340
80-270	125	80	34	29			140	190	300	715	380
80-370					330	330		225			450
100-250					330	330		195			390
100-310							170	225	300	715	450
100-375					370	370		260			520
125-230							200	210			420
125-290								230			460
125-365								260			520
125-500								305			610
150-290					400	400		245			490
150-360							200	265	355	870	530
150-460					450	450		305			610
150-605								400	990		740

¹⁾ z = the dimensions to be maintained around the casing cover for dismantling of the rotor

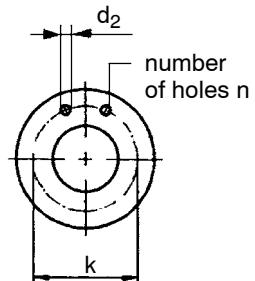
²⁾ material combinations SB and SC: dimensions are 1% larger

Major external pump dimensions and weights all dimensions in mm

Pump size	Foot dimensions						Shaft		Weights [kg]	
	m ₃	m ₄	m ₅	m ₆	n ₅	n ₆	d ₁	l ₁	Pump	Water content
80-210	640	275	100	380	450	340	35	80	185	10
80-270									195	15
80-370									205	20
100-250	695	315	115	420	500	400	35	80	210	20
100-310									225	25
100-375									245	30
125-230									250	35
125-290	855	360	210	475	600	450	45	100	275	40
125-365									300	45
125-500									335	55
150-290									350	50
150-360	855	360	210	475	600	450	45	100	360	60
150-460									440	75
150-605	1060	460	315	575	900	700	55	125	650	90

Standard flange design¹⁾:

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to:			JS 1030 / 1.4517 Nominal pressure acc. to:		
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1
80-210						
80-270	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
80-370						
100-250						
100-310	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
100-375						
125-230						
125-290	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
125-365						
125-500						
150-290						
150-360	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
150-460						
150-605	PN 25	Table 25/11				

¹⁾ Other flange designs are available on request

Flange dimensions - Drilling diagram

all dimensions in mm

Standard		DN 80			DN 100			DN 125			DN 150			DN 200		
		d ₂	k	n	d ₂	k	n									
ISO 7005/2 DIN 2501	PN 16	19	160	8	19	180	8	19	210	8	23	240	8	23	295	12
ISO 7005/2 DIN 2501	PN 25	19	160	8	23	190	8	28	220	8	28	250	8	28	310	12
BS 4504	Table 16/11	19	160	8	19	180	8	19	210	8	23	240	8	23	295	12
BS 4504	Table 25/11	19	160	8	23	190	8	28	220	8	28	250	8	28	310	12
ANSI B 16.1	Class 250	23	168	8	23	200	8	23	235	8	23	270	12	28	330	12

Table of dimensions Omega V 200 - 320 up to 350 - 510

Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Permissible deviations for:

- Centreline heights DIN 747
- Dimensions without indication of tolerances DIN 7168, medium
- Cast iron parts DIN 1686 GTB 18

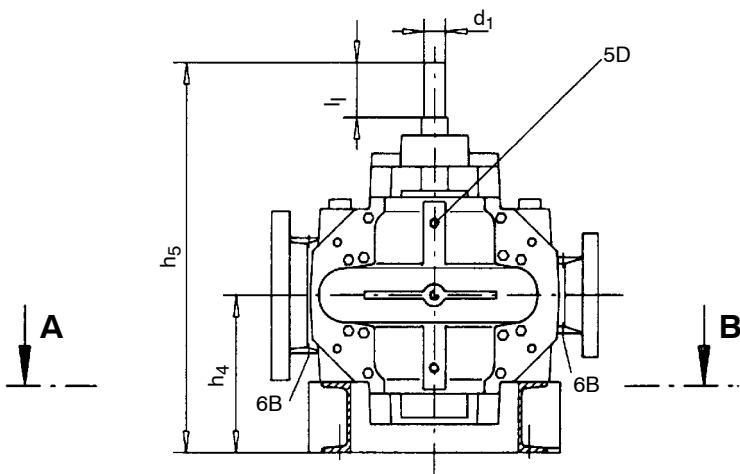
Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

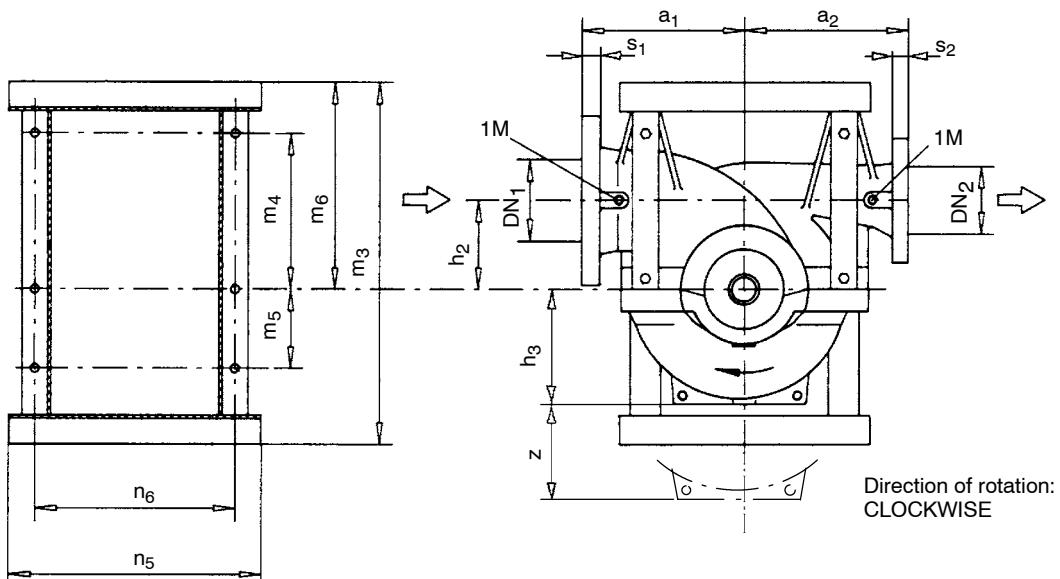
Keyway and key to

DIN 6885 sheet 1

Shaft diameter:

Tolerance h_6 to DIN 7155


Section A - B



Major external pump dimensions

all dimensions in mm

Pump size	Flange dimensions				Pump dimensions							
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ³⁾	a ₂ ³⁾	h ₂	h ₃	h ₄	h ₅	z ²⁾	
200-320	250	200	48	41	450	450	240	285	400	990	570	
200-420					500	500		310			620	
200-520					600	500	300	370	440	1095	740	
200-670					650	550	350	430			860	
250-370	300	250	33 (51) ¹⁾	32 (48) ¹⁾	500	500	300	320	440	1095	640	
250-480					550	550		355	500	1230	710	
250-600			51	48	650	550	350	415	570	1380	830	
300-300	350	300	36 (54) ¹⁾	(51) ¹⁾	550	500	300	360	440	1095	720	
300-435					650	550	350	365	500	1230	730	
300-560	400		57	51	700	650	350	430	570	1380	860	
300-700					750		400	480			960	
350-360	400	350	38 (57) ¹⁾	36 (54) ¹⁾	650	550	350	410	500	1230	820	
350-430	450				750	650	400	465	570	1380	930	
350-510	400		38 (57) ¹⁾		700		420				840	

¹⁾ For casing material GGG-NiCrNb 202, JS 1030, 1.4517

²⁾ z = the dimensions to be maintained around the casing cover for dismantling of the rotor

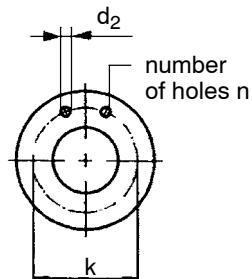
³⁾ material combinations SB and SC: dimensions are 1% larger

Major external pump dimensions and weights all dimensions in mm

Pump size	Foot dimensions						Shaft		Weights [kg]	
	m ₃	m ₄	m ₅	m ₆	n ₅	n ₆	d ₁	l ₁	Pump	Water content
200-320	1060	460		575	700	560	55	125	450	80
200-420		520	315	635		700			520	95
200-520	1120			685	900	700	65	140	840	115
200-670	1180	560							990	140
250-370		560	315	685	900	700	65	140	665	125
250-480	1180								830	145
250-600	1210	590		715			75	160	1215	180
300-300	1210	590	315	715	900	700	65	160	630	100
300-435	1250	630		755			75	160	905	190
300-560	1375	670	400	795	1200	950	85	180	1425	225
300-700	1415	710		835					1690	275
350-360	1250	630	315	755	900	700	75	160	865	160
350-430		710	400	835	1200	950	85	180	1285	240
350-510	1415								1395	290

Standard flange design 1):

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to:			JS 1030 / 1.4517 Nominal pressure acc. to:		
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1
200-320		Table 16/11				
200-420	PN 16			Class 250	PN 25	Table 25/11
200-520						Class 250
200-670	PN 25	Table 25/11				
250-370	PN 10	Table 10/11	Class 125			
250-480	PN 16	Table 16/11		PN 25	Table 25/11	Class 250
250-600	PN 25	Table 25/11	Class 250			
300-300		Table 10/11	Class 125			
300-435	PN 10			PN 25	Table 25/11	Class 250
300-560	PN 16	Table 16/11				
300-700	PN 25	Table 25/11	Class 250			
350-360		Table 10/11	Class 125	PN 25	Table 25/11	Class 250
350-430	PN 10					
350-510						

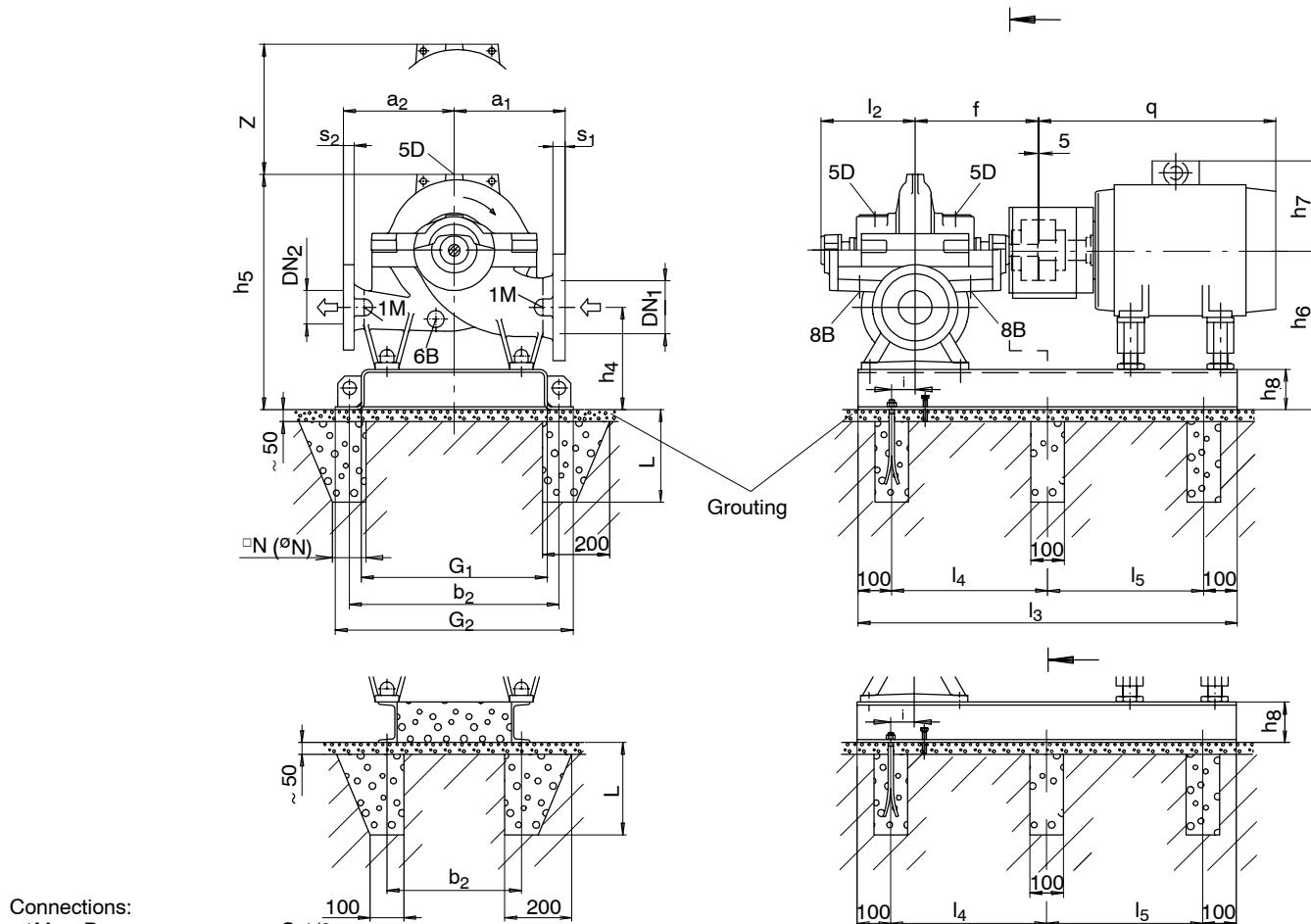
¹⁾ Other flange designs are available on request

Flange dimensions - Drilling diagram

Standard		DN 200			DN 250			DN 300			DN 350			DN 400			DN 450		
		d ₂	k	n															
ISO 7005/2 DIN 2501	PN 10	23	295	8	23	350	12	23	400	12	23	460	16	28	515	16	28	565	20
ISO 7005/2 DIN 2501	PN 16	23	295	12	28	355	12	28	410	12	28	470	16	31	525	16	31	585	20
ISO 7005/2 DIN 2501	PN 25	28	310	12	31	370	12	31	430	16	34	490	16	37	550	16			
BS 4504	Table 10/11	23	295	8	23	350	12	23	400	12	23	460	16	28	515	16	28	565	20
BS 4504	Table 16/11	23	295	12	28	355	12	28	410	12	28	470	16	31	525	16	31	585	20
BS 4504	Table 25/11	28	310	12	31	370	12	31	430	16	34	490	16	37	550	16			
ANSI B 16.1	Class 125	23	299	8	28	362	12	28	432	12	28	476	12	28	540	16	31	578	16
ANSI B 16.1	Class 250	28	330	12	28	387	16	31	451	16	31	514	20	34	572	20	34	629	24

General arrangement drawing Omega 80 - 210 up to 100 - 375

Type of arrangement 3E

Direction of rotation: CLOCKWISE



Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Grout baseplate / base frame with non-shrinking cement.

Position of the terminal box, see "Motor dimension sheet".

Major external pump dimensions and weights

Pump size	motor-dependent	Flange dimensions				Pump dimensions									Weight [kg]		
		DN ₁	DN ₂	s ₁	s ₂	a ₁ ²⁾	a ₂ ²⁾	f	h ₄	h ₅ max.	h ₆	i	l ₂	z ¹⁾	Pump	Water content	
80-210	-														340	185	10
80-270	up to 280 M	125	80	34	29	300	300	415	295	660	435	70	300	300	380	195	15
	up 315 S								320		460	80			450	205	20
	-					330	330		295		435	70			520	245	30
100-250	up to 280 M	150	100	37	32	330	330	415	305	760	475	70	300	300	390	210	20
	up 315 S								330		500	80			450	225	25
100-310	up to 280 M								305		475	70			520	245	30
	up 315 S								330		500	80					
100-375	-					370	370		305		475	70					

1) z = the dimensions to be maintained around the casing cover for dismantling of the rotor

2) material combinations SB and SC: dimensions are 1% larger

Baseplate / base frame and foundation dimensions

Baseplate size	Baseplate and foundation dimensions								Foundation bolts			Dowels			
	No	b ₂	G ₁	G ₂	I ₃	I ₄	I ₅	h ₈	Weight [kg]	Size	□N	L	Size	□N	L
1 0W 384 167-00	530	475	590	1190	495	495	120	74							
2 0W 384 169-00	640	580	700	1400	600	600	120	97		M 16x250	100	250	M 12/25	18	110
3 ³⁾ 0W 384 170-00	670	610	720	1630	715	715	145	105							

³⁾ Base frame

Standard flange design 1):

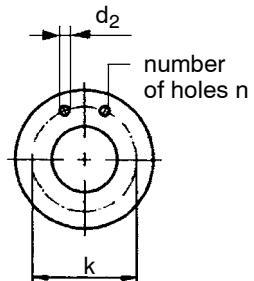
Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to:			JS 1030 / 1.4517 Nominal pressure acc. to:		
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1
80-210	PN 16 Table 16/11	Class 250	PN 25 Table 25/11	Class 250		
80-270						
80-370						
100-250						
100-310						
100-375						

1) Other flange designs are available on request

Flange dimensions - Drilling diagram

all dimensions in mm

Standard		Suction flange				Discharge flange				Mating flange	
		DN	d ₂	k	n	DN	d ₂	k	n	All flanges designed as plate flanges	
Pump size 80-210 up to 80-370	125					80					
ISO 7005/2 DIN 2501 BS 4504	PN 16 Table 16/11		19 (M16)	210	8	19 (M16)	160	8		All flanges designed as plate flanges	
			28 (M24)	220							
			23 (M20)	235		23 (M20)	168				
Pump size 100-250 up to 100-375	150					100					
ISO 7005/2 DIN 2501 BS 4504	PN 16 Table 16/11		23 (M20)	240	8	19 (M16)	180	8		All flanges designed as plate flanges	
			28 (M24)	250							
			23 (M20)	270		23 (M20)	200				


Baseplate / motor combination

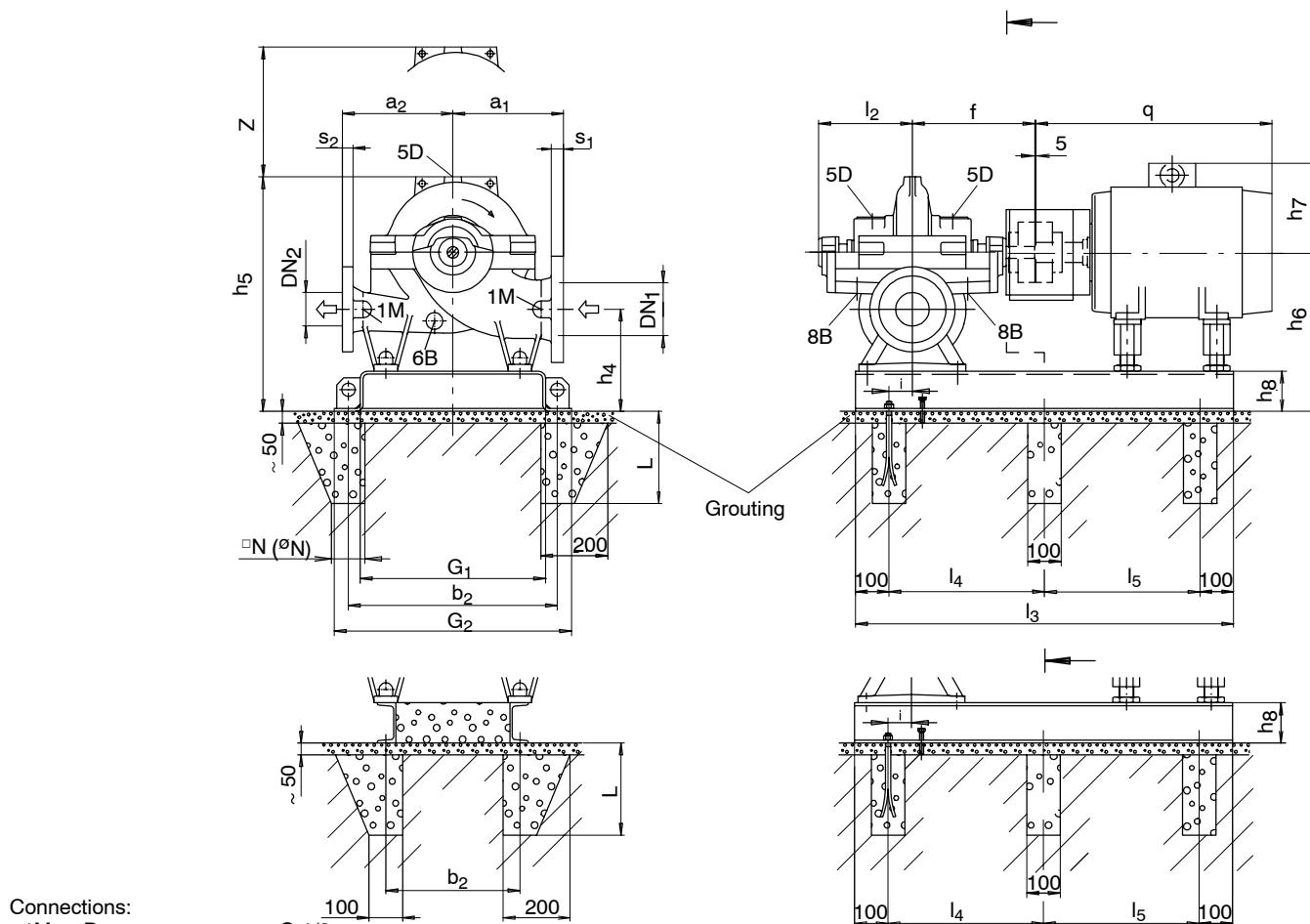
Pump size	100L	112M	132S	132M	160M	160L	180M	180L	200L	225S	225M	250M	280S	280M	315S	315M	315L	315
Number of poles	4	4	4	4	2	4	2	4	4	2	4	2	4	2	2	2	2	
80-210	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	
80-270	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	3	3	
80-370			1	1	1	1	1	1	1	1								
100-250	1	1	1	1	1	1	1	1	1	1	2	2	2	2	3	3	3	
100-310			1	1	1	1	1	1	1	1	2	2	2	2	3	3	3	
100-375					1	1	1	1	1	1	2	2	2	2				

- N.B.:
- The numbers listed in the table indicate the relevant baseplate numbers.
 - The baseplate numbers shown in the boxes also serve to select the correct motor size for the listed pump size.
 - Units comprising a motor size 315 and larger are completely assembled for verification and adjustment of the individual components. Before shipment, the units are dismantled again and the components packed / shipped separately.

General arrangement drawing Omega 125 - 230 up to 150 - 360

Type of arrangement 3E

Direction of rotation: CLOCKWISE



Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Grout baseplate / base frame with non-shrinking cement.
Position of the terminal box, see "Motor dimension sheet".

The motor-dependent dimensions refer to KSB standard motors
(see table "Motor dimensions and weights").

Major external pump dimensions and weights

Pump size	motor-dependent	Flange dimensions				f	Pump dimensions						Weight [kg]			
		DN ₁	DN ₂	s ₁	s ₂		a ₁ ²⁾	a ₂ ²⁾	f	h ₄	h ₅ max.	h ₆	i	l ₂	z ¹⁾	Pump
125-230	up to 280 M	200	125	41	35	515	370	370	825	320	520	120	366	420	250	35
	up 315 S									345	545				275	40
125-290	up to 280 M									320	520	120	366	520	300	45
	up 315 S									345	545				335	55
125-365	-					450	450	515	320	520	520	120	366	610	347	50
	up to 280 M									320	520				349	530
125-500	up 315 S									345	545				359	60
	-									320	1050	520				
150-290	-	200	150	41	37	400	400	515	320	520	520	120	366	490	347	50
150-360	-														359	60

1) z = the dimensions to be maintained around the casing cover for dismantling of the rotor

2) material combinations SB and SC: dimensions are 1% larger

Baseplate / base frame and foundation dimensions

all dimensions in mm

Baseplate size	Baseplate and foundation dimensions								Foundation bolts			Dowels			
	No Drawing no.	b ₂	G ₁	G ₂	I ₃	I ₄	I ₅	h ₈	Weight [kg]	Size	□N	L	Size	□N	L
4 0W 384 171-00	695	635	750	1330	565	565	120	92							
5 0W 384 172-00	695	635	750	1540	670	670	120	106		M 16x250	100	250	M 12/25	18	110
6 ³⁾ 0W 384 173-00	560	500	610	1820	810	810	145	110							

3) Base frame

Standard flange design¹⁾:

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to: DIN 2501 ISO 7005/2			JS 1030 / 1.4517 Nominal pressure acc. to: DIN 2501 ISO 7005/2		
	BS 4504	ANSI B 16.1	BS 4504	ANSI B 16.1		
125-230	PN 16 Table 16/11	Class 250	PN 25 Table 25/11	Class 250		
125-290						
125-365						
125-500						
150-290						
150-360						

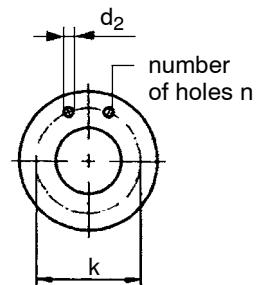
1) Other flange designs are available on request

Flange dimensions - Drilling diagram

all dimensions in mm

Standard		Suction flange				Discharge flange			
		DN	d ₂	k	n	DN	d ₂	k	n
Pump size 125-230 up to 125-500		200				125			
ISO 7005/2 DIN 2501 BS 4504	PN 16 Table 16/11		23 (M20)	295	12		19 (M16)	210	8
			28 (M24)	310			28 (M24)	220	
			28 (M24)	330			23 (M20)	235	
Pump size 150-290 up to 150-360		200				150			
ISO 7005/2 DIN 2501 BS 4504	PN 16 Table 16/11		23 (M20)	295	12		23	240	8
			28 (M24)	310			28	250	
			28 (M24)	330			23	270	12

Mating flange
All flanges designed as plate flanges


Baseplate / motor combination

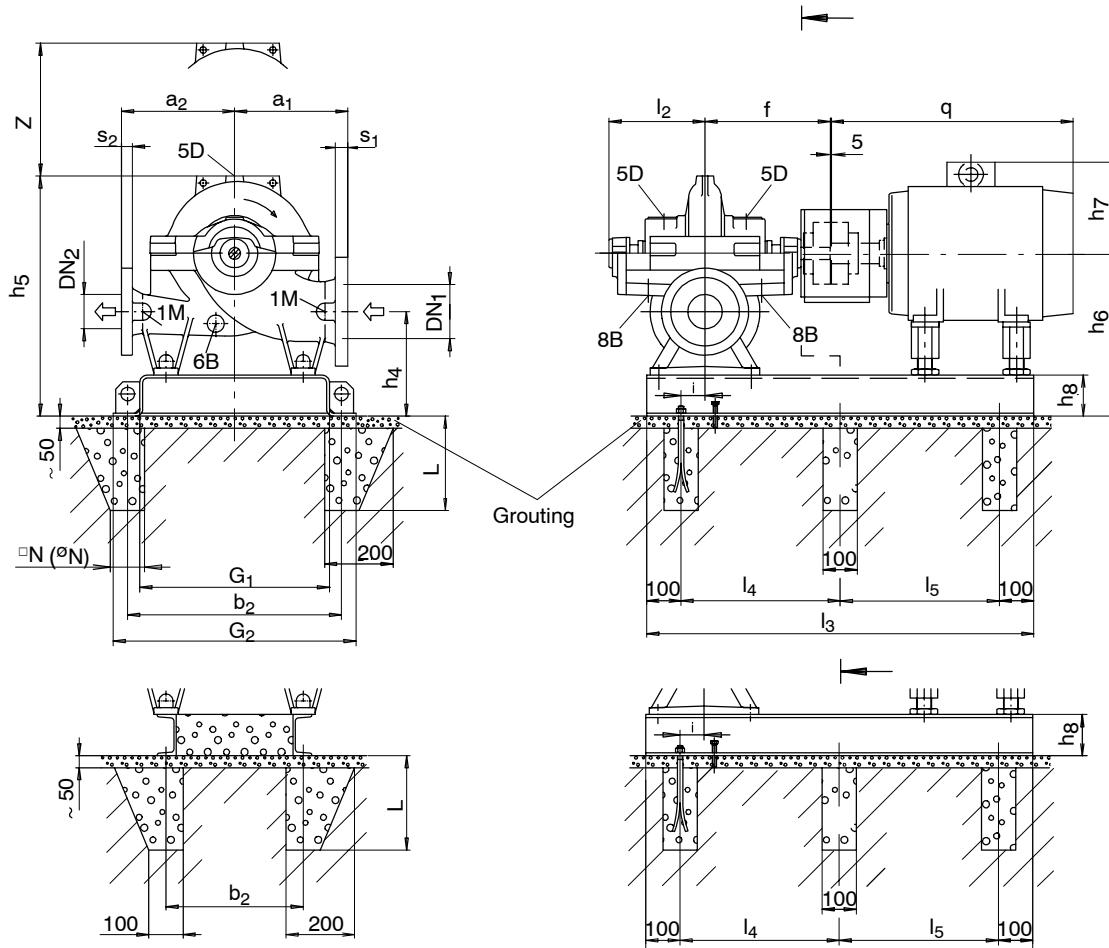
Pump size	132S	132M	160M	160L	180M	180L	200L	225S	225M	250M	280S	280M	315S	315M	315L	315
Number of poles	4	4	4	4	4	4	2	4	4	2	4	2	4	2	4	2
125-230	4	4	4	4	4	4		5	5	5	5	5	6	6		
125-290		4	4	4	4	4	4	5	5	5	5	5	6	6	6	6
125-365				4	4	4	4	5	5	5	5	5				
125-500							4	5	5	5	5	5	6	6		
150-290				4	4	4	4	5	5	5	5	5				
150-360				4	4	4	4	5	5	5	5	5				

- N.B.:
- The numbers listed in the table indicate the relevant baseplate numbers.
 - The baseplate numbers shown in the boxes also serve to select the correct motor size for the listed pump size.
 - Units comprising a motor size 315 and larger are completely assembled for verification and adjustment of the individual components. Before shipment, the units are dismantled again and the components packed / shipped separately.

General arrangement drawing Omega 150 - 460 up to 250 - 370 and Omega 300 - 300

Type of arrangement 3E

Direction of rotation: CLOCKWISE



Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Grout baseplate / base frame with non-shrinking cement.
Position of the terminal box, see "Motor dimension sheet".

The motor-dependent dimensions refer to KSB standard motors
(see table "Motor dimensions and weights").

Major external pump dimensions and weights

Pump size	motor-dependent	Flange dimensions				$a_1^{(3)}$	$a_2^{(3)}$	f	Pump dimensions						Weight [kg]	
		DN ₁	DN ₂	s ₁	s ₂				h ₄	h ₅ max.	h ₆	i	l ₂	z ⁽²⁾	Pump	Water content
150-460	up to 250 M	200	150	41	37	450	450	590	320	520	399	610	436	75		
	280 S up tp 315 L								1050	580		740	646	90		
150-605	-					600	500		380	680		215	570	450	80	
200-320	up to 250 M					450	450		440	620						
	280 S, M								380	680						
200-420	up to 250 M	250	200	48	41	500	500		440	620	399	620	517	95		
	280 S up to 315 L								1240	680						
200-520	250 M					600	500		380	680		740	840	115		
	up 280 S								440	740						
200-670	-					650	550		430	780	150	740	990	140		
	250 M								420	720						
250-370	up 280 S	300	250	33 (51) ¹⁾	32 (48) ¹⁾	500	500		480	1275		860	665	125		
	up to 250 M								450	750						
300-300	up 280 S	350	300	36 (54) ¹⁾	33 (51) ¹⁾	550	500	655	510	1430	464	720	630	100		
									810							

¹⁾ For casing material GGG-NiCrNb 202, JS 1030 1.4517

²⁾ z = The dimensions to be maintained around the casing cover for dismantling of the rotor

³⁾ material combinations SB and SC: dimensions are 1% larger

Baseplate / base frame and foundation dimensions all dimensions in mm

Baseplate size			Baseplate and foundation dimensions								Foundation bolts					
No	Drawing no.		b ₂	G ₁	G ₂	I ₃	I ₄	I ₅	h ₈	Weight [kg]	Size	N	L			
7	0W 384 174-00		880 700	820 620	960 750	1660	730	730	120	157	M 20x320	100	320			
8 ¹⁾	0W 384 175-00					1870	835	835		185						
9 ¹⁾	0W 384 176-00					1970	885	885		204						
10 ¹⁾	0W 384 478-00					2170	985	985		208						
14 ¹⁾	0W 384 479-00					2320	1060	1060		210						
15 ¹⁾	0W 384 480-00									215						

¹⁾ Base frame

Standard Flange design ²⁾:

Pump size	JL 1040 / GGG-NiCrNb 202			JS 1030 / 1.4517		
	Nominal pressure acc. to: DIN 2501 ISO 7005/2			Nominal pressure acc. to: DIN 2501 ISO 7005/2		
	PN 16	Table 16/11		PN 25	Table 25/11	
150-460	PN 16	Table 16/11				
150-605	PN 25	Table 25/11				
200-320						
200-420	PN 16	Table 16/11				
200-520						
200-670	PN 25	Table 25/11				
250-370						
300-300	PN 10	Table 10/11	Class 125			

²⁾ Other flange designs are available on request

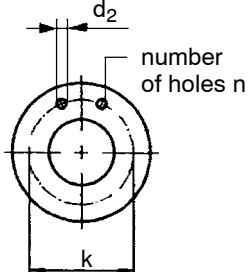
Flange dimensions - Drilling diagram

Norm	Suction flange				Discharge flange				all dimensions in mm			
	DN	d ₂	k	n	DN	d ₂	k	n				
Pump size 150-460 and 150-605	200				150							
ISO 7005/2, DIN 2501	PN 16 Table 16/11	23 (M20)	295		23 (M20) 28 (M24) 28 (M24)	240			8			
BS 4504		28 (M24)	310	12		250						
ANSI B 16.1		330				23 (M20)	270	12				
Pump size 200-320 up to 200-670	250				200							
ISO 7005/2, DIN 2501	PN 16 Table 16/11	28 (M24)	355		23 (M20) 28 (M24) 28 (M24)	295			12			
BS 4504		31 (M27)	370	12		310						
ANSI B 16.1		387				330						
Pump size 250-370	300				250							
ISO 7005/2, DIN 2501	PN 10 Table 10/11	23 (M20)	400		23 (M20) 28 (M24) 31 (M27)	350			12			
BS 4504		28 (M24)	410	12		355						
ANSI B 16.1		430	16			370						
ANSI B 16.1	Class 125	28 (M24)	432	12	31 (M27)	370						
ANSI B 16.1	Class 250	31 (M27)	451	16	28 (M24)	362						
Pump size 300-300	350				300							
ISO 7005/2, DIN 2501	PN 10 Table 10/11	23 (M20)	460		23 (M20) 28 (M24) 34 (M30)	400			12			
BS 4504		28 (M24)	470	16		410						
ISO 7005/2, DIN 2501		34 (M30)	490			430	16					
ANSI B 16.1	Class 125	28 (M24)	476	12	31 (M27)	430	16					
ANSI B 16.1	Class 250	31 (M27)	514	20	28 (M24)	432	12					
		31 (M27)	514	20	31 (M27)	451	16					

Baseplate / motor combination

Pump size	180L	200L	225S	225M	250M	280S	280M	315S	315M	315L	315	355	400
Number of poles	4	4	4	4	4	4	4	4	4	4	4	4	4
150-460		7	7	7	7	8	8	8	8	8	8		
150-605						8	8	8	8	9	9	14	
200-320	7	7	7	7	7	8	8						
200-420		7	7	7	7	8	8	8	8	9			
200-520						8	8	8	8	10	10	15	
200-670								8	8	10	10	15	15
250-370						7	8	8	8	10			
300-300		7	7	7	7	8	8	8					

Mating flange
All flanges designed as plate flanges



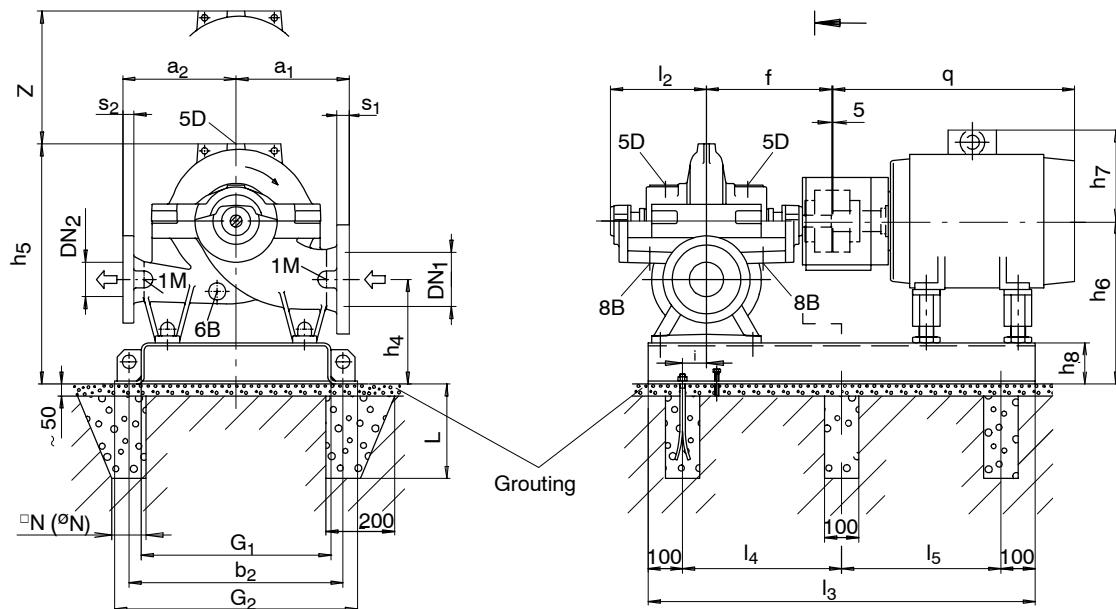
N.B.

- The numbers listed in the table indicate the relevant base plate numbers.
- The baseplate numbers shown in the boxes also serve to select the correct motor size for the listed pump size.
- Units comprising a motor size 315 and larger are completely assembled for verification and adjustment of the individual components.
- Before shipment, the units are dismantled again and the components packed / shipped separately.

General arrangement drawing 250 - 480 up to 250 - 600; 300 - 435 and 350 - 360

Type of arrangement 3E

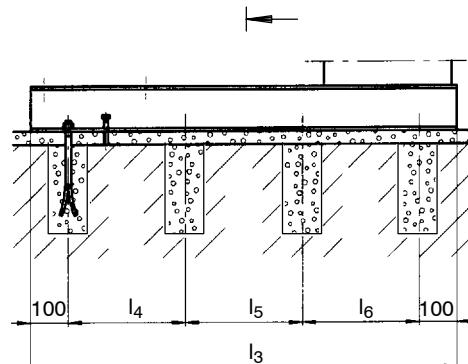
Direction of rotation: CLOCKWISE



Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Grout baseplate / base frame with non-shrinking cement.
Position of the terminal box, see "Motor dimension sheet".



The motor-dependent dimensions refer to KSB standard motors
(see table "Motor dimensions and weights").

Major external pump dimensions and weights

Pump size	Flange dimensions				Pump dimensions								Weight [kg]					
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ³⁾	a ₂ ³⁾	f	h ₄ ³⁾	h ₅ ³⁾	h ₆ ³⁾	i	l ₂	z ²⁾	Pump	Water content			
250-480	300	250	51	48	550			500	1275	800				710	830	145		
250-600								480		830				830	1215	180		
300-435	400	300		33 (51) ¹⁾				550	730					210	515	730	905	190
350-360		350	38 (57) ¹⁾	36 (54) 1				650								820	865	160

1) For casing material GGG-NiCrNb 202, JS 1030, 1.4517

2) z = the dimensions to be maintained around the casing cover for dismantling of the rotor

3) material combinations SB and SC: dimensions are 1% larger

Baseplate / base frame and foundation dimensions

all dimensions in mm

Baseplate size	Baseplate and foundation dimensions								Foundation bolts		
	b ₂	G ₁	G ₂	I ₃	I ₄	I ₅	I ₆	h ₈	Weight [kg]	Größe	□N
11 ⁴⁾ 0W 384 177-00				1950	875	-			215		
12 ⁴⁾ 0W 384 178-00	700	620	760	2100	950	-			228	M 20x320	100
16 ⁴⁾ 0W 384 481-00				2450	750	750			240		320

4) Base frame

Standard flange design¹⁾:

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to:			JS 1030 / 1.4517 Nominal pressure acc. to:		
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1
250-480	PN 16	Table 16/11				
250-600	PN 25	Table 25/11	Class 250			
300-435						
350-360	PN 10	Table 10/11	Class 125			

1) Other flange designs are available on request

Flange dimensions - Drilling diagram

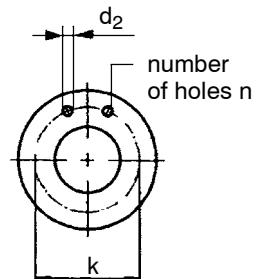
Standard		Suction flange				Discharge flange				all dimensions in mm		
		DN	d ₂	k	n	DN	d ₂	k	n			
Pump size 250-480 and 250-600	300					250						
ISO 7005/2 DIN 2501 BS 4504	PN 10 Table 10/11		23 (M20)	400			23 (M20)	350				
ISO 7005/2 DIN 2501 BS 4504	PN 16 Table 16/11		28 (M24)	410	12		28 (M24)	355	12			
ISO 7005/2 DIN 2501 BS 4504	PN 25 Table 25/11		31 (M27)	430	16		31 (M27)	370				
ANSI B 16.1	Class 125		28 (M24)	432	12		28 (M24)	362				
ANSI B 16.1	Class 250		31 (M27)	451	16		28 (M24)	387	16			
Pump size 300-435	400					300						
ISO 7005/2 DIN 2501 BS 4504	PN 10 Table 10/11		28 (M24)	515			23 (M20)	400				
ISO 7005/2 DIN 2501 BS 4504	PN 16 Table 16/11		31 (M27)	525	16		28 (M24)	410	12			
ISO 7005/2 DIN 2501 BS 4504	PN 25 Table 25/11		37 (M33)	550			31 (M27)	430	16			
ANSI B 16.1	Class 125		28 (M24)	540			28 (M24)	432	12			
ANSI B 16.1	Class 250		34	572	20		31 (M27)	451	16			
Pump size 350-360	400					350						
ISO 7005/2 DIN 2501 BS 4504	PN 10 Table 10/11		28 (M24)	515	16		23 (M20)	460				
ISO 7005/2 DIN 2501 BS 4504	PN 16 Table 16/11		31 (M27)	525	16		28 (M24)	470	16			
ISO 7005/2 DIN 2501 BS 4504	PN 25 Table 25/11		37 (M33)	550	16		34 (M30)	490				
ANSI B 16.1	Class 125		28 (M24)	540	16		28 (M24)	476	12			
ANSI B 16.1	Class 250		34	572	20		31 (M27)	514	20			

Baseplate / motor combination

Pump size	Motor size								
	250M	280S	280M	315S	315M	315L	315	355	400
Number of poles	4	4	4	4	4	4	4	4	4
250-480	11	11	11	11	11	12	12	16	
250-600					11	12	12	16	16
300-435			11	11	11	12	12		
350-360	11	11	11	11	11	12	12		

- N.B.:
- The numbers listed in the table indicate the relevant baseplate numbers.
 - The baseplate numbers shown in the boxes also serve to select the correct motor size for the listed pump size.
 - Units comprising a motor size 315 and larger are completely assembled for verification and adjustment of the individual components. Before shipment, the units are dismantled again and the components packed / shipped separately.

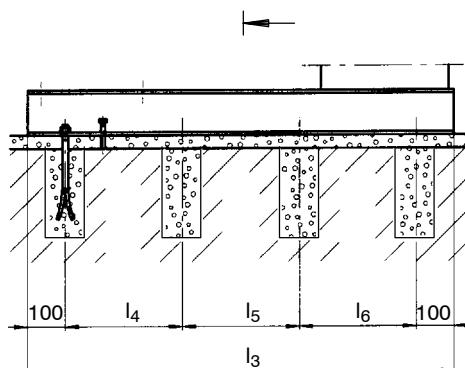
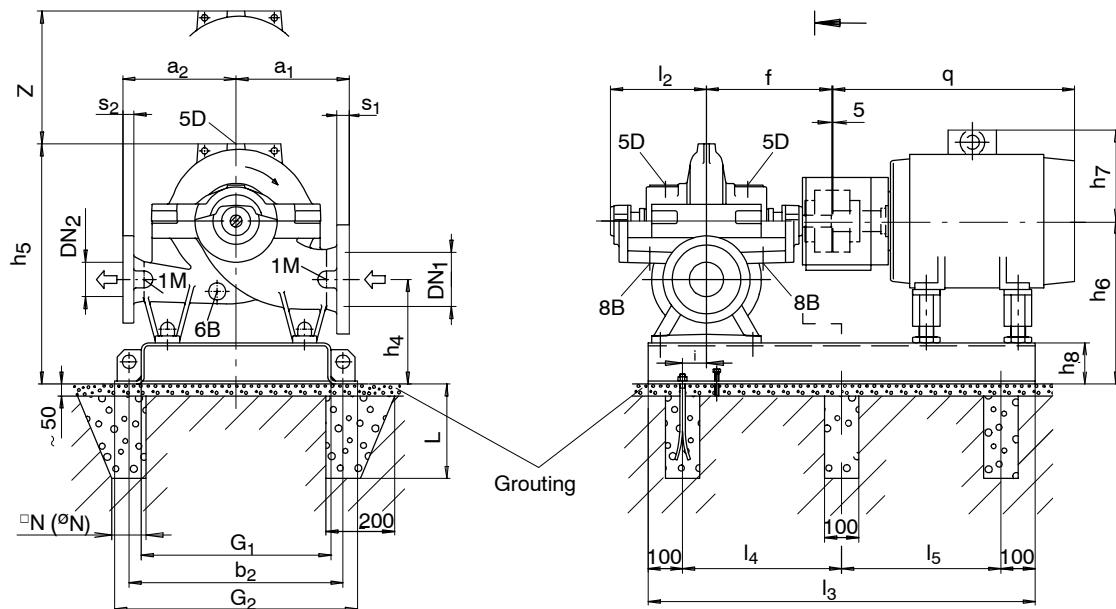
Mating flange
All flanges designed as plate flanges



General arrangement drawing Omega 300 - 560 up to 300 - 700; 350 - 430 and 350 - 510

Type of arrangement 3E

Direction of rotation: CLOCKWISE



Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Grout baseplate / base frame with non-shrinking cement.
Position of the terminal box, see "Motor dimension sheet".

Major external pump dimensions and weights

Pump size	Flange dimensions				Pump dimensions								Weight [kg]			
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ³⁾	a ₂ ³⁾	f	h ₄ ³⁾	h ₅	h ₆ ³⁾	i	l ₂	z ²⁾	Pump	Water content	
300-560	400	300	57	51	700			560		910				860	1425	225
300-700						750	650	810	1430					960	1690	275
350-430	450	350	41 (60) ¹⁾	36 (54) ¹⁾		700		550		950				930	1285	240
350-510	400		38 (57) ¹⁾						1415					840	1395	290

1) For casing material GGG-NiCrNb 202, JS 1030, 1.4517

2) z = The dimensions to be maintained around the casing cover for dismantling of the rotor

3) material combinations SB and SC: dimensions are 1% larger

Baseplate / base frame and foundation dimensions

all dimensions in mm

Baseplate size	Baseplate and foundation dimensions								Foundation bolts				
	No Drawing no.	b ₂	G ₁	G ₂	I ₃	I ₄	I ₅	I ₆	h ₈	Weight [kg]	Größe	□N	L
13 ⁴⁾ 0W 384 179-00					2195	665				290	M 20x320	100	320
	17 ⁴⁾ 0W 384 482-00	950	870	1010	2540	780				322			
	18 ⁴⁾ 0W 384 483-00				2390	730				309			

4) Base frame

Standard flange design 1):

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to:			JS 1030 / 1.4517 Nominal pressure acc. to:		
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1
300-560	PN 16	Table 16/11				
300-700	PN 25	Table 25/11	Class 250			
350-430						
350-510	PN 10	Table 10/11	Class 125			

1) Other flange designs are available on request

Flange dimensions - Drilling diagram

Standard		Suction flange				Discharge flange				all dimensions in mm		
		DN	d ₂	k	n	DN	d ₂	k	n			
Pump size 300-560 and 300-700		400				300						
ISO 7005/2 DIN 2501 BS 4504	PN 10 Table 10/11		28 (M24)	515			23 (M20)	400				
ISO 7005/2 DIN 2501 BS 4504	PN 16 Table 16/11		31 (M27)	525			28 (M24)	410		12		
ISO 7005/2 DIN 2501 BS 4504	PN 25 Table 25/11		37 (M33)	550			31 (M27)	430	16			
ANSI B 16.1	Class 125		28 (M24)	540			28 (M24)	432	12			
ANSI B 16.1	Class 250		34	572	20		31 (M27)	451	16			
Pump size 350-430		450				350						
ISO 7005/2 DIN 2501 BS 4504	PN 10 Table 10/11		28 (M24)	565			23 (M20)	460				
ISO 7005/2 DIN 2501 BS 4504	PN 16 Table 16/11		31 (M27)	585			28 (M24)	470	16			
ISO 7005/2 DIN 2501 BS 4504	PN 25 Table 25/11		37 (M33)	600			34 (M30)	490				
ANSI B 16.1	Class 125		31 (M27)	578	16		28 (M24)	476	12			
ANSI B 16.1	Class 250		34	629	24		31 (M27)	514	20			
Pump size 350-510		400				350						
ISO 7005/2 DIN 2501 BS 4504	PN 10 Table 10/11		28 (M24)	515			23 (M20)	460				
ISO 7005/2 DIN 2501 BS 4504	PN 16 Table 16/11		31 (M27)	525			28 (M24)	470	16			
ISO 7005/2 DIN 2501 BS 4504	PN 25 Table 25/11		37 (M33)	550			34 (M30)	490				
ANSI B 16.1	Class 125		28 (M24)	540			28 (M24)	476	12			
ANSI B 16.1	Class 250		34	572	20		31 (M27)	514	20			

Baseplate / motor combination

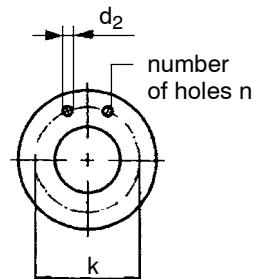
Pump size	Motor size				
	315M	315L	315	355	400
Number of poles	4	4	4	4	4
300-560	13	13	13	17	17
300-700			13	18	17
350-430	13	13	13	18	
350-510		13	13	18	17

N.B.: - The numbers listed in the table indicate the relevant baseplate numbers.

- The baseplate numbers shown in the boxes also serve to select the correct motor size for the listed pump size.

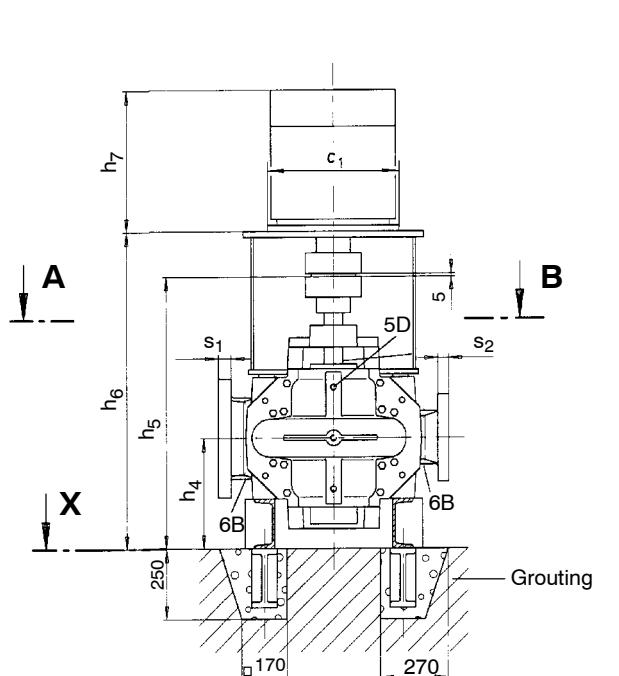
- Units comprising a motor size 315 and larger are completely assembled for verification and adjustment of the individual components. Before shipment, the units are dismantled again and the components packed / shipped separately.

Mating flange
All flanges designed as plate flanges

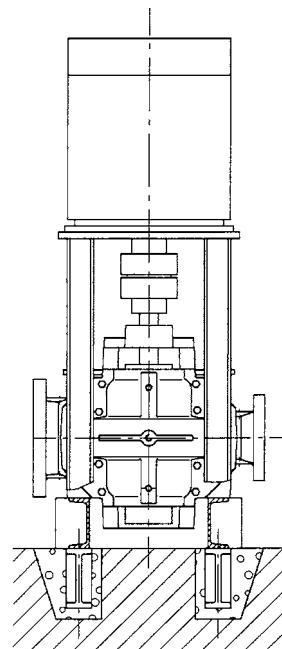


General arrangement drawing Omega V 80 - 210 up to 80 - 370

Type of arrangement DB



Type of arrangement DK



View X

Section A - B

Permissible deviations for:

- Centreline heights DIN 747
- Dimensions without indication of tolerances DIN 7168, medium
- Cast iron parts DIN 1686 GTB 18

Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Position of the terminal box to be in accordance with motor dimension sheet

Major external pump dimensions and weights

all dimensions in mm

Pump size	Flange dimensions				Pump dimensions							Weights [kg]	
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ²⁾	a ₂ ²⁾	h ₂	h ₃	h ₄	h ₅	z ¹⁾	Pump	Water content
80-210	125	80	34	29	300	300	140	168	300	715	340	185	10
80-270					330	330		190			380	195	15
80-370								225			450	205	20

¹⁾ z = the dimensions to be maintained around the casing cover for dismantling of the rotor

²⁾ material combinations SB and SC: dimensions are 1% larger

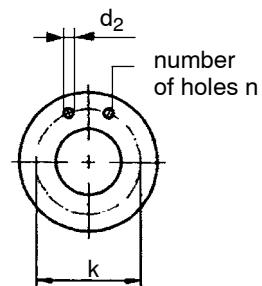
Standard flange design 1):

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to:			JS 1030 / 1.4517 Nominal pressure acc. to:		
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1
80-210	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
80-270						
80-370						

1) Other flange designs are available on request

Flange dimensions - Drilling diagram all dimensions in mm

Standard		Suction flange			Discharge flange		
		DN 125			DN 80		
		d ₂	k	n	d ₂	k	n
ISO 7005/2 DIN 2501	PN 16	19	210		8	19	160
ISO 7005/2 DIN 2501		28	220				
BS 4504		19	210				
BS 4504		28	220			23	168
ANSI B 16.1	Class 250	23	235				

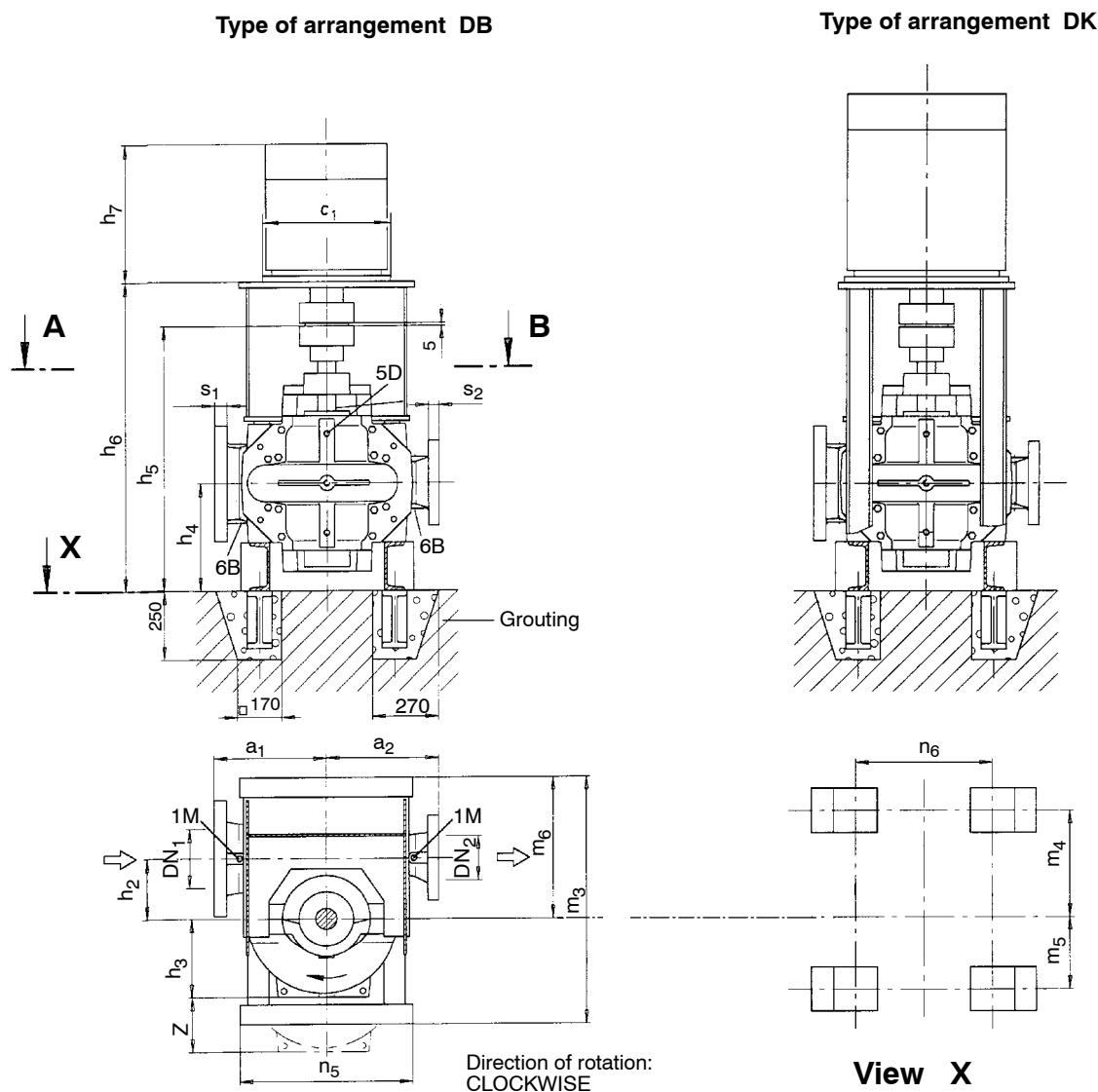

Motor dimensions and weights IEC-Motors, IP 55 ²⁾

all dimensions in mm

Pump size	Type of arrangement	Motor size	c ₁	h ₆	h ₇	m ₃	m ₄	m ₅	m ₆	n ₅	n ₆	Weight of motor [kg]	
	DB	DK											
80-210	•	--	min. 100 L	250	780	315	640	275	100	380	450	15	
			max. 200 L	400		665						250	
	--	•	min. 225 M	450		695	720	450	710	340		330	
			max. 250 M	550	860	790						435	
80-270	•	--	min. 100 L	250	780	315	640	275	100	380		25	
			max. 200 L	400		665						250	
	--	•	min. 225 M	450		695	720	450	710	340		330	
			max. 315 S	660	860	970						830	
80-370	•	--	min. 132 S	300	800	375	640	450	450	450		45	
			max. 200 L	400	830	665						250	

2) Dimension and weight deviations subject to selected motor manufacturer are to be considered

General arrangement drawing Omega V 100 - 250 up to 100 - 375



Section A - B

Permissible deviations for:

- Centreline heights DIN 747
- Dimensions without indication of tolerances DIN 7168, medium
- Cast iron parts DIN 1686 GTB 18

Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Connections:

- | | | |
|------|----------------------|-------|
| - 1M | Pressure gauge | G 1/2 |
| - 5D | Vent | G 1/2 |
| - 6B | Drainage | G 1/2 |
| - 8B | Leakage liquid drain | G 3/4 |

Position of the terminal box to be in accordance with motor dimension sheet

Major external pump dimensions and weights

all dimensions in mm

Pump size	Flange dimensions				Pump dimensions							Weights ([kg])		
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ²⁾	a ₂ ²⁾	h ₂	h ₃	h ₄	h ₅	z ¹⁾	Pump	Water content	
100-250					330	330		195				390	210	20
100-310	150	100	37	32			170	225		300	715	450	225	25
100-375					370	370		260				520	245	30

¹⁾ z = the dimensions to be maintained around the casing cover for dismantling of the rotor

²⁾ material combinations SB and SC: dimensions are 1% larger

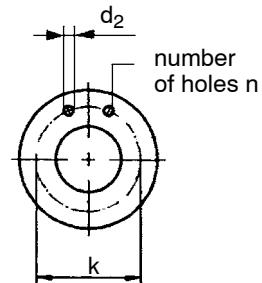
Standard flange design 1):

Pump size	JL 1040/ GGG-NiCrNb 202 Nominal pressure acc. to: DIN 2501 ISO 7005/2			JS 1030 / 1.4517 Nominal pressure acc. to: DIN 2501 ISO 7005/2		
	BS 4504	ANSI B 16.1	BS 4504	ANSI B 16.1		
100-250						
100-310	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
100-375						

1) Other flange designs are available on request

Flange dimensions - Drilling diagram all dimensions in mm

Standard		Suction flang			Discharge flange		
		DN 150		DN 100			
		d ₂	k	n	d ₂	k	n
ISO 7005/2 DIN 2501	PN 16	23	240		19	180	
ISO 7005/2 DIN 2501	PN 25	28	250		23	190	
BS 4504	Table 16/11	23	240		19	180	
BS 4504	Table 25/11	28	250		23	190	
ANSI B 16.1	Class 250	23	270	12	200		


Motor dimensions and weights IEC-Motors, IP 55 ²⁾

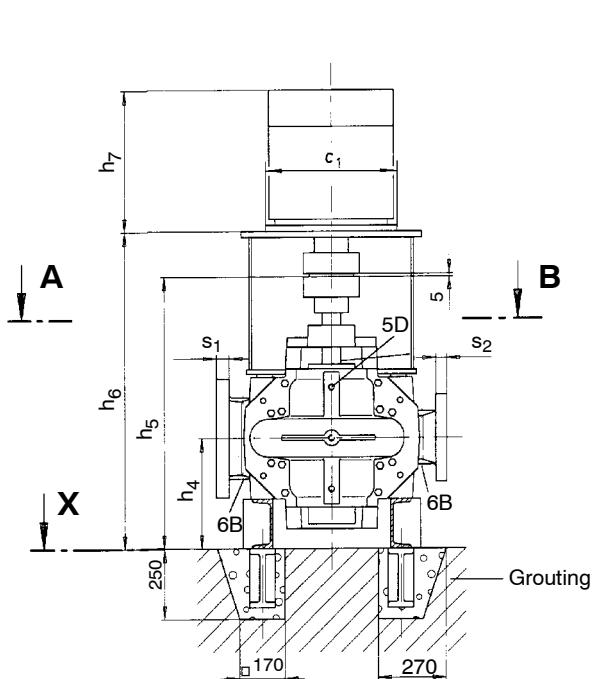
all dimensions in mm

Pump size	Type of arrangement	Motor size	c ₁	h ₆	h ₇	m ₃	m ₄	m ₅	m ₆	n ₅	n ₆	Weight of motor [kg]			
100-250	• --	min. 100 L	250	780	315	695	315	115	420	500	400	25			
	--	max. 225 M	450	830	695					810		330			
	-- •	min. 250 M	550		790	760				500		435			
	--	max. 315 M	660		970					810		850			
100-310	• --	min. 132 M	300	800	375	695	760	420	400	500	400	55			
	--	max. 225 M	450	830	695					810		330			
	-- •	min. 250 M	550		790	760				500		435			
	--	max. 315	800		1230					810		1500			
100-375	• --	min. 160 M	350		481	695	760	420	400	500	400	75			
	--	max. 225 M	450		695					810		330			
	-- •	min. 250 M	550	860	790	760				500		435			
	--	max. 280 S			865					810		610			

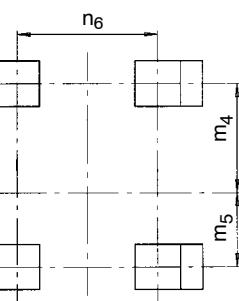
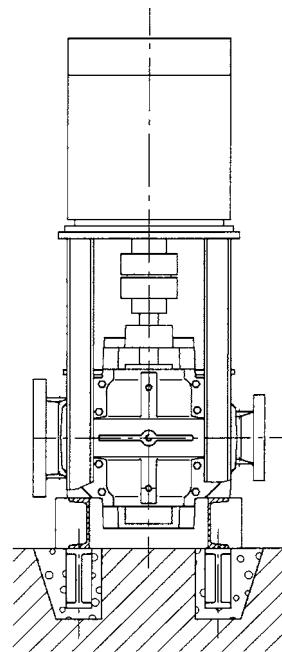
2) Dimension and weight deviations subject to selected motor manufacturer are to be considered

General arrangement drawing Omega V 125 - 230 up to 125 - 500

Type of arrangement DB



Type of arrangement DK



View X

Section A - B

Permissible deviations for:

- Centreline heights DIN 747
- Dimensions without indication of tolerances DIN 7168, medium
- Cast iron parts DIN 1686 GTB 18

Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Position of the terminal box to be in accordance with motor dimension sheet

Major external pump dimensions and weights

all dimensions in mm

Pump size	Flange dimensions				Pump dimensions							Weights [kg]		
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ²⁾	a ₂ ²⁾	h ₂	h ₃	h ₄	h ₅	z ¹⁾	Pump	Water content	
125-230							210					420	250	35
125-290							230					460	275	40
125-365	200	125	41	35	370	370	200	355	870			520	300	45
125-500					450	450		305				610	335	55

¹⁾ z = The dimensions to be maintained around the casing cover for dismantling of the rotor

²⁾ material combinations SB and SC: dimensions are 1% larger

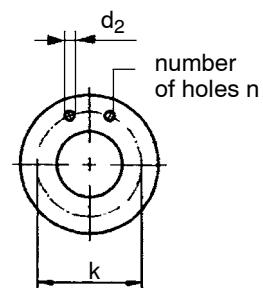
Standard flange design 1):

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to: DIN 2501 ISO 7005/2			JS 1030 / 1.4517 Nominal pressure acc. to: DIN 2501 ISO 7005/2		
	BS 4504	ANSI B 16.1	BS 4504	ANSI B 16.1		
125-230	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
125-290						
125-365						
125-500						

1) Other flange designs are available on request

Flange dimensions - Drilling diagram all dimensions in mm

Standard		Suction flange DN 200			Discharge flange DN 125		
		d ₂	k	n	d ₂	k	n
ISO 7005/2 DIN 2501	PN 16	23	295	12	19	210	8
ISO 7005/2 DIN 2501	PN 25	28	310		28	220	
BS 4504	Table 16/11	23	295		19	210	
BS 4504	Table 25/11	28	310		28	220	
ANSI B 16.1	Class 250	28	330		23	235	


Motor dimensions and weights IEC-Motors, IP 55²⁾

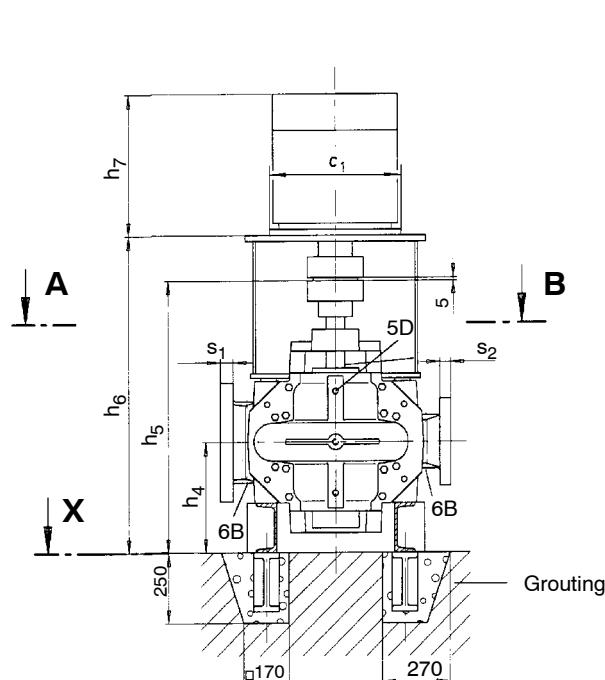
all dimensions in mm

Pump size	Type of arrangement	Motor size	c ₁	h ₆	h ₇	m ₃	m ₄	m ₅	m ₆	n ₅	n ₆	Weight of motor [kg]
DB	DK											
125-230	•	--	min. 132 S	300	955	415	855	360	210	475	600	450
			max. 280 M	550		865					860	
	--	•	min. 315 S	660	1015	970					600	
			max. 315 M			820					660	
125-290	•	--	min. 132 M	300	955	415	855	360	210	475	55	450
			max. 280 M	550		865					660	
	--	•	min. 315 S	660	1015	970		360	210	475	920	
			max. 315	800		1230					1500	
125-365	•	--	min. 160 L	350	985	525	855	360	210	475	600	450
			max. 280 M	550	1015	865					660	
125-500	•	--	min. 200 L	400	985	610					700	560
			max. 315 M	660	1045	970					560	170
												910

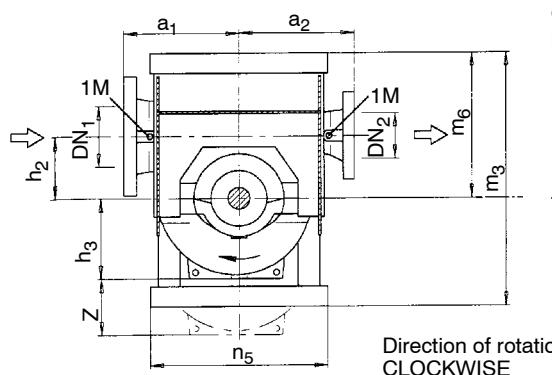
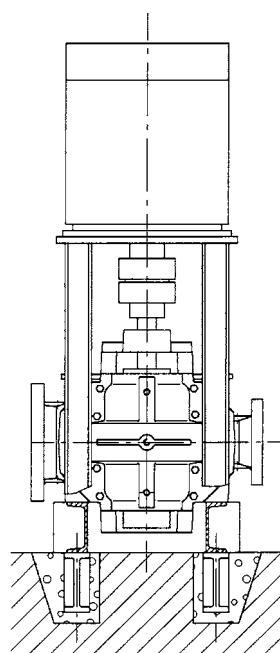
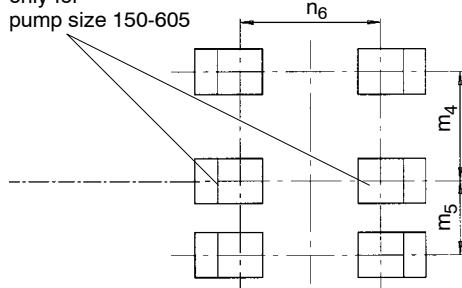
2) Dimension and weight deviations subject to selected motor manufacturer are to be considered

General arrangement drawing Omega V 150 - 290 up to 150 - 605

Type of arrangement DB



Type of arrangement DK


only for
pump size 150-605


View X

Section A - B

Permissible deviations for:

- Centreline heights DIN 747
- Dimensions without indication of tolerances DIN 7168, medium
- Cast iron parts DIN 1686 GTB 18

Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Position of the terminal box to be in accordance with motor dimension sheet

Major external pump dimensions and weights

all dimensions in mm

Pump size	Flange dimensions				Pump dimensions						Weights [kg]			
	DN1	DN2	s1	s2	a ₁ ²⁾	a ₂ ²⁾	h ₂	h ₃	h ₄	h ₅	z ¹⁾	Pump	Water content	
150-290					400	400		245				490	350	50
150-360							200	265		355	870	530	360	60
150-460	200	150	41	37	450	450		305				610	440	75
150-605					600	500	300	370		400	990	740	650	90

¹⁾ z = the dimensions to be maintained around the casing cover for dismantling of the rotor

²⁾ material combinations SB and SC: dimensions are 1% larger

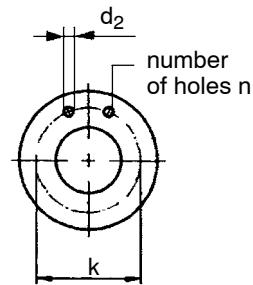
Standard flange design 1):

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to:			JS 1030 / 1.4517 Nominal pressure acc. to:		
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1
150-290						
150-360	PN 16	Table 16/11				
150-460			Class 250	PN 25	Table 25/11	Class 250
150-605	PN 25	Table 25/11				

1) Other flange designs are available on request

Flange dimensions - Drilling diagram all dimensions in mm

Standard		Suction flange			Discharge flange		
		DN 200		DN 150			
		d ₂	k	n	d ₂	k	n
ISO 7005/2 DIN 2501	PN 16	23	295	12	23	240	8
ISO 7005/2 DIN 2501	PN 25	28	310		28	250	
BS 4504	Table 16/11	23	295		23	240	
BS 4504	Table 25/11	28	310		28	250	
ANSI B 16.1	Class 250	28	330		23	270	12

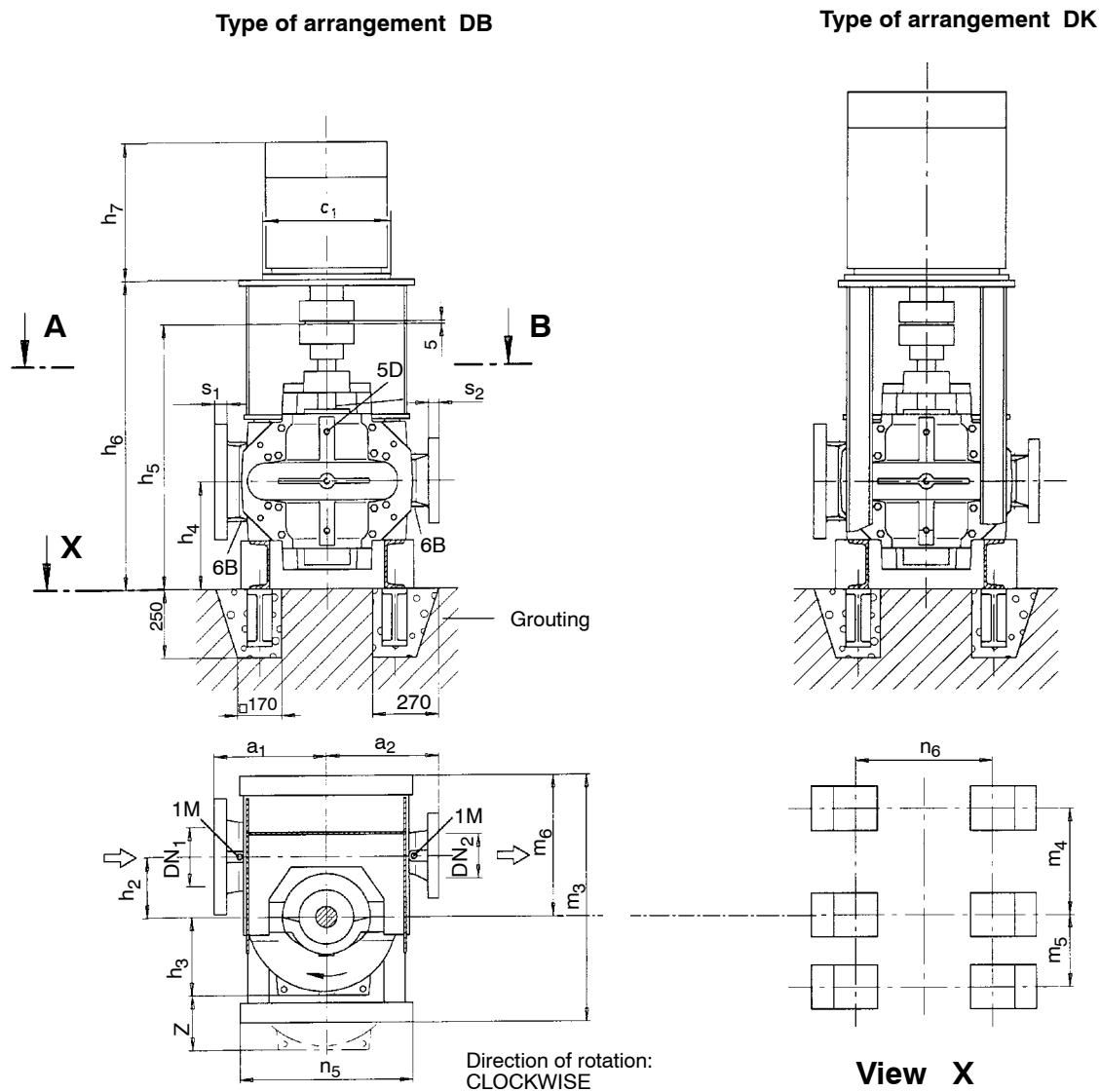

Motor dimensions and weights IEC-Motors, IP 55 ²⁾

all dimensions in mm

Pump size	Type of arrangement		Motor size		c ₁	h ₆	h ₇	m ₃	m ₄	m ₅	m ₆	n ₅	n ₆	Weight of motor [kg]
	DB	DK												
150-290	●	--	min.	160 L	350	985	485	855	360	210	475	600	450	93
			max.	225 M	450	1015	695							330
150-360	●	--	min.	160 L	350	985	485							90
			max.	280 M	550	1015	695							660
150-460	●	--	min.	200 L	400	1105	665							240
			max.	315 L	660	1165	1110							1200
150-605	●	--	min.	280 S	550	1135	865	1060	460	315	575	900	700	610
			max.	355	900	1165	1455							2200

2) Dimension and weight deviations subject to selected motor manufacturer are to be considered

General arrangement drawing Omega V 200 - 320 up to 200 - 670



Section A - B

Permissible deviations for:

- Centreline heights DIN 747
- Dimensions without indication of tolerances DIN 7168, medium
- Cast iron parts DIN 1686 GTB 18

Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Position of the terminal box to be in accordance with motor dimension sheet

Major external pump dimensions and weights

all dimensions in mm

Pump size	Flange dimensions				Pump dimensions							Weights (kg)	
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ²⁾	a ₂ ²⁾	h ₂	h ₃	h ₄	h ₅	z ¹⁾	Pump	Water content
200-320	250	200	48	41	450	450	285	400	990	570	450	80	
200-420					500	500	240	310		620	520	95	
200-520					600		300	370	440	740	840	115	
200-670					650	550	350	430		860	990	180	

¹⁾ z = the dimensions to be maintained around the casing cover for dismantling of the rotor

²⁾ material combinations SB and SC: dimensions are 1% larger

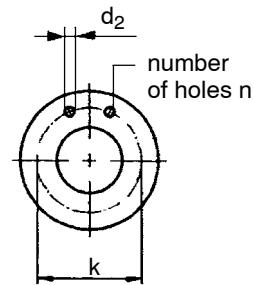
Standard flange design 1):

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to:			JS 1030 / 1.4517 Nominal pressure acc. to:		
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1
200-320	PN 16	Table 16/11	Class 250	PN 25	Table 25/11	Class 250
200-420						
200-520						
200-670						

1) Other flange designs are available on request

Flange dimensions - Drilling diagram all dimensions in mm

Standard		Suction flange			Discharge flange		
		DN 250		DN 200			
		d ₂	k	n	d ₂	k	n
ISO 7005/2 DIN 2501	PN 16	28	355	12	23	295	12
ISO 7005/2 DIN 2501	PN 25	31	370		28	310	
BS 4504	Table 16/11	28	355		23	295	
BS 4504	Table 25/11	31	370		310		
ANSI B 16.1	Class 250	28	387	16	28	330	

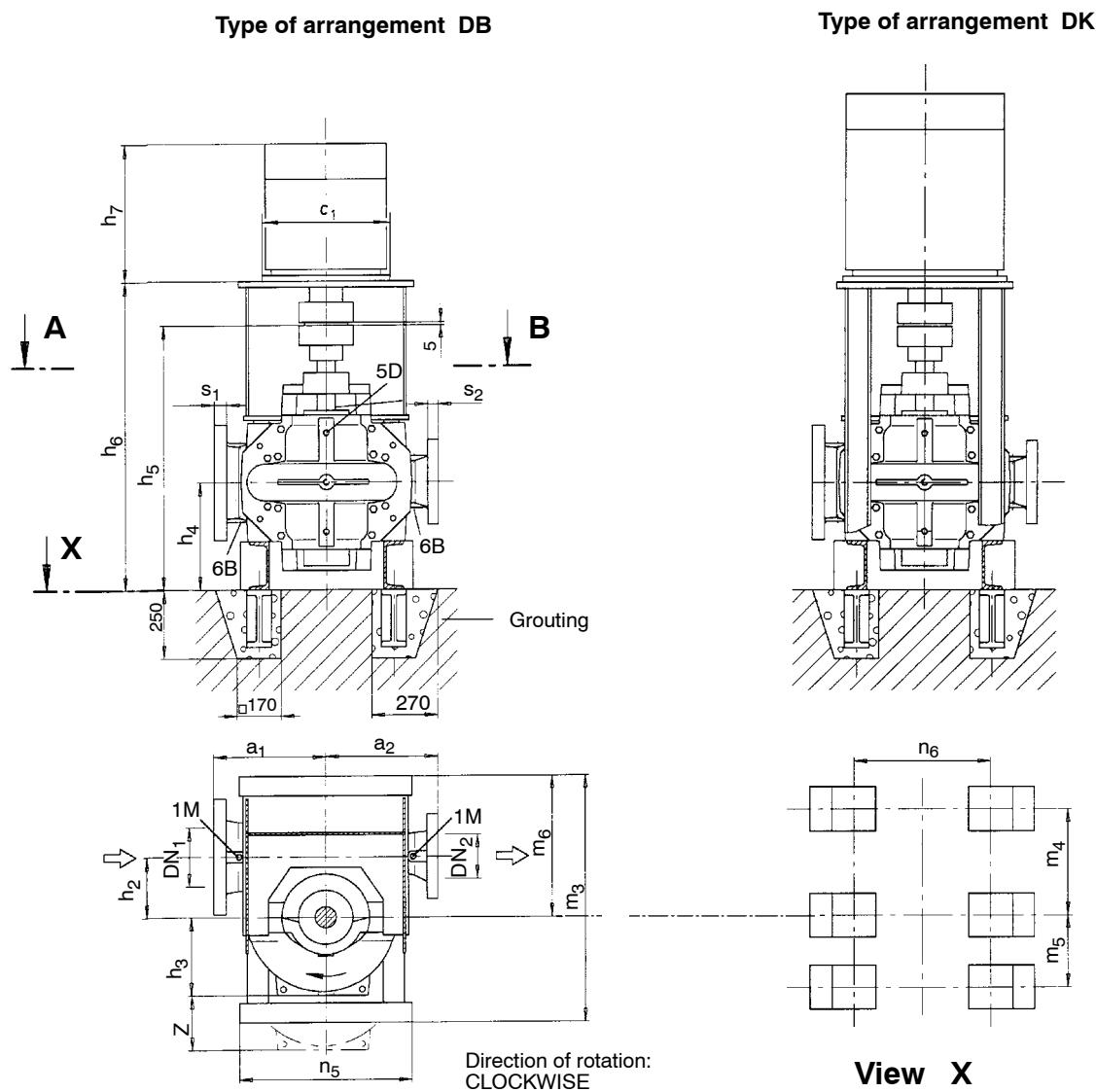

Motor dimensions and weights IEC-Motors, IP 55 2)

all dimensions in mm

Pump size	Type of arrangement DB	DK	Motor size	c ₁	h ₆	h ₇	m ₃	m ₄	m ₅	m ₆	n ₅	n ₆	Weight of motor [kg]
200-320	●	--	min. 180 L	350	1105	995	1060	460	575	700	560	180	
			max. 280 M	550	1135	865							660
200-420	●	--	min. 200 L	400	1105	665	1120	520	635	900	700	240	
			max. 315 L	660	1135	1110							1200
200-520	●	--	min. 250 M	550	1200	790	1270	560	685	1160	700	435	
			max. 355	900		1455							2200
200-670	●	--	min. 315 S	660		1110	1180	560	685	1160	700	830	
			max. 355	900		1455							2200
			min. 400	1000	1310	1615	1220	560					3200
			max.										

2) Dimension and weight deviations subject to selected motor manufacturer are to be considered

General arrangement drawing Omega V 250 - 370 up to 250 - 600



Section A - B

Permissible deviations for:

- Centreline heights DIN 747
- Dimensions without indication of tolerances DIN 7168, medium
- Cast iron parts DIN 1686 GTB 18

Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Position of the terminal box to be in accordance with motor dimension sheet

Major external pump dimensions and weights

all dimensions in mm

Pump size	Flange dimensions				Pump dimensions							Weights [kg]		
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ³⁾	a ₂ ³⁾	h ₂	h ₃	h ₄	h ₅	z ²⁾	Pump	Water content	
250-370	300	250	33 (51) ¹⁾	32 (48) ¹⁾	500	500	300	320	440	1095	640	665	125	
250-480			51	48	550	550		355	500	1230	710	830	145	
250-600					650			350	415		830	1215	180	

¹⁾ For casing material GGG-NiCrNb 202, JS 1030 1.4517

²⁾ z = The dimensions to be maintained around the casing cover for dismantling of the rotor

³⁾ material combinations SB and SC: dimensions are 1% larger

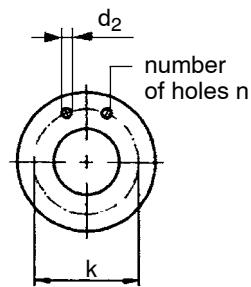
Standard flange design 1):

Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to:			JS 1030 / 1.4517 Nominal pressure acc. to:					
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1			
250-370	PN 10	Table 10/11	Class 125	PN 25	Table 25/11	Class 250			
250-480	PN 16	Table 16/11	Class 250						
250-600	PN 25	Table 25/11							

1) Other flange designs are available on request

Flange dimensions - Drilling diagram all dimensions in mm

Standard		Suction flange DN 300			Discharge flange DN 250		
		d ₂	k	n	d ₂	k	n
ISO 7005/2 DIN 2501	PN 10	23	400		23	350	
ISO 7005/2 DIN 2501	PN 16	28	410	12	28	355	
ISO 7005/2 DIN 2501	PN 25	31	430	16	31	370	12
BS 4504	Table 10/11	23	400	12	23	350	
BS 4504	Table 16/11	28	410		28	355	
BS 4504	Table 25/11	31	430	16	31	370	
ANSI B 16.1	Class 125	28	432	12	28	362	
ANSI B 16.1	Class 250	31	451	16		387	16

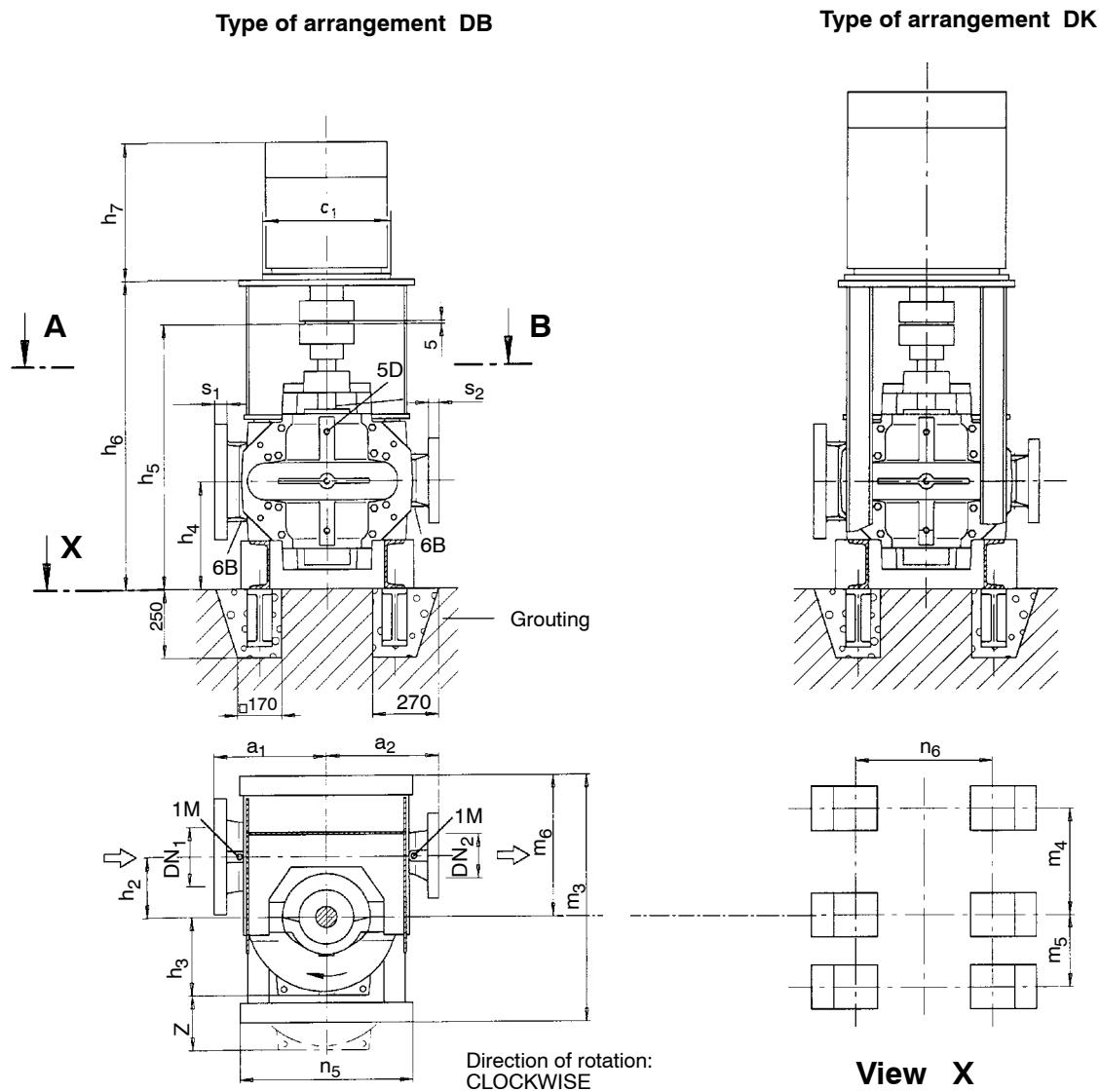

Motor dimensions and weights IEC-Motors, IP 55²⁾

all dimensions in mm

Pump size	Type of arrangement		Motor size		c ₁	h ₆	h ₇	m ₃	m ₄	m ₅	m ₆	n ₅	n ₆	Weight of motor [kg]
	DB	DK	min.	max.										
250-370	●	--	min. 250 M	550	1240	790								435
			max. 315 L	660	1270	1110								1200
250-480	●	--	min. 250 M	550	1375	790								435
			max. 355	900		1455								2200
250-600	●	--	min. 315 M	660		1405	970							910
			max. 355	900			1455							2200
	--	●	min. 400	1000	1445	1615	1350		590					3200
			max.											

2) Dimension and weight deviations subject to selected motor manufacturer are to be considered

General arrangement drawing Omega V 300 - 300 up to 300 - 700



Selection A - B

Permissible deviations for:

- Centre line heights DIN 747
- Dimensions without indication of tolerances DIN 7168, medium
- Cast iron parts DIN 1686 GTB 18

Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Position of the terminal box to be in accordance with motor dimension sheet

Major external pump dimensions and weights

all dimensions in mm

Pump size	Flange dimensions				Pump dimensions							Weights [kg]	
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ³⁾	a ₂ ³⁾	h ₂	h ₃	h ₄	h ₅	z ²⁾	Pump	Water content
300-300	350	300	36 (54) ¹⁾	33 (51) ¹⁾	550	500	300	360	440	1095	720	630	100
300-435			38 (57) ¹⁾		650	550	350	365	500	1230	730	905	190
300-560			57	51	700	650	430	570	400	480	1380	860	1425
300-700					750		400		480	960	1690		275

¹⁾ For casing material GGG-NiCrNb 202, JS 1030 1.4517

²⁾ z = the dimensions to be maintained around the casing cover for dismantling of the rotor

³⁾ material combinations SB and SC: dimensions are 1% larger

Standard flange design 1):

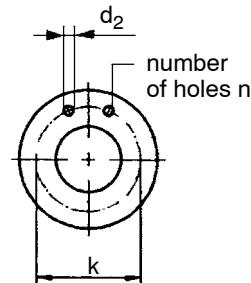
Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to: DIN 2501 BS 4504 ANSI B 16.1			JS 1030 / 1.4517 Nominal pressure acc. to: DIN 2501 BS 4504 ANSI B 16.1		
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1
300-300	PN 10	Table 10/11	Class 125	PN 25	Table 25/11	Class 250
300-435						
300-560	PN 16	Table 16/11	Class 250			
300-700	PN 25	Table 25/11				

1) Other flange designs are available on request

Flange dimensions - Drilling diagram

all dimensions in mm

Standard		Suction flange			Discharge flange		
		DN 350		DN 400	DN 300		
		d ₂	k	n	d ₂	k	n
ISO 7005/2 DIN 2501	PN 10	23	460		28	515	
ISO 7005/2 DIN 2501	PN 16	28	470		31	525	
ISO 7005/2 DIN 2501	PN 25	34	490	16	37	550	16
BS 4504	Table 10/11	23	460		28	515	
BS 4504	Table 16/11	28	470		31	525	
BS 4504	Table 25/11	34	490		37	550	
ANSI B 16.1	Class 125	28	476	12	28	540	
ANSI B 16.1	Class 250	31	514	20	34	572	20
				20	31	451	16

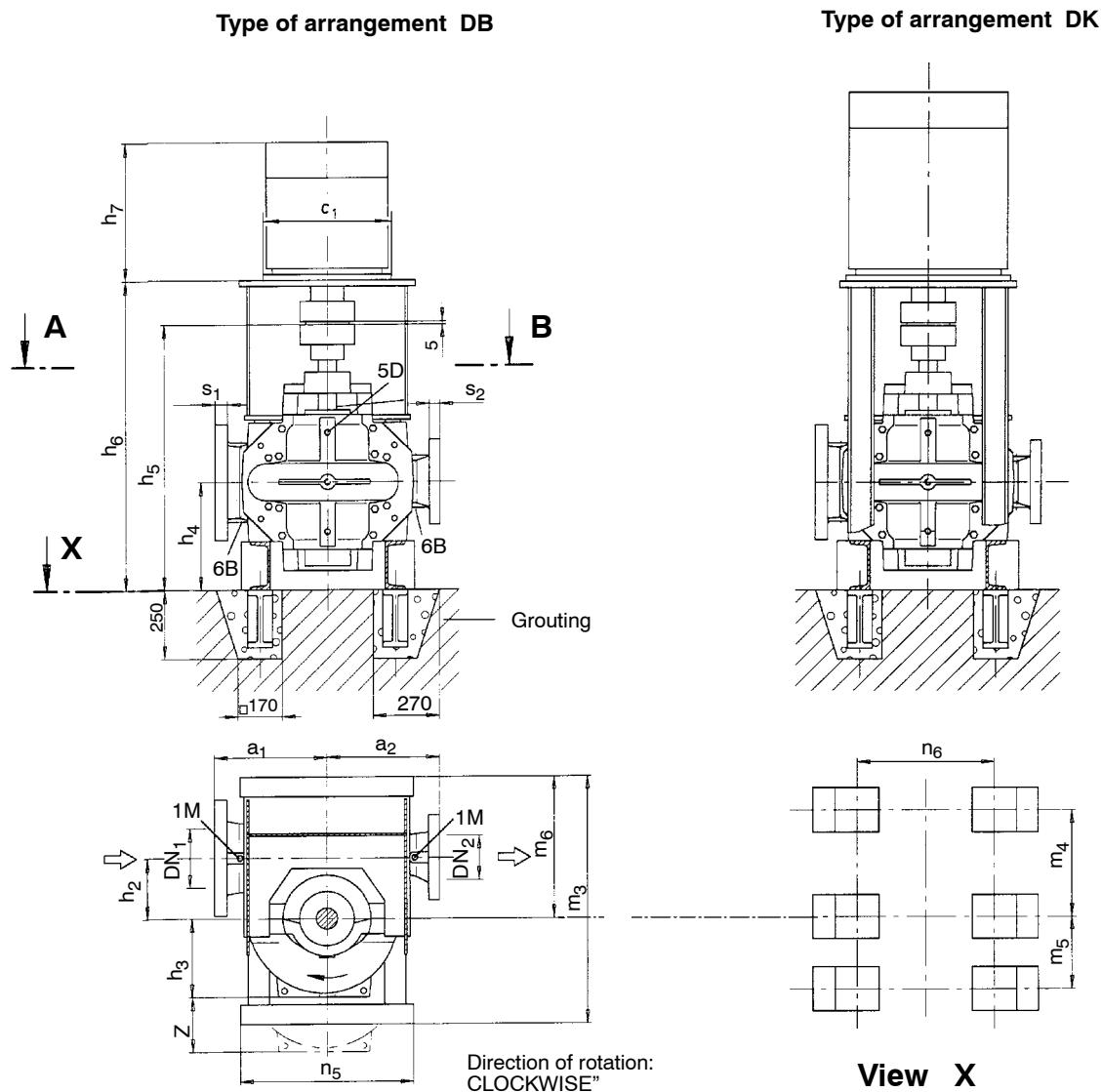

Motor Dimensions and weights IEC-Motors, IP 55 2)

all dimensions in mm

Pump size	Type of arrangement DB DK	Motor size	c ₁	h ₆	h ₇	m ₃	m ₄	m ₅	m ₆	n ₅	n ₆	Weight of motor [kg]	
300-300	● --	min. 200 L	400	1210	665	1210	590	315	715	900	700	170	
		max. 315 S	660	1270	970				755			830	
300-435	● --	min. 280 M	550	1375	865	1250	630		755			660	
		max. 315	800	1405	1230				755			1500	
300-560	● --	min. 315 M	660	1555	970	1375	670	400	795	1200	950	910	
		max. 400	1000	1595	1730				795			3200	
300-700	● --	min. 315	800	1555	1230	1415	710	400	835	1200	950	1500	
		max. 400	1000	1615	1615				835			3200	

2) Dimension and weight deviations subject to selected motor manufacturer are to be considered

General arrangement drawing Omega V 350 - 360 up to 350 - 510



Selection A - B

Permissible deviations for:

- Centreline heights DIN 747
- Dimensions without indication of tolerances DIN 7168, medium
- Cast iron parts DIN 1686 GTB 18

Flanges:

- Flat surface flanges
- Flange thickness to ANSI
- Connect pipes without stress

Connections:

- 1M Pressure gauge G 1/2
- 5D Vent G 1/2
- 6B Drainage G 1/2
- 8B Leakage liquid drain G 3/4

Position of the terminal box to be in accordance with motor dimension sheet

Major external pump dimensions and weights

all dimensions in mm

Pump size	Flange dimensions				Pump dimensions							Weights [kg]	
	DN ₁	DN ₂	s ₁	s ₂	a ₁ ³⁾	a ₂ ³⁾	h ₂	h ₃	h ₄	h ₅	z ²⁾	Pump	Water content
350-360	400	350	38 (57) ¹⁾	36 (54) ¹⁾	650	550	350	410	500	1230	820	865	160
350-430	450		41 (60) ¹⁾		750			465	570	1380	930	1285	240
350-510	400		38 (57) ¹⁾		700	650	400	420			840	1395	290

¹⁾ For casing material GGG-NiCrNb 202, JS 1030 1.4517

²⁾ z = The dimensions to be maintained around the casing cover for dismantling of the rotor

³⁾ material combinations SB and SC: dimensions are 1% larger

Standard flange design 1):

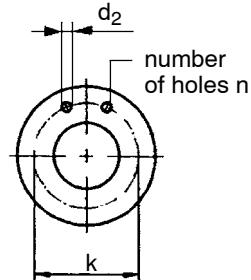
Pump size	JL 1040 / GGG-NiCrNb 202 Nominal pressure acc. to:			JS 1030 / 1.4517 Nominal pressure acc. to:		
	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1	DIN 2501 ISO 7005/2	BS 4504	ANSI B 16.1
350-360	PN 10	Table 10/11	Class 125	PN 25	Table 25/11	Class 250
350-430				PN 16		
350-510				PN 25		

1) Other flange designs are available on request

Flange dimensions - Drilling diagram

all dimensions in mm

Standard		Suction flange						Discharge flange		
		DN 400			DN 450			DN 350		
		d ₂	k	n	d ₂	k	n	d ₂	k	n
ISO 7005/2 DIN 2501	PN 10	28	515	16	28	565	20	23	460	16
ISO 7005/2 DIN 2501	PN 16	31	525		31	585		28	470	
BS 4504	Table 10/11	28	515		28	565		23	460	
BS 4504	Table 16/11	31	525		31	585		28	470	
ANSI B 16.1	Class 125	28	540		578	16		476	12	


Motor dimensions and weights IEC-Motors, IP 55²⁾

all dimensions in mm

Pump size	Type of arrangement	Motor size	c ₁	h ₆	h ₇	m ₃	m ₄	m ₅	m ₆	n ₅	n ₆	Weight of motor [kg]
	DB	DK										
350-360	•	--	min. 250 M	550	1375	790	1250	630	315	755	900	700
			max. 315	800	1405	1230						
350-430	•	--	min. 315 M	660	1555	940	1415	710	400	835	1200	950
			max. 355	900	1555	1455						
350-510	•	--	min. 315 L	660	1555	1110						
			max. 400	1000	1595	1615						

2) Dimension and weight deviations subject to selected motor manufacturer are to be considered

Spare parts

1. Recommended for spare parts for **commissioning**
2. Recommended for spare parts for **2 - years operation** (8000 hours per year)
3. Recommended for spare parts for **5 - years operation** (8000 hours per year)

1. Proposals for spare parts for commissioning

Part no.	Part designation	Number of pumps including stand-by pumps							
		1	2	3	4	5	6	8	10 and more
Number of spare parts									
321 550.1/2	Set Deep groove ball bearings	1	1	1	2	2	3	4	5
520	Washers								
	Sleeve								
411.1 412.1-6 421.1/2	Set V-Rings O-Rings Radial shaft seal ring	1	2	3	4	5	6	8	10

for the mechanical seal-fitted pump

Part no.	Part designation	Number of pumps including stand-by pumps							
		1	2	3	4	5	6	8	10 and more
Number of spare parts									
433	Set Mechanical seals	1	1	1	2	2	3	4	5

for the gland-fitted pump

Part no.	Part designation	Number of pumps including stand-by pumps							
		1	2	3	4	5	6	8	10 and more
Number of spare parts									
461	Gland packing (Set packing rings)	1	2	3	4	5	6	8	10

Spare parts

2. Recommended for spare parts for **2 - y e a r s o p e r a t i o n** (8000 hours per year)

Part no.	Part designation	Number of pumps including stand-by pumps								E = spare part R = replacement part V = wear part
		1	2	3	4	5	6	8	10 and more	
Number of spare parts										
211	Shaft, with	-	-	-	1	1	1	2	3	E
920.3	Nut	-	-	-	1	1	1	2	3	
932	Circlip									
940.1/2/3	Keys									
524.1	Set shaft protec. sleeve	1	1	1	2	2	3	4	5	V
234	Impeller	-	-	-	1	1	1	2	3	E
502	Set of casing wear rings	1	1	1	2	2	3	4	5	V
503	Set of impeller wear rings (if mounted)	1	1	1	2	2	3	4	5	V
321	Set consisting of Deep groove ball bearings	1	1	1	2	2	3	4	5	R
550.1/2	Washers									
520	Sleeve									
411.1	Set consisting of V-Rings	1	2	3	4	5	6	8	10	V
412.1-6	O-Rings									
421.1/2	Radial shaft seal rings									

for the mechanical seal-fitted pump

Part no.	Part designation	Number of pumps including stand-by pumps								E = spare part R = replacement part V = wear part
		1	2	3	4	5	6	8	10 and more	
Number of spare parts										
433	Set of Mechanical seals	1	1	1	2	2	3	4	5	V

for the gland-fitted pump

Part no.	Part designation	Number of pumps including stand-by pumps								E = spare part R = replacement part V = wear part
		1	2	3	4	5	6	8	10 and more	
Number of spare parts										
452	Set consisting of Gland	-	-	-	1	1	1	2	3	R
455	Stuffing box insert									
457	Neck rings									
458	Lantern rings									
461	Gland packing (Set packing rings)	4	8	12	16	20	24	32	40	V

for the vertical design

Part no.	Part designation	Number of pumps including stand-by pumps								E = spare part R = replacement part V = wear part
		1	2	3	4	5	6	8	10 and more	
Number of spare parts										
524.2	Residur bearing, compl. Shaft protec. sleeve	1	1	1	2	2	3	4	5	V
545	Bearing bush									
350.2	Bearing housing									

Spare parts

3. Recommended for spare parts for **5 - years operation** (8000 hours per year)

Part no.	Part designation	Number of pumps including stand-by pumps								E = spare part R = replacement part V = wear part
		1	2	3	4	5	6	8	10 and more	
		Number of spare parts								
211	Shaft, with									
920.3	Nut	1	1	1	2	2	2	4	6	E
932	Circlip									
940.1/2/3	Keys									
524.1	Set shaft protec. sleeve	2	2	2	4	4	6	8	10	V
234	Impeller	1	1	1	2	2	2	4	6	E
502	Set of casing wear rings	2	2	2	4	4	6	8	10	V
503	Set of impeller wear rings (if mounted)	2	2	2	4	4	6	8	10	V
321	Set consisting of									
550.1/2	Deep groove ball bearings									
520	Washers	2	2	2	4	4	6	8	10	R
	Sleeve									
411.1	Set consisting of									
412.1-6	V-Rings	2	2	6	8	8	12	16	20	V
421.1/2	O-Rings									
	Radial shaft seal rings									

for the mechanical seal-fitted pump

Part no.	Part designation	Number of pumps including stand-by pumps								E = spare part R = replacement part V = wear part
		1	2	3	4	5	6	8	10 and more	
		Number of spare parts								
433	Set of Mechanical seals	2	2	2	4	4	6	8	10	V

for the gland-fitted pump

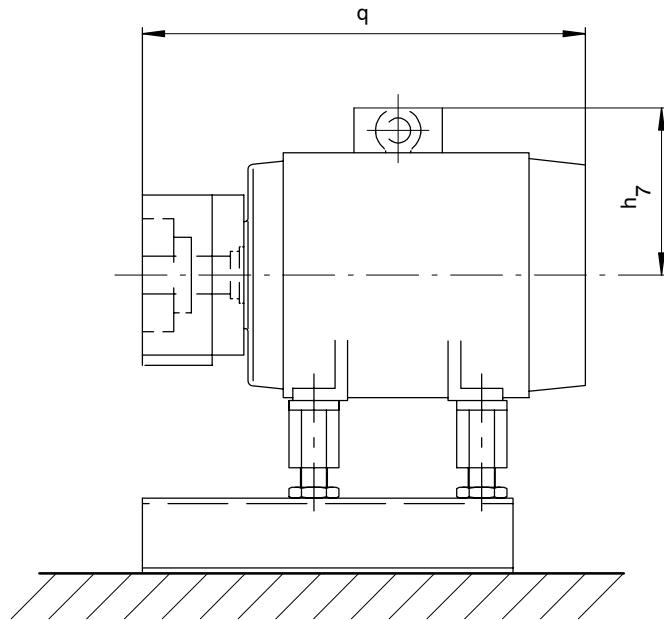
Part no.	Part designation	Number of pumps including stand-by pumps								E = spare part R = replacement part V = wear part
		1	2	3	4	5	6	8	10 and more	
		Number of spare parts								
452	Set consisting of									R
455	Gland									
457	Stuffing box insert	1	1	1	2	2	2	4	6	
458	Neck rings									V
458	Lantern rings									
461	Gland packing (Set packing rings)	10	20	30	40	50	60	80	100	V

for the vertical design

Part no.	Part designation	Number of pumps including stand-by pumps								E = spare part R = replacement part V = wear part
		1	2	3	4	5	6	8	10 and more	
		Number of spare parts								
524.2	Residur bearing, compl.									
545	Shaft protec. sleeve	2	2	2	4	4	6	8	10	
350.2	Bearing bush									V
	Bearing housing									

Motor dimensions and weights (Type of arrangement 3E)

IEC-Motors; IP 55; IM B 3 configuration



Motor dimensions and weights

all dimensions in mm

Motor size		q		h_7		Motor weight [kg]	
2 pole	4 pole	2 pole	4 pole	2 pole	4 pole	2 pole	4 pole
100 L	100 L	588	373	200	135	85	24
	112 M		394		150		31
	132 S		454		170		45
	132 M						56
160 M	160 M	712	588	260	200	115	112
160 L	160 L		712	310	310	188	170
180 M	180 M	770	770	430	260	102	93
--	180 L				310	215	126
200 L	200 L	807	770	455	310	217	235
--	225 S			310	455	415	435
225 M	225 M	777		520	570	570	610
250 M	250 M	930	930		610	610	660
280 S	280 S	1005	1005	455	790	790	830
280 M	280 M			455	850	850	910
315 S	315 S	1110	1140	515	1100	1100	1060
315 M	315 M				520	520	1500
315 L	315 L	1250	1280		550	1500	1500
315	315	1370	1400		625	2200	2200
355	355		1625				3200
400	400		1825				

- Weights to KSB standard

- Dimension and weight deviations subject to selected motor manufacturer are to be considered

