## **PRODUCT CATALOGUE**

- Mechanical seals
- Seal support systems
- Braided packing
- Injectable packing
- Flat gaskets
- Maintenance products

## SEALING BEYOND EXPECTATIONS

Sealing systems for rotating machines and industrial maintenance solutions

PRODUCT CATALOGUE

## **TABLE OF CONTENTS**



	Page
Material identification and coding	3
Product lines	4
Mechanical seals	
STYLE 600 - "Sleeveless" cartridge seals	6
STYLE 688 - Split Estate	10
Diamond coating technology	11
API SEALS - Type A, Arrangement 1	12
API SEALS - Type A, Arrangement 2 and 3	13
Modular System Cartridge Seals	14
Mechanical seals with metal bellows	16
Tailor-made estates	18
Component seals	19
OEM Mechanical Seals	21
Seal Support Systems	22
Packings and Gaskets	24
Braided packing	25
Ultra Seal	33
Zero Loss System	36
Flat gaskets	40
Repair and maintenance	43
Seal Tex	45
Pipe Repair Tapes	46
Chemicals for industrial	44
maintenance	10
Special products	48
Lubricants	50
Coatings	52
Detergents	54
Ultra Metal System	57

### MATERIAL IDENTIFICATION AND CODING

With the emergence of new technologies and materials, the need to standardize and rationalize seal identification has become increasingly important.EN 12756 systemhas replaced the Deutsche Industry Norm DIN 24960, and the FrenchNFE 29-991, with the aim of defining the critical dimensions of the pump housings, the seals themselves and the related construction materials.

SINGLE ESTATES	Material reference letters
Rotating ring	1
Stationary ring	2
Secondary seals	3
Spring/s	4
Metal parts	5

DOUBLE SEALS	Product side	Atmospheric side
Rotating ring	1	1
Stationary ring	2	2
Secondary seals	3	3
Spring/s	4	
Metal parts	5	

### STANDARD MATERIALS

CODE	<b>1, 2</b> FACES MATERIALS	CODE	3 SEALED MATERIALS SECONDARY	CODE	4, 5 <sub>SPRINGS AND METAL PARTS</sub>
то	Antimony impregnated carbon	AN	<b>D</b> EPDM - Ethylene propylene rubber	G	Steel 1.4571 CrNiMo (316Ti)
B1	Resin impregnated carbon	Р	NBR – Nitrile Rubber	G1	Steel 1.4462 CrNiMo (Duplex)
D1	8µm diamond coated SiC	v	FKM - Fluorocarbon Rubber	G4	Steel 1.4501 CrNiMoCu (SuperDuplex)
D2	16µm diamond coated SiC	х	TFE/P – FEPM –Tetrafluoroethylene - Propylene	G7	Steel 1.4410 CrNiMoCu (SuperDuplex)
G	CrNiMo Steel	к	FFKM - Perfluoroelastomer	М	Hastelloy C4
U2	TC – Alloyed Tungsten Carbide nickel	M1	FKM, double PTFE coating	M4	Monel Alloy K500
U22	TC – Alloyed Tungsten Carbide hot-locked nickel	M2	EPDM, double PTFE coating	M5	Hastelloy C276
Q1	SSIC sintered silicon carbide	M5	FKM, FEP coated	M6	Inconel 718
Q2	SIC reaction bonded silicon carbide	M7	FKM, double PTFE coating / Solid PTFE	F	Steel 1.4301 (304)
Q3	S-SIC Graphite filled silicon carbide	Т	PTFE	T2	Pure Titanium
Q12	SSIC sintered silicon carbide hot locked	G	Pure graphite	Т3	Inconel 625
Q22	SIC reaction bonded silicon carbide hot locked			Т5	Incoloy 800
V	Aluminum dioxide (ceramic) > 99%			Т6	AM 350 special alloy
V2	Aluminum dioxide (ceramic) > 96%				
Y1	PTFE, glass filled				

## **PRODUCT LINES**

### LINE OF MECHANICAL SEALS "SLEEVELESS" -WITHOUT SOCKET

We are the first and only manufacturer to offer a complete line ofconical mechanical seals that feature superior performance and lower costs

#### still the market standard.

ThePatented designensures a superior capacity for compensation of misalignments, and self-cleaning and self-cooling properties. This revolutionary design, which allows for easy customization to fit different stuffing boxes, has proven over the years to be able to handle most industrial applications: from the basic single seal design in 2006,



The line has evolved to include double, split, heavy duty, high pressure and chemically aggressive seals.



### API 682 MECHANICAL SEALS

using only the highest quality materials and providing more controls and certifications than required by API682 regulations, we are

### Oil & Gas in upstream and downstream applications, with delivery times significantly lower than the market average.

To complement our offering, we also design and manufacture all necessary auxiliary systems, such as barrier fluid tanks, valves, heat exchangers, transmitters and indicators, choosing components from the most renowned suppliers, some of which are part of our industrial group.

### MECHANICAL SEALS FOR A WIDE RANGE OF APPLICATIONS

We offer one of the world's largest selections of mechanical seals, covering almost all applications.

components and OEM of the most popular designs, cartridge seals according to EN, ISO, JIS or ANSI standards, metal bellows seals, for heavy slurry, gas, for agitators. What makes us unique in the market is itsability to create tailor-made solutionso For amount Very small: the requests of the user today's final products become our products of tomorrow.



### MODULAR SYSTEM

odular System is the line of cartridge seals

By using the same parts to assemble several different models, we are able to offer any standard seal size and material with immediate delivery. At the same time, modular components allow the end user to reduce the stock of spare parts, as the same repair kits can be applied to several seal models of the same size.

### **PRODUCT LINES**

### PACKINGS AND GASKETS

we producea very wide range of flat gaskets and braided or injectable packings

from graphite to aramid fiber or biaxial PTFE. Braided packings include over 40 different models to meet the widest possible variety of applications.





### REPAIR SYSTEMS FOR PRESSURE PIPELINES

and pipe leaks have always been a major problem for industries in all fields. We have developed acomplete line of

from pipes without having to interrupt the line.Seal-Tex and Self-Seal tapes, together with GF-HD and Leak-3 paste, have delivered savings beyond imagination at several major power plants and refineries, and are now part of their mandatory emergency equipment.Seal-Tex is certified according to ASME PCC-2/2008.

### INDUSTRIAL MAINTENANCE PRODUCTS

 All lubricants, coatings, cleaners and ceramic compounds have one common characteristic: they are

that an effective maintenance program cannot be implemented without modern, efficient products that meet or exceed current environmental regulatior fintroduction worldwide. All themaintenance products are

Made in Italy



under the most stringent standards safety, and are perfect tools for creating value in plant maintenance.

### SYSTEM ZERO LOSS

to packing injectable, known as System

fill the stuffing box without dismantling the valve or pump, and is the only product of its kind made with 90% pure virgin fibers and, unlike other similar products available on the market, is not produced with recycled fibers. The savings in terms of leaks, man-hours and plant downtime make the SPZ the ideal sealing system for continuous operations.

### STYLE 600SL

This revolutionary design is the result of the most intense research on sealing systems, and constitutes thefirst real innovation in the sealing market for many years. Until now, all cartridge mechanical seals have been designed with a sleeve integrateve. The revolutionary design of the Style 600SLallows installation on pumps where it was before It is considered impossible to fit a mechanical seal. The sleeveless design also allows for greater tolerance for shaft misalignment. The 600SL is the first cartridge seal to incorporate a tapered extension of the stuffing box, allowing it to significantly improve seal operating life inslurry and charged fluid applications. With no part inside the stuffing box, solid fluid particles have space to circulate and do not settle on the sealing faces. This seal features a flange with flushing connection and massive sealing faces made of sintered materials mounted on flexible elastomers, which also act as shock absorbers.

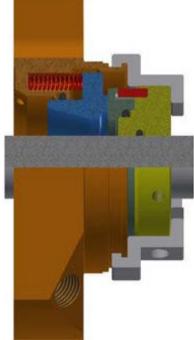
shock, and offers thegreater reliability under the most severe operating conditions.

The Style 600SL offers the user concrete benefits in terms of savings on the purchase of the seal, spare parts and machine downtime.

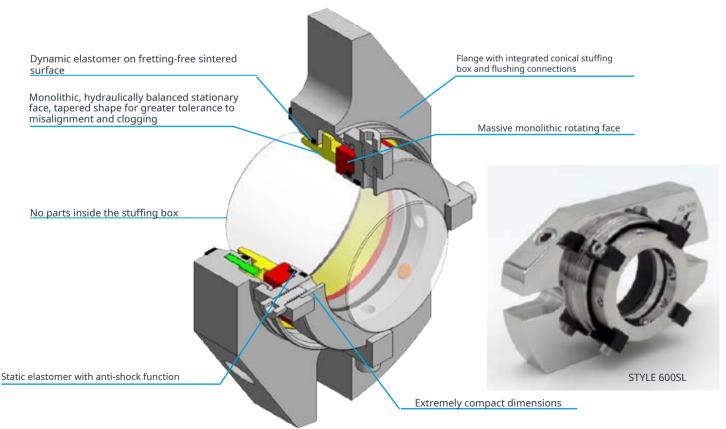
Materials		Technical data	
Parts metallic	AISI 316L DIN 1.4571*	Pressure	Vacuum 700 mm Hg ÷ 3.5 MPa**
Elastomers	FKM - EPDM - FFKM - FEPM - TTV	Temperature	Second elastomer limit. FKM: +205°C EPR: +150°C FFKM: +315°C
Faces of creeping	A - B - Q1 - Q2 - U2	Speed	25 m/sec 4920 FPM depending on the material crawling faces
Springs	Hastelloy* C - 276 DIN 2.4819	Dimensions	25-100mm ***

### **PATENT: EU1370506**

\* Other materials available on request \*\*Based on shaft size and speed \*\*\*Other sizes available on request



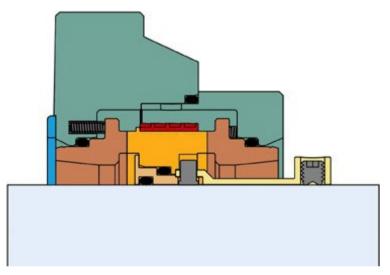
STYLE 600SL



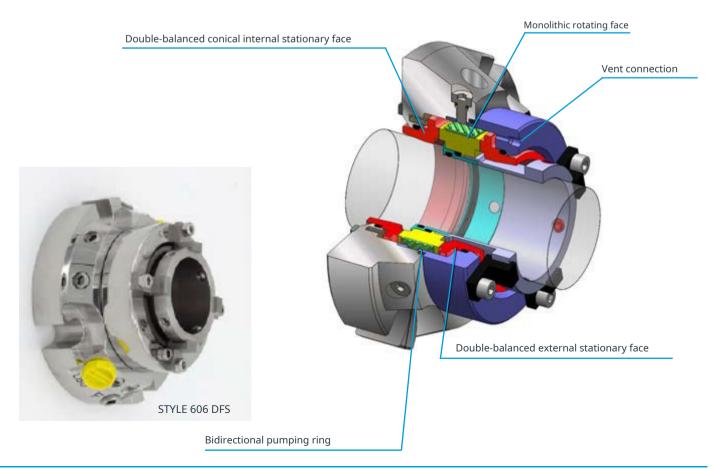
### STYLE 606 DFS

Newly designed double mechanical seal that makes the most of the technology developed for Style 600SL seals and amplifies its applications and performance. The Style 606 incorporatesa conical extension of the stuffing boxto ensure the longest possible MTBF in the most demanding applications, and its faces are produced using the most advanced FEA technology. The estate is available in two versions: the606SL, with multiple springs outside the fluid, it is extremely compact but is able to withstand radial misalignments of up to 5°, and the606-3D with single springwhich allows to absorb axial play up to ±10 mm, depending on the shaft diameter.

Equipped with a standard pump ring, the Style 606 can beinstalled on any application, including heavy duty pumps, reactors and agitators.

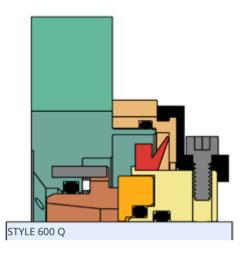


STYLE 606 DFS



### 600Q / 600FX

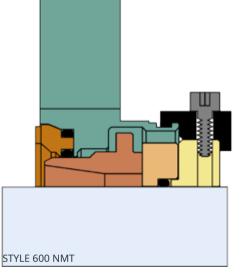
This variant includestwo additional connections for quench and drain. Style 600Q is equipped with alip seal for continuous quench leakage without P(Plan 62), while in the Style 600FX the lip seal is replaced by a low tolerance bushing that can be used for non-continuous quench and for loss collection (Plan 65). Particularly suitable for crystallizing and polymerizing fluids, where environmental control outside the sealing faces is essential.



#### 600 NMT

for all applications onaggressive chemicals, The Style poonMT is a more efficient and effective alternative to exotic alloys such as Super Duplex or Hastelloy C276, comwhich are drastically outperformed by this revolutionary design where the parts in contact with the fluid are all made of alpha sintered silicon carbide, which guarantees total chemical resistance and increased ability to operate against abrasive fluids, all for just a fraction of the cost. NMT technology can also be applied to other mechanical seals in the Sleeveless line.

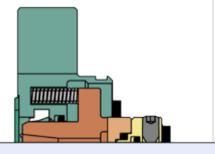
The Style 606NMT is the double seal specifically made for aggressive and dangerous chemicals, while the Style 600HD-NMT It is the definitive solution for the shighly abrasive lurries typical of the mining and paper industries.







STYLE 600 HD

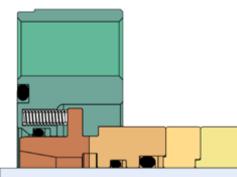


STYLE 600 HD

### 600 HD

a S /le 600H /ris a stronger variant of the original Sle velet is early opecifically designed forheavy slurry applications requiring a robust seal to withstand possible heavy mechanical shock.

Oversized anti-rotation and drag pins provide increased torque resistance, and the multiple springs out of the fluid are also enlarged. With the addition of the revolutionary external quench ring, the seal can be quickly adapted to applications oncrystallizing or polymerizing fluids.



STYLE 600 HP



#### 600 HP

air compressor for high pressure applications, capable of withstand working environments up to 100 bar. The special shape of the sliding faces designed by advanced with the most FEM systems allows safe operation at very high pressures without distortions and with extreme PV factors. Thanks to its specific design and the use of advanced materials to reduce the load and friction of the faces, it can be successfully installed onboiler feed pumps, boosters, extruders and hydrocracking units.

### STYLE 688 SPLIT SEAL

μr while maintaining the same advantages that make the Style 600SLamong the most efficient nechanical seals in the world, the Style 688 offers unmatched ease of installation for applications where a split mechanical seal is preferable. After the twopre-assembled halvesthey are united, no one further action is required, thus drastically reducing the possibility of errors due to installation. The Style 688 is also available in a semi-split configuration for superior performance, with a standard onepiece flange and interchangeable split parts.

#### Technical data

Pressure	Max 2.5 MPa* (362 PSI)
Temperature	Max 120°C (248°F)
Speed	Max 20 m/s (44.74 mph)

\* Actual pressure limit may vary depending on shaft size, process fluid, and seal face material.

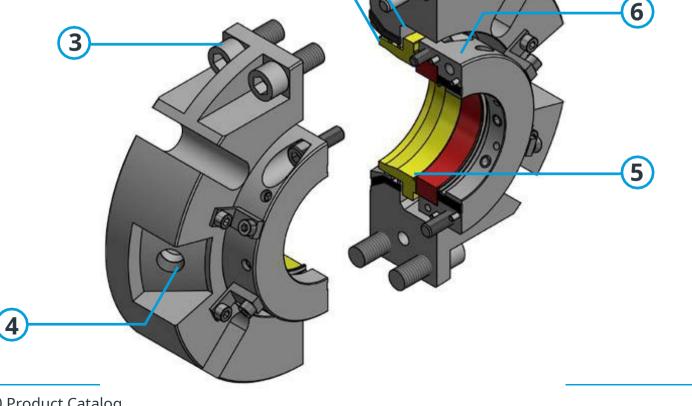


#### LEGEND:

**1**Springs out of the fluid;

- **2**Stationary conical face;
- **3**Pre-assembled and pressure tested;
- **4**Integrated flushing connections;
- **5**Balanced design;

**6**Removable parts outside the flange.



## **DIAMOND FACES**

### DIAMOND COATING TECHNOLOGY

Diamond sliding faces provide far superior performance compared to other materials in terms of friction, heat generation and dissipation, energy absorption and dry running tolerance.

While not designed for continuous, prolonged dry running, diamond faces completely eliminate the risk of seal damage due to temporary, short-term lack of lubrication.

term. Their tribological properties ensure an importantenergy saving, with significant effects

on the economic and environmental impact of industrial operations. Such savings

They usually reach 50% of the entire energy consumption of the estate.

While diamond faces are gaining increasing trust among users, not all coatings are created equal. We are proud to provide a Full technical support in selecting the most suitable coating for each application, in order to always offer the most efficient solution. Some examples of the different types of coatings include:

Polycrystalline diamond (electron microscope).

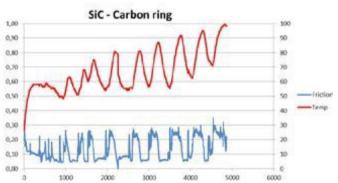
- STANDARD COATING- An 8µm layer of CVD (chemical vapor deposition) diamond provides theoptimal solution for cost optimization. The standard coating can be coupled with other materials to reduce friction at very advantageous costs.
- HEAVY COATING- A 16µm or 24µm layer of polycrystalline diamond, perfect forlow viscosity slurries that would provide, Typically, insufficient lubrication to the seal without large amounts of expensive flushing. Excellent for the mining and paper industries.
- GLOSSY COATING- The smoother surface ensures better flatness of the faces. This coating reduces the friction coefficient of the

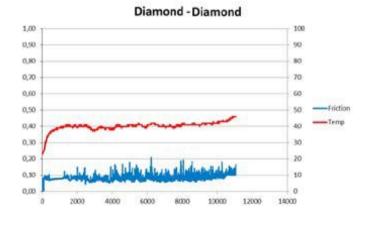
estateoperating against high viscosity fluids, such as hot water or flammable hydrocarbons, which would cause a loss that is not acceptable with other types of diamond.

AMORPHOUS COATING- while other types of coating need a base in sintered silicon carbide, this technology allows the application of diamond on tungsten carbide, when its mechanical resistance is required forcrystallizing and polymerizing fluids in batch operations.



CVD diamond coated sealing surface, as seen after 10 hours of dry running at 1500 rpm.







## **API SEALS Type A Arrangement 1**

## **STYLE 750 API**TYPE A, ARRANGEMENT 1 • Style 750 API features the proven and reliable Style 550 seal design, with cartridge and socket

compliant with API 682 standard.

• Multiple fluid protected springs, and fretting-immune dynamic O-ring working on the sealing face.

Technical data	
Pressure	40 bars
Temperature	- 40°C ÷ +305°C
Speed	18 m/sec
Special Features	Fixed or floating bushing

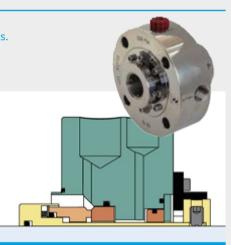


### STYLE 701 API TYPE A, ARRANGEMENT 1

- Single rotary seal according to API682 for clean fluid applications.
- Available with medium (Style 702) and high (Style 703) pressure face designs.
- Equipped with fixed or floating bushing.

#### Technical data

Pressure	Up to 21 bar (702: 42 bar; 703: 70 bar)
Temperature	- 40°C ÷ +305°C
Speed	25 m/sec
Special Features	Pumping ring available for applications with Plan 23 (701P)

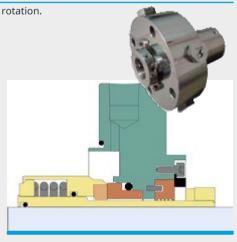


### STYLE 730 API TYPE A, ARRANGEMENT 1

• Single seal according to API682, with single spring independent of the direction of rotation.

• Equipped with fixed or floating bushing.

lechnical data	
Pressure	Up to 70 bar
Temperature	- 40°C ÷ +305°C
Speed	23 m/s
Special Features	Pump ring available for applications with Plan 23 (730P)

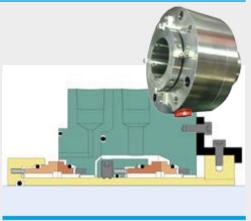


## **API SEALS Type A Arrangement 2, 3**

### STYLE 755 API TYPE A, ARRANGEMENT 2 AND 3

- Double rotary seal according to API682
- Multiple fluid protected springs
- Fretting-immune dynamic O-ring working on the sealing face.

Technical data	
Pressure	40 bars
Temperature	- 40°C ÷ +305°C
Speed	18 m/s
Special Features	Equipped with internal pumping ring
	1



### STYLE 711 API TYPE A, ARRANGEMENT 2 AND 3

- Double rotary seal according to API682 for clean fluid applications.
- Available with medium (Style 712) and high (Style 713) pressure face designs.
- Equipped with internal pumping ring for barrier fluid.

rechnicardata	
Pressure	Up to 305 PSI (712: 42 bar; 713: 70 bar)
Temperature	- 40°C ÷ +305°C
Speed	25 m/s
Special Features	Pump ring available for applications with Plan 23 (711P)

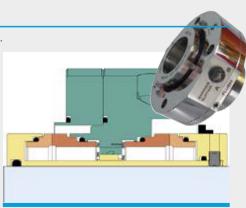


### **STYLE 777 API**TYPE A, ARRANGEMENT 2 AND 3

Stationary double seal according to API682 with multiple springs protected from the fluid.
Symmetrical design maximizes seal life.

Technical data	

Pressure	Vacuum 700 mm Hg ÷ 25 Kg/cm*
Temperature	- 40°C ÷ +305°C
Speed	25 m/s
Special Features	Equipped with internal pumping ring



#### Single seals type B and type C available upon request.

For more information, please see the catalogue.

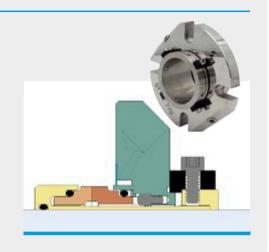
## **MODULAR CARTRIDGE SYSTEM**

### **STYLE 770**SINGLE CARTRIDGE SEAL

- Balanced
- Stationary
- Standard flange
- Same spare parts as other Modular System seals

	<b>Fec</b>	hn	ica	l da	ata
_					

Pressure	0.9 ÷ 25 bar
Temperature	- 40°C ÷ +305°C
Speed	25 m/sec

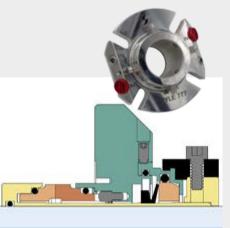


### STYLE 777SOSINGLE CARTRIDGE SEAL WITH QUENCH

- Balanced
- Stationary
- Standard flange
- Same spare parts as other Modular System seals
- Lip seal for continuous watertight quench

#### Technical data

Pressure	0.9 ÷ 25 bar
Temperature	- 40°C ÷ +305°C
Speed	25 m/sec



### STYLE 777SW DOUBLE CARTRIDGE SEAL

- Balanced
- Stationary
- Standard flange
- Same spare parts as other Modular System seals Technical data

Pressure	0.9 ÷ 25 bar
Temperature	- 40°C ÷ +305°C
Speed	25 m/sec



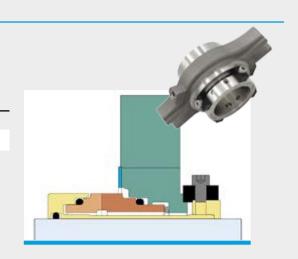
## **MODULAR CARTRIDGE SYSTEM**

### **STYLE 670**SINGLE CARTRIDGE SEAL

- Balanced
- Stationary
- Reduced flange
- Same spare parts as other Modular System seals

Tec	hnical	data

Pressure	0.9 ÷ 25 bar
Temperature	- 40°C ÷ +305°C
Speed	25 m/sec

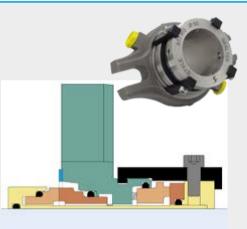


### STYLE 677RG DOUBLE CARTRIDGE SEAL

- Balanced
- Stationary
- Reduced flange
- Same spare parts as other Modular System seals

#### Technical data

Pressure	0.9 ÷ 25 bar
Temperature	- 40°C ÷ +305°C
Speed	25 m/sec

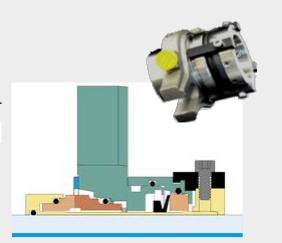


### **STYLE 677SO**SINGLE CARTRIDGE SEAL WITH QUENCH

- Balanced
- Stationary
- Reduced flange
- Same spare parts as other Modular System seals Lip
- seal for continuous quench watertight

#### Technical data

Pressure	0.9 ÷ 25 bar
Temperature	- 40°C ÷ +305°C
Speed	25 m/sec



## **METAL BELLOWS**

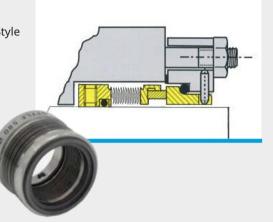
### **STYLE 580** COMPONENT SEAL WITH METAL BELLOWS

#### • Metal bellows in AM350.

- Available with bellows and containment ring in C276 (Style 581)
- Available with AISI 316 containment ring and Hastelloy C bellows (Style 582).

#### Technical data

Pressure	40 bars
Temperature	- 40°C ÷ +305°C
Speed	15 m/sec
Bellows material	Тб



### **STYLE 780**SINGLE CARTRIDGE SEAL WITH METAL BELLOWS

- Smetal office available in a wide range of materials.
- Available with stationary bellows (Style 784),
- Available with lip seal for watertight quench (Style 780Q), or with Restrictor Bushing (Style 780FB).

#### Technical data

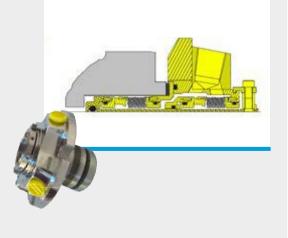
Pressure	25 bars
Temperature	- 40°C ÷ +305°C
Speed	20 m/sec
Bellows material	G - T6 - T1 - M5



### **STYLE 788**DOUBLE CARTRIDGE SEAL WITH METAL BELLOWS

- Metal bellows available in a wide range of materials.
- Available with stationary bellows (Style 787).

Technical data		
Pressure	21 bars	
Temperature	- 40°C ÷ +305°C	
Speed	25 m/sec	
Bellows material	G - T6 - T1 - M5	



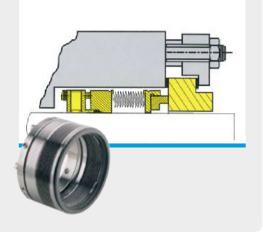
## **METAL BELLOWS WITH GRAPHITE**

#### *STYLE 590* COMPONENT SEAL WITH ROTATING METAL BELLOWS

- For high temperature or cryogenic applications
- Graphite secondary seals.
- Available with driving pin and high pressure resistant double wave bellows (Style 591)

#### Technical data

Pressure	590: 30 bar – 591: 50 bar
Temperature	380°C
Speed	590: 20 m/sec – 591: 15 m/sec
Bellows material	590: T6 – 591: T6 double wave



#### SINGLE CARTRIDGE SEAL WITH METAL BELLOWS

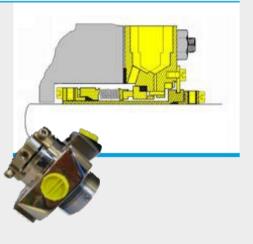
- Metal bellows available in a wide range of materials.
- Secondary graphite seals.

*STYLE 790* 

- Available with stationary bellows (Style 794)
- Available with a lip seal for watertight quenching (Style 790Q), or with a restrictor bushing (Style 790FB).

#### Technical data

Pressure	21 bar (Double wave: 65 bar)
Temperature	- 60°C ÷ +450°C
Speed	25 m/sec
Bellows material	G - T6 - T1 - M5

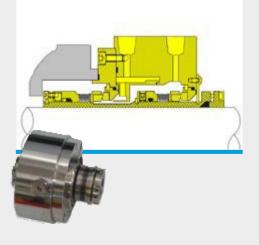


### **STYLE 798**DOUBLE CARTRIDGE SEAL WITH METAL BELLOWS

- Metal bellows available in a wide range of materials.
- Secondary seals in graphite.
- Available with stationary bellows (Style 797).

#### Technical data

Pressure	21 bar (Double wave: 65 bar)
Temperature	- 60°C ÷ +450°C
Speed	25 m/sec
Bellows material	G - T6 - T1 - M5



## **SEALS FOR MIXERS AND CUSTOM**

## MECHANICAL SEALS FOR MIXERS

Let's develop a**wide range of mechanical seals**for mixers and agitators, leveraging its technology to provide innovative solutions for the most demanding applications: seals**for mixers**they stand out for thedue to their very high tolerance to shaft misalignment and the greater resistance to dry running given by the**latest generation materials used for the sealing faces**.

Mixer seals can be manufactured according to DIN 28138 standard, and can be installed in steel reactors according to DIN 28136 or mounting flanges according to DIN 28141, and are compatible with DIN 28154 shafts. All models can be supplied with the**addition of radial bearings**, and can be customized to fit specific applications.

### CUSTOM MECHANICAL SEALS

The first planche of our philosophy is: the customer must never be orcention odly his pump. When an application cannot accept standard plution, the department is ready to modify existing designs to tofit the specific customer requirements, or create a template completely new, regardless of the quantity requested. Our representatives around the world are available to provide assistance. direct and support for any application, collect the necessary data to design the customized proposal and assist the customer until a satisfactory solution is found.



Style 606 3D for SCAM vacuum pumps.



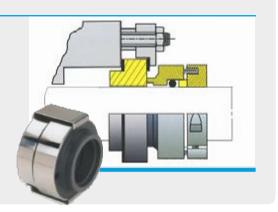
## **COMPONENT SEALS**

### **STYLE 400** EXTERNAL COMPONENT SEAL

- No metal parts in contact with the fluid
- Clamping ring for installation on shafts of any material
- Monolithic faces

#### Technical data

Pressure	12 bars
Temperature	- 40°C ÷ +305°C
Speed	20 m/sec
Special Features	Crawling faces interchangeable

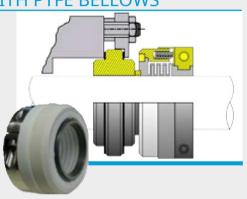


### **STYLE 410** EXTERNAL COMPONENT SEAL WITH PTFE BELLOWS

- No metal parts in contact with the fluid
- Clamping ring for installation on shafts of any material
- No dynamic o-ring

#### Technical data

Pressure	12 bars
Temperature	- 40°C ÷ +230°C
Speed	16 m/sec
Bellows material	Т



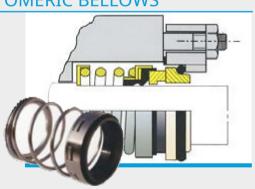
### **STYLE 520**COMPONENT SEAL WITH ELASTOMERIC BELLOWS

#### • No dynamic o-ring

- Greater tolerance to misalignment
- Independent of shaft rotation

#### Technical data

Pressure	12 bars
Temperature	- 20°C ÷ +204°C
Speed	10 m/sec
Bellows material	P - E - V

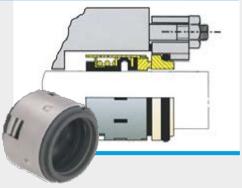


### **STYLE 522**COMPONENT SEAL WITH ELASTOMERIC BELLOWS

- No dynamic o-ring
- Length according to L1K
- Independent of shaft rotation Elastomeric
- bellows protected by metal body

#### Technical data

Pressure	15 bars
Temperature	- 20°C ÷ +204°C
Speed	13 m/sec
Bellows material	P - E - V



## **COMPONENT SEALS**

### STYLE 523 COMPONENT SEAL WITH ELASTOM BELLOWS.

No dynamic o-ring

**Bellows material** 

- Available in length according to L1K (Style 524)
- Independent of shaft rotation

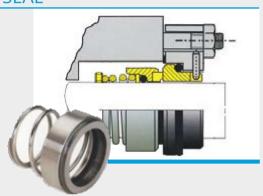
Technical data	
Pressure	12 bars
Temperature	- 20°C ÷ +204°C
Speed	10 m/sec

### **STYLE 530**SINGLE SPRING COMPONENT SEAL

P - E - V

- Dependent on the direction of rotation of the shaft
- Economical holding for high production volumes

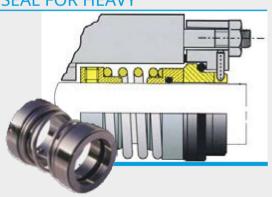
Pressure	10 bars
Temperature	- 40°C ÷ +305°C
Speed	10 m/sec



#### **STYLE 531**SINGLE SPRING COMPONENT SEAL FOR HEAVY **DUTY APPLICATIONS**

- Independent of shaft rotation .
- . Robust design with oversized cylindrical spring Technical data

Pressure	16 bars
Temperature	- 40°C ÷ +305°C
Speed	20 m/sec

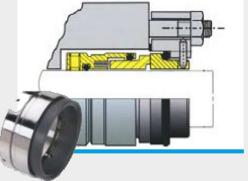


### STYLE 550 COMPONENT SEAL BALANCED WITH MULTIPLE SPRINGS

- Balanced
- Fretting-free dynamic O-ring
- Fluid-protected springs .
- Interchangeable sealing faces •

Technical data

Pressure	40 bars			
Temperature	- 40°C ÷ +305°C			
Speed	18 m/sec			



## **COMPONENT SEALS & OEM**

### STYLE 551 COMPONENT SEAL BALANCED WITH WAVE SPRING

Balanced	

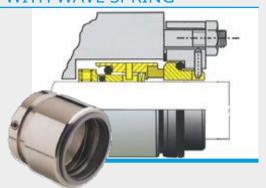
Length according to L1K

Fluid protected spring

#### Technical data

Pressure Temperature Speed

25 bars	
- 40°C ÷ +305°C	
15 m/sec	

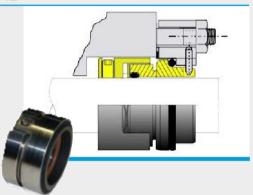


### STYLE 557 WAVE SPRING COMPONENT SEAL

- Available in balanced version (Style 557B)
- Length according to L1K
- Interchangeable sealing faces

#### Technical data

Pressure	16 bars
Temperature	- 40°C ÷ +305°C
Speed	20 m/sec
Special Features	Available in double back-to-back configuration

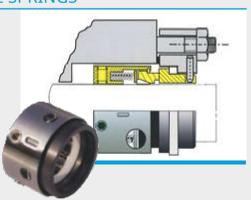


### **STYLE 558**COMPONENT SEAL WITH MULTIPLE SPRINGS

- Available in balanced version (Style 558B)
- . Available with PTFE wedge in place of O-ring (Style 559 and Style 559B)
- Length according to L1K
- . Interchangeable sealing faces

#### Technical data

Pressure	U = 15 bar ; B = 35 bar
Temperature	- 40°C ÷ +305°C
Speed	20 m/sec
Special Features	Available in double back-to-back configuration
Special Features	Available in double back-to-back configuration



### **OEM MECHANICAL SEALS**

we develop mechanical seals withspecific designs for installation on pumps whose stuffing box does not correspond to the standard international, such as Flygt, Grundfos, Fristam, Hidrostal and several other brands. While the dimensions are specifically designed to fit specific pumps, the materials and design are selected to offer an alternativehigher quality than the original. For more information about the complete line of OEM seals, contact your nearest distributor.



## **SEALING SUPPORT SYSTEMS**

#### API PLAN 53A

External reservoir that supplies pressurized barrier fluid to a double mechanical seal.

Pressurization is by external nitrogen source. The nonpressurized version can be used as Plan 52.

#### Api Plan 53A Includes:

Style 300 or Style 300-API Barrel Optional cooling coil for the barrel Level transducer Pressure transducer Optional recirculation pump for thicker barrier fluids Base, pipes, valves and joints



#### API PLAN 53B

External reservoir that supplies pressurized barrier fluid to a double mechanical seal, for high pressure applications. Pressurization occurs via a membrane filled with nitrogen.

#### Api Plan 53B Includes:

API682 Standard Size Bladder Accumulator Pressure indicator Pressure transducer Temperature indicator Manual refill pump

Water-cooled (Style 342), air-cooled (Style 343) or finned tubes

Optional recirculation pump for dense fluids

Structure, pipes and fittings



#### API PLAN 53C

External reservoir that supplies pressurized barrier liquid to the double mechanical seal for fluctuating pressure applications. Pressurization is carried out via a reference line from the stuffing box to the piston booster.

#### Api Plan 53C Includes:

Piston booster sized according to API682
Pressure indicator
Piston position or level indicator
Piston position or level transducer
Differential pressure transducer
Temperature indicator
Water heat exchanger (Style 342) or finned tubes
Optional recirculation pump for dense fluids
Base, pipes and fittings



## SUPPORT PRODUCTS

### **STYLE 300** BARRIER FLUID BARREL

Technical data

Technical data

Double seal barrier fluid barrel manufactured to ASME and PEDE specifications for API Plan 53 applications. Stainless steel connections, stainless steel pressure gauge, welded level indicator, borosilicate glass, stainless steel safety valve. Wide range of accessories available, including cooling coil, filling unit, level switch, and API682 variant.

Volume (lt)	5, 7, 9, 12, 18
Maximum operating pressure	30 bars
Operating temperature	- 60°C ÷ 200°C
Body material	1.4301 (AISI 304), 1.4571 (AISI 316Ti)
Cooling capacity (coil)	1.5kW (4 kW with forced circulation)



### **STYLE 330**BARREL FOR LIGHT APPLICATIONS

Barrier fluid barrel made of synthetic material. Extremely convenient and absolutely capable of covering most industrial applications in non-exaggerated situations. Available with internal magnetic drive pump for better fluid circulation. Equipped as standard with quick connections in synthetic material, pressure gauge, thermometer and level indicator, safety valve and connections for various accessories available.

rechnical data			
Volume (lt) 5, 7, 9			
Maximum operating pressure	10 bars		
Operating temperature	- 30°C ÷ +70°C		
Body material	PVC, SPI code = 3		
Metal parts	DIN 1.4301		
Temperature/level indicator	Polycarbonate		



### **STYLE 342**HEAT EXCHANGER

Water-cooled heat exchanger, adjustable to the required heat exchange area, pressure and cooling capacity. The barrier fluid is inside the barrel, with the cooling water inside the tubes. It can be supplied as a stand-alone element or integrated into complete Plan 21, 22, 23 and 41.

Technical data		
Building material DIN 1.4404 ; 1.4571		
Estates	PTFE, FKM, Expanded Graphite	
Heat exchange area	0.6m <sup>2</sup> (standard version)	
Heat exchange capacity	36kW (standard version)	
Operating Temperature	350°C	
Operating Pressure	16 bar (tube), 50 bar (external)	

### **STYLE 320** CYCLONE SEPARATOR

Cyclone separator to filter the process fluid and automatically convey solid particles to the pump suction. Internal wear parts are made of silicon carbide for increased abrasion resistance. Available as a stand-alone element integrated into Plan 31 or 41.

Technical data	
Operating temperature	Up to 125°C
Operating pressure	Up to 62 bar
Pressure differential	From 1.3 to 8 bar
Building material	DIN 1.4404
Insert material	Silicon carbide
Estates	FKM



## **BRAIDED PACKING**-Overview

#### "If you think that a high quality packing is expensive, you still have to experience how much a poor quality one will ultimately cost you."

High quality fiber from the most reliable suppliers, proper impregnation and perfect braiding are the key factors for the production of effective and efficient packing. Several factors can make the difference between aquality product capable of sustaining an entire production cycle with limited material consumption, and a low technology product that after an initial low purchase price causes several additional costs over its operating life. We are proud to offer a wide range of braided packings whereEach individual type is guaranteed to represent the current state of the art.

Packings of irregular size will result in rings that are too large and too small. Excessive friction will occur in the larger rings, and more leakage will occur in the smaller ones, requiring more adjustments and causing greater mechanical stress and a shorter packing life.



Poor quality lubricants will cause increased friction, bushing abrasion, energy absorption and coolant requirement.

More rapid deterioration of packing rings requires more man-hours to keep the leak under control, and can cause unplanned shutdowns resulting in unwanted machine downtime, generating additional costs. A packingcontrolled density with uniform ring sizecan maximize the sealing action while minimizing the compression required, which in turn generates aless friction on the bushing and lower mechanical stress on the packing, prolonging its operating life.

High quality lubricants reduce friction and heat generation,prolonging the life of the packing and minimizing the need for cooling and the cost of the energy absorbed

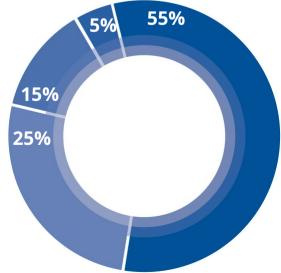
Slower wear of packing rings reduces loss and labor costs for machine monitoring. A maximized operating life allows the system to be stopped only for its scheduled maintenance.

While the cost associated with a quality packing that will remain operational for a long time can be easily calculated, The effects of unplanned maintenance are often difficult to predict and quantify. Since the cost of the packing itself will prove to be the smallest part of the total maintenance and operation expenses of the plant, it becomes clear how the high-quality products can avoid or minimize all other related expenses, and can quickly represent a profitable investment in any industrial application.

# OPERATING COSTS OF THE PACKING

55% Production loss due tomachine downtime25% Value of spilled fluid15% Cost of labor

5% Cost of purchasing the packing



## **BRAIDED PACKING**

#### *STYLE 1000* POLYCRYSTALLINE GRAPHITE YARN WITH LIGHTWEIGHT PTFE COATING

100% synthetic crystalline graphite fiber, impregnated with colloidal graphite in synthetic oil.

	$\otimes$	_p_	( <b>Ť</b> )	Applications
T°C	- 250 ÷ +650			Cryogenic applications
<b>P</b> bar	80	120	150	<ul> <li>Centrifugal pumps</li> <li>Chemical industry</li> </ul>
V m/sec	25	10	2	Power generation industry
рН		0 ÷ 14		



### **STYLE 1001**CARBOX YARN

Pure pre-oxidized PAN spun carbon, impregnated with colloidal graphite on synthetic oil.

	$\otimes$	_p	0	
T°C	-	50 ÷ +500		•
<b>P</b> bar	40	100	150	Valves     tempe
V m/sec	20	2	1	<ul> <li>Dynan with st</li> </ul>
рН		2 ÷ 12		

	Applications
•	Valves for steam and medium temperature hydrocarbons
	Dynamic medium temperature applications with steam and hydrocarbons



### **STYLE 1001/N**PANOX YARN

Pure pre-oxidized carbon yarn, impregnated with PTFE colloidal suspension.

	$(\mathcal{A})$	_p	03	
T°C	-	40 ÷ +300	)	•
<b>P</b> bar	80	120	150	•
V m/sec	25	10	2	•
рН		0÷14		

Appl	lica	tio	n٩

- Centrifugal and reciprocating pumps
- Mixers, agitators Dryers
- Valve stems



### **STYLE 1002**IMX GRAPHITE YARN

99% synthetic graphite fiber, impregnated with colloidal graphite in synthetic oil (<2%).

	(	_թ_	(Ē)		Applications
T°C	-	80 ÷ +500			
<b>P</b> bar	25	50	100	•	Heavy Duty High Temperature Pump and Valve Applications
V m/sec	35	4	1	•	Aggressive fluids
рН		0 ÷ 14			



### **STYLE 1003**IMX GRAPHITE YARN

B

96% synthetic graphite fiber and 4% Inconel alloy, impregnated with colloidal graphite in synthetic oil (<2%).

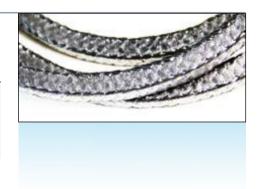
Applications



### **STYLE 1009** COMBIGRAPH YARN

38% synthetic graphite fiber and 62% expanded graphite, impregnated with nonmetallic corrosion inhibitor.

		_[p]_	0		Applications
T°C	- 150 ÷ +650				
<b>P</b> bar	60	80	150	•	Valves, pumps and pistons for heavy duty, high temperature and high
V m/sec	30	5	1		pressure
рН		0÷14			



### **STYLE 1009X**ULTRAGRAPH YARN

40% carbon graphite fiber backing and corners, 60% expanded graphite braided tapes, impregnated with non-metallic corrosion inhibitor.

	$\otimes$	_թ_	0		Applications
T°C	-	150 ÷ +750	C		
<b>P</b> bar	100	150	300	•	Centrifugal and piston pumps for heavy-duty applications, for high
V m/sec	30	10	8		temperatures and high pressures
рН		0 ÷ 14			



### STYLE 1023T POLYPROPYLENE AND PTFE YARN COATING

Acrylic fibers wrapped in PTFE yarns around a silicon core. Can withstand repeated opening and closing of tank lids.

	$\otimes$	_թ_	0		Applications
T°C	- 30 ÷ +160		•	Tank lids and main hatches	
<b>P</b> bar	20		•	Inspection and cleaning covers on	
рН	0 ÷ 14			tankers carrying any type of liquid cargo in all IMO classes.	



## **BRAIDED PACKING**

### **STYLE 1024**PURE PTFE YARN

100% PTFE braided with highly controlled density (HCD) method, impregnated with PTFE dispersion.

	(	_A	0		
T°C	- 1	240 ÷ +280	C	•	0
<b>P</b> bar	50	100	500		i (
V m/sec	2	1	1	•	
рН		0÷14			-

Applications
Applications
Strong chemicals on static applications (valves, gates, taps, covers, wells)
Strong chemicals on low pressure centrifugal or reciprocating pumps speed.



### **STYLE 1025**PURE FOOD GRADE PTFE YARN

100% PTFE braided with High Controlled Density method, impregnated with food grade lubricant. Braided in a clean room.

	$\otimes$	_p	0		Applications
T°C	- 200 ÷ +280				
<b>P</b> bar	25	100	-	•	Chemical, food and pharmaceutical
V m/sec	8	2	-		industry
рН		0 ÷ 14			



### **STYLE 1026**META-ARAMID YARN

Long meta-aramid fibers woven with High Controlled Density method, impregnated with 40% colloidal PTFE.

_	$\otimes$	_¶_	0	
T°C	-	30 ÷ +300		•
<b>P</b> bar	60	80	100	•
V m/sec	15	5	2	
рН		1 ÷ 13		

	Applications
Р	eavy duty applications aper and pulp applications requiring rhite, non-staining packaging



### **STYLE 1027**KYNOL® PHENOLIC YARN

Phen-Top fibers woven with High Controlled Density method, impregnated with colloidal PTFE and synthetic oil.

	$\otimes$	_p_	0	
T°C	-	80 ÷ +260		•
<b>P</b> bar	30	50	80	•
V m/sec	25	12	1	
рН		3 ÷ 12		

General applications
Paper and pulp applications requiring
white, non-staining packaging

Applications



## TYPE 1028 PURE PTFE YARN

B

100% High Controlled Density braided PTFE, impregnated with olloidal PTFE.

	$\otimes$	_p_	0		Applications
T°C	- 1	240 ÷ +280	)		
<b>P</b> bar	25	50	100	•	Pumps centrifuges, agitators, mixers and reactors with most
V m/sec	8	4	2		chemicals
рН		0 ÷ 14			



### **STYLE 1028X**PTFE YARN FOR HIGH SPEED

100% pure expanded PTFE with encapsulated lubricants, compliant with FDA CFR 177.550 regulations.

	$\otimes$	_p	0		Applications
T°C	-	100 ÷ +280	)		
<b>P</b> bar	20	30	-	٠	Centrifugal pumps and agitators in the chemical, pharmaceutical and food
V m/sec	15	2	-		industries.
рН		0 ÷ 14			



### **STYLE 1029** RAMIE YARN

Textured and treated vegetable fiber, impregnated with colloidal PTFE and synthetic oil.

	$\otimes$	_թ_	0	Applications
T°C	-	30 ÷ +140		
<b>P</b> bar	20	30	40	<ul> <li>Marine applications (stern tubes and helmsmen)</li> </ul>
V m/sec	15	6	1	<ul> <li>Pulp and paper industry</li> </ul>
рН		4 ÷ 11		



### STYLE 1037 KYNOL®/ARAMID YARN

aramidic structure, with phenolic reinforced corners, colloidal PTFE impregnation and silicone rubber core.

	$\otimes$	_[P]_	0		Applications
T°C	- 50	)°C ÷ +200	°C		
<b>P</b> bar	35	50	100	•	Pumps, mixers and crysta large size heavy duty Sug
V m/sec	20	15	2	•	Pulp and paper industry
рН		2 ÷ 12			r dip and paper industry



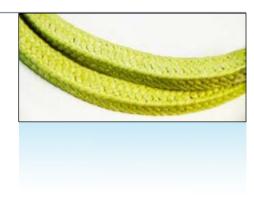
## **BRAIDED PACKING**

### STYLE 1040 ARAMID YARN

Long aramid fibers, impregnated with 20% colloidal PTFE and synthetic oil.

	$\otimes$	_թ_	( <sup>1</sup> )	
T°C	-	100 ÷ +280	)	٠
<b>P</b> bar	50	100	200	•
V m/sec	20	2	1	•
рН		2 ÷ 12		•

	Applications
	Applications
•	Centrifugal and piston pumps, valves, expansion joints
•	Water, steam, solvents, acids, medium/ weak alkalis, oils
•	Maritime Industry
•	Pulp and paper industry

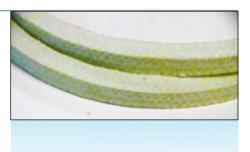


### **STYLE 1042**ARAMID YARN WITH PTFE

Aramid staple fibers, impregnated with 25% colloidal PTFE and synthetic oil.

	$\otimes$	_@L	0		
T°C	-	80 ÷ +260		•	Pumps
<b>P</b> bar	30	50	80	•	piston Water, s
V m/sec	20	12	1		alkalis, p
рН		3 ÷ 12			Chemic pharma and wa

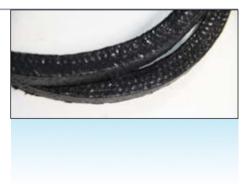
Applications						
Pumps, valves, expansion joints and piston pumps Water, steam, solvents, weak acids and alkalis, petroleum derivatives						
Chemical, pulp and paper, pharmaceutical, food industry and water treatment						



### **STYLE 1043**ARAMID YARN WITH GRAPHITE

Aramid staple fibers, impregnated with 25% colloidal graphite and synthetic oil.

	$\otimes$	_m_	0	Applications
T°C	-	80 ÷ +350		• Applications books to bigh
<b>P</b> bar	70	150	300	<ul> <li>Applications heavy to high temperature and pressure</li> </ul>
V m/sec	20	5	2	<ul> <li>Boiler feed pumps, steam valves and gate valves.</li> </ul>
рН		2 ÷ 13		gate valves.



### STYLE 1044 ARAMID YARN WITH PTFE AND GRAPHITE

Aramid fibers and interlocked PTFE - graphite, impregnated with colloidal PTFE and synthetic oil.

	(	_A	0		
T°C	-	80 ÷ +280			
<b>P</b> bar	70	150	300	•	Ce
V m/sec	20	5	2	•	Μ
рН		2 ÷ 13			

Applications	-
entrifugal and piston pumps	
ixers and reactors	



### **STYLE 1048**PURE PTFE YARN

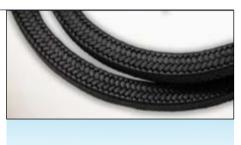
Pure PTFE yarn with corners reinforced with continuous aramid fibres, impregnated with colloidal PTFE and synthetic oil.

	$\otimes$	_թ_	0		Applications		
T°C	-	200 ÷ +280	)				
<b>P</b> bar	25	300	500	•	Centrifugal pumps mixers, valves.	and	pistons,
V m/sec	10	3	1	•	Food and pharmaceutical industry	chemistry /	
рН		3 ÷ 12			maastry		



### **STYLE 1050**ORIGINAL PTFE-GRAPHITE

Expanded PTFE with pure graphite dispersion.							
	$\otimes$	_թ_	0	Applications			
T°C	- 200 ÷ +280			Centrifugal pumps, reactors, mixers			
<b>P</b> bar	50	70	100	<ul> <li>Valves, gate valves, taps, expansion joints</li> </ul>			
V m/sec	25	5	2	Static hold on almost all chemicals			
рН		0 ÷ 14					



### **STYLE 1051**HYBRID GRAPHITE-PTFE YARN

Expanded PT	FE with co	olloidal gra	aphite dis	persi	on.	
	$\otimes$	_թ	0		Applications	CONTRACTOR OF THE OWNER
T°C	-	120 ÷ +250	)			
<b>P</b> bar	40	60	80	•	Worn shafts and pumps in bad conditions conditions	
V m/sec	20	4	1	•	Centrifugal, piston and plunger pumps Valves and static applications	
рН		0 ÷ 14				

### **STYLE 1055**HYBRID GRAPHITE-PTFE YARN ON ARAMID

Aramid support wrapped with PTFE-graphite film. High heat dissipation and tensile strength.





## **BRAIDED PACKING**

### **STYLE 1066**GRAPHITE-ALUMINIUM YARN

25% anti-friction metallic oil and 75% expanded graphite, impregnated with corrosion inhibitor.

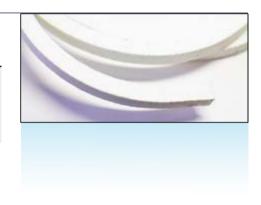
	$\otimes$	_p	0		Applications
T°C	-	20 ÷ +550		•	Applications with low to medium shaft
<b>P</b> bar	120	200	300	•	speeds High Temperature Centrifugal Pump
V m/sec	10	3	1		Applications
				<ul> <li>Crude oil, tar, distillates and lower fractions, heat transfer flu hot oil</li> </ul>	
рН		3 ÷ 11		•	Industry of the sugar, crystallizers, paints
				•	Trees with hardness > 500° brinnel



### STYLE 1077 PTK 28 YARN WITH PTFE

textured acrylic fiber, impregnated with 40% colloidal PTFE and synthetic oil.

	$\otimes$	_թ_	( <sup>1</sup> )		Applications
T°C	-	25 ÷ +200		•	General Industry
<b>P</b> bar	25	40	60	•	Paper and pulp applications requiring
V m/sec	15	3	1		white, non-staining packaging
рН		3 ÷ 12			



### STYLE 1077GPTK 28 YARN WITH GRAPHITE

Textured acrylic fiber, impregnated with 30% colloidal graphite and synthetic oil. Superior heat dissipation over 1077 style.

	$\otimes$	_@L	0 <sup></sup>	Applications
T°C	-	25 ÷ +200		Constal Industry
<b>P</b> bar	25	40	60	General Industry
V m/sec	15	3	1	
рН		3 ÷ 12		



### STYLE 1080 ARAMID AND SYNTHETIC CARBON YARN

Pre-oxidized braided AN and aramid fibers, impregnated with 0% colloidal PTFE and synthetic oil.

	$\otimes$	_A	0			
T°C	-	60 ÷ +260				
<b>P</b> bar	50	70	120	•		
V m/sec	30	10	3			
рН	1 ÷ 13					

Applications	
Muds, polymerizing fluids, glues, pitch, abrasive fluids	



### **STYLE 1099**COMBIGRAPH YARN

91% expanded graphite wrapped around 9% synthetic graphite, impregnated with non-metallic corrosion inhibitor.





### STYLE 1099R COMBIGRAPH YARN (REINFORCED)

93% expanded graphite wrapped around 7% Inconel alloy wire, impregnated with non-metallic corrosion inhibitor

	$\otimes$	_թ_	(Ē)	Applications
T°C	-	150 ÷ +550	)	
<b>P</b> bar	-	-	300	Pumps and Valves
V m/sec	-	-	2	High speed applications
рН		0÷14		• Abrasive and strong chemicals.



### **STYLE 1111**INCOGRAPH YARN

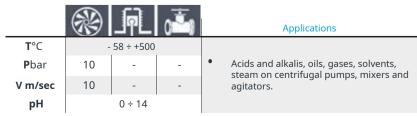
85% expanded graphite wrapped around 15% Inconel alloy wire, impregnated with non-metallic corrosion inhibitor

	🛞 📠 🚠				Applications		
T°C	-	- 150 ÷ +650					
<b>P</b> bar	-	-	300	•	Steam valves, soot,	blowers	Of
V m/sec	-	-	2		gates		
рН		0 ÷ 14					



### STYLE 1300 NON-SINTERED PTFE

Pure non-sintered PTFE yarn with special lubricants, its softness reduces shaft friction and allows a high degree of moldability. Available with added graphite dispersion (Style 1301).





### ULTRASEAL

### **ULTRASEAL**

ULTRASEAL® is a revolutionary new line of gasket materials made from ultrapure PTFE, treated to make it elastic, resilient, with a multidirectional microstructure.

With appropriate processes it is then prepared in different configurations to be able to cover practically all industrial sectors. Characteristics common to all types are the almost absolute chemical resistance, the perfect flexibility, the absence of cold flow, the high compressibility.

#### Characteristics

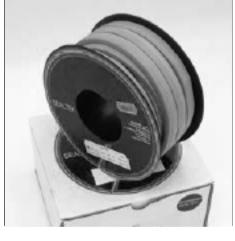
- 100% pure PTFE
- Excellent holding capacity
- Perfect flexibility
- High compressibility
- Cold flow resistance
   Complete shemisel re
- Complete chemical resistance
   Non contaminating
- Non-contaminating
- Suitable for direct contact with food (FDA 21 CFR 177.1550)
   Operating processing from vacuum up to 220 Bar
- Operating pressures from vacuum up to 220 Bar
   Temperatures -240°C ÷ +280°C
- Easy to cut and install
- Also applicable on imperfect surfaces



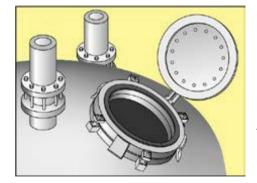
#### ULTRASEAL GRAPH

Self-modeling tape gasket specifically designed for couplings with high clamping loads and high temperatures. Thanks to the high percentage of pure graphite stabilized in the microporosity of the expanded PTFE, this material is able to disperse heat very effectively without losing volume or density. It is therefore particularly suitable for manholes, flue pipes, handholes and in general in all applications where greater dimensional stability is required compared to classic ULTRASEAL®.

Characteristics	Typical applications
<ul> <li>Easy to install</li> <li>Self-adhesive</li> <li>Easy to remove</li> <li>Even for irregular surfaces</li> <li>High compressibility</li> <li>For high temperatures</li> <li>Withstands high clamping loads</li> <li>Secure hold with minimal bolt tightening</li> <li>Registrations no longer necessary</li> <li>For pressures up to 200 bar</li> <li>It doesn't age</li> <li>No waste</li> <li>No time wasted cutting gaskets</li> <li>Reduction of warehouse stocks</li> <li>Unlimited duration</li> </ul>	<ul> <li>Man's footsteps</li> <li>Hand passes</li> <li>Smoke ducts</li> <li>Steam pipe flanges</li> </ul>



Available si	zes	Code
mm 14 × 5	mt.10	7021410
mm 17 × 6	mt. 10	7021710
mm 20 × 7	mt. 10	7022010



**ATTENTION!***It is essential that before reaching the steam phase, the bolts are checked several times and, if necessary, adjusted.* 

### ULTRASEAL

### ULTRASEAL HD

Self-shaping tape gasket specially designed for large-sized couplings with high clamping loads.

The microporous structure of this materialAndIt has been made extremely dense, so that it does not extrude or flow even when subjected to strong tensions.

The specific field of applicationAndthat of heat exchangers, thanks to the reduced coefficient of thermal expansion, which allows good operation even in the presence of continuous temperature changes.



Characteristics	Typical applications		
<ul> <li>High density</li> <li>Easy to install</li> <li>Self-adhesive</li> <li>Easy to remove</li> </ul>		Available sizes	Code
<ul> <li>Even for irregular surfaces</li> <li>High compressibility</li> <li>Secure hold with minimal bolt tightening</li> </ul>	Heat exchanger covers	6 x 4.5 mm mt.25 mm 10 × 5 mt. 10	7010625 7011010
<ul> <li>Registrations no longer necessary</li> <li>For pressures up to 200 bar</li> <li>It doesn't age</li> </ul>	• Narrow sealing surfaces in general	mm 10 × 5 mt. 25	7011025
<ul> <li>No waste</li> <li>No time wasted cutting gaskets</li> <li>Reduction of warehouse stocks</li> <li>Unlimited duration</li> </ul>		mm 17 × 6 mt. 10	7011710
<ul> <li>Low coefficient of thermal expansion</li> </ul>			

**ATTENTION!***It is essential that before reaching the steam phase, the bolts are checked several times and, if necessary, adjusted.* 

### ULTRASEAL TP

Self-modeling gasket tape made of 100% pure multidirectional microporous PTFE. Equipped with extremely high tensile strength, it can be easily applied to all surfaces where a secure and long-lasting hold is required. It has a self-adhesive surface that makes assembly easy and is available in various sizes for surfaces of all sizes.						
Characteristics	<sub>Typ</sub>	pical applications			20	1
<ul> <li>Easy to install</li> <li>Self-adhesive</li> <li>Easy to remove</li> <li>Even for irregular surfaces</li> <li>High compressibility</li> <li>Secure hold with minimal bolt tightening</li> <li>Registrations no longer necessary</li> <li>For pressures up to 200 Bar</li> <li>It doesn't age</li> <li>No waste</li> <li>No time wasted cutting gaskets</li> </ul>	•	Flange <sup>Fireplaces</sup> Pump bodies Ceramic connections Ventilation ducts Reducer covers				
Reduction of warehouse stocks     Unlimited duration		Available sizes	odice	Available size	es	Code
Unimited duration		mm 3.0 × 1.5 mt.25	000325	mm 14 × 5.0	mt. 10	7001410
		mm 5.0 × 2.0 mt. 25	000525	mm 14 × 5.0	mt. 25	7001425
		mm 7.0 × 2.5 mt. 25	000725	mm 17 × 6.0	mt. 10	7001710
		mm 10 × 3.0 mt. 10	001010	mm 17 × 6.0	mt. 25	7001725
		mm 10 × 3.0 mt. 25	001025	mm 20 × 7.0	mt. 5	7002005
		mm 12 × 4.0 mt. 25	001225	mm 20 × 7.0	mt. 25	7002025

### **ULTRALON S**

ULTRASEAL® self-modeling round section gasket in pure expanded multidirectional PTFE. Designed and manufactured specifically for taps, valves and gate valves as a "real-time gasket", immediately available, without size limitations, applicable even on equipment in poor condition or on systems made with delicate materials such as ceramic or glass.

Extremely easy and quick to use, it allows for enormous savings in time and materials.

Charac	cteristics	Typical applications	_			
• E	Easy to install and remove Even for irregular surfaces High compressibility Secure hold with minimal tightening		Valves     Rolling shutters			
• C	Operating pressures up t lo waste	to 200 bar	• Taps			
• U	Inlimited duration					
	Available sizes	Code	Available sizes	Code		
	mm 3 mt. 50	7160350	mm 10 mt. 10	7161010		
	mm 4 mt. 40	7160440	mm 12 mt. 10	7161210		
	mm 6 mt. 25	7160625	mm 14 mt. 10	7161410		

7160725

7160825

# 10

mm 16 mt. 10

7161610

### ULTRATAPE S+ULTRATAPE MD+ULTRATAPE HD

Tape gaskets in pure expanded multidirectional PTFE. Thanks to its particular structure, it completely fills the spaces between the threads ensuring a more secure seal even in the presence of temperature changes and aggressive chemicals. Particularly suitable for large or damaged threads, where traditional tapes would be irreparably crushed and cut. Indispensable for stainless steel threads where normally the thread peaks cut the fibres of traditional tapes preventing a good seal.

#### Characteristics

• Excellent holding capacity

mm 7 mt. 25

mm 8 mt. 25

- Excellent flexibility
- High compressibility
- Complete chemical resistance
- Non-contaminating
- Can be used in direct contact with food
- Temperatures from -240°C ÷ +280°C
- For large or stainless steel fillets

	Available sizes	Available sizes	
ULTRATAPE S	mm 0.20 × 12	mt.15	7131320
ULTRATAPE S	mm 0.20 × 19	mt.15	7131321
ULTRATAPE MD	mm 12.7	mt.12	7131311
ULTRATAPE HD	mm 12.7	mt.12	7131312





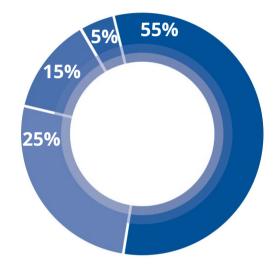


## ZERO LOSS SYSTEM Overview

The Zero Loss System offers a variety offibrous compounds, replacing the braided packing in the stuffing box.
 This mater all evenly surrounds the shaft and works as a lubricated plug, and undermines pressure points. It ensures minimal friction, extending the operating life of the compass and ensuring significant energy savings.
 Zero Loss System It is available in various synthetic fibers, mixed with thixotropic lubricants.
 Treated atpressure to ensure uniformity of dispersion.

### **OPERATING COSTS OF BRAIDED PACKINGS**

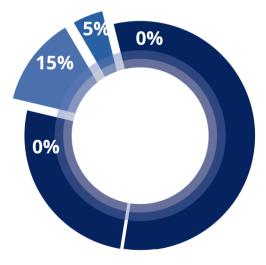
- 55% Production loss due to machine
- 25% downtime Cost of lost fluid
- 15% Cost of labor
- 5% Cost of purchasing the packing



### **OPERATING COSTS WITH ZERO LOSS SYSTEM**

- 0% Production loss due to machine
- 0% downtime Cost of lost fluid
- 15% Cost of labor
- 5% Cost of purchasing the packing





## **ZERO LOSS SYSTEM**

## **BRAIDED PACKING**

Fluid loss is necessary for lubrication. The optimum
rate is generally 30 to 50 drops per minute, which can mean an annual loss of more than 1200 liters of product

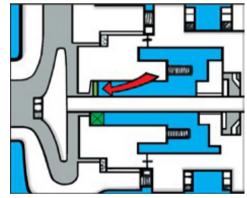
Packing requires frequent replacement, causing machine downtime and production losses

Cooling with lantern rings consumes large amounts of water. Compression of the packing reduces its effectiveness.

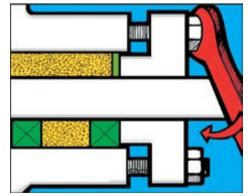
To ensure quick changeover, each packing size used in a plant must have adequate inventory available. Peak demand for a given size can cause downtime if there is not enough packing in stock.

Friction, especially with the harder fibers needed for abrasive fluids, causes very high energy absorption and rapid wear of the compass.

#### HOW IT WORKS:



1Install an anti-extrusion ring of braided packing or solid PTFE.



3Install a ring of braided anti-extrusion packing or a solid PTFE washer on the side of the packing gland and "seal" with the packing gland.

## ZERO LOSS SYSTEM

With correct application, and in optimal mechanical conditions, the loss can reach zero.



After the first application, no replacement is needed. Zero Loss System is topped up without stopping the machine, and not replaced.

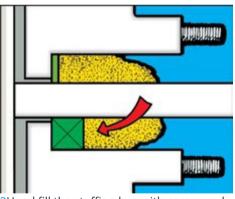


No cooling or flushing is required.

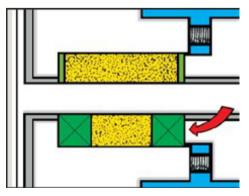
The same stock can be used for ALL sizes of stuffing boxes in a plant. The amount of material in stock to service all equipment in a factory is significantly reduced. Stock control is easy, demand spikes are unlikely as SPZ is refilled slowly and there are no sudden consumptions.

s v

Although friction against the bushing remains, the self-lubricating fibers reduce it to a small fraction of what braided packing typically creates.



2Hand fill the stuffing box with compound, using the stuffing box to compact.

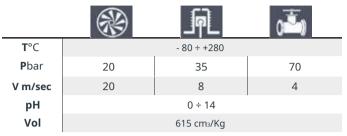


4Tighten the bolts to compress the compound, and start the pump/valve.

## **ZERO LOSS SYSTEM**

## **STYLE ONE**PTFE + GRAPHITE

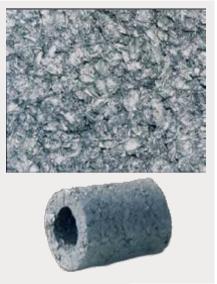
Composed of expanded PTFE with pure graphite incorporated, lubricants, thixotropic gels and additives for heat dissipation. Used in place of traditional packing, it eliminates or reduces to almost zero losses. Chemically inert (pH 0 ÷ 14), it allows standardization of the entire system.





Made of pure Twaron® para-aramid fibers, thixotropic gels and colorless inert lubricants. Does not stain or color. Ideal for use in paper mills even on abrasive fluids. Advantageously used on water, sea water and wastewater pumps.

		_PL	0
T°C		- 35 ÷ +260	
<b>P</b> bar	25	40	80
V m/sec	18	4	2
рН		2 ÷ 13	
Vol	830 cm₃/Kg		







## **STYLE FIVE**PTFE FIBERS

Composed of pure PTFE fibers, textured and realigned, with very high performance. Also suitable for direct contact with food. Due to its chemical inertia and white color, it is also suitable for demanding applications in the chemical and pharmaceutical industries.

		_டி	0=	
T°C		- 80 ÷ +260		
<b>P</b> bar	20	30	60	
V m/sec	8	3	1	
рН		0 ÷ 14		
Vol	640 cm₃/Kg			



## **ZERO LOSS SYSTEM**

## **STYLE SEVEN**EXPANDED GRAPHITE

Made from 100% pure expanded graphite fibres, designed for use in critical temperature and pressure situations. Ideal for steam valves, boiler feed pumps, diathermic oil pumps.

		_PL	0
T°C		- 30 ÷ +600	
<b>P</b> bar	40	70	90
V m/sec	25	5	2
рН		0 ÷ 14	
Vol	710 cm₃/Kg		



## STYLE TF350RAW PTFE

Composed of pure PTFE fibers, expanded PTFE microspheres and synthetic lubricants. Can be used as a "zero leak" gasket on valves, pumps and mixers with peripheral speeds not exceeding 8m/sec. It can also be advantageously used in cryogenic applications and up to a maximum temperature of 26°C on practically all fluids, even aggressive ones.

		_PL	0	
T°C		- 40 ÷ +260		
<b>P</b> bar	20	30	60	
V m/sec	8	3	1	
рН		0 ÷ 14		
Vol	610 cm₃/Kg			









## STYLE P99 G - P99GPARAMID + GRAPHITE

Blend of pure virgin Twaron® fibers, expanded mineral graphite and special heat-resistant thixotropic lubricants. Available in the GP version with anti-friction metal microspheres for applications on worn shafts and pumps in poor mechanical conditions.

		ֈՠ	0	
T°C		- 20 ÷ +300		
<b>P</b> bar	30	50	80	
V m/sec	20	5	1	
рН		1 ÷ 13		
Vol	620 cm₃/Kg			

## **FLAT GASKETS -***Overview*

## FLAT GASKETS - GUIDELINES:

- Pressure and temperature limits are indicative and should never be combined at their maximum value.
- Surface compression should never exceed the maximum pressure of each material.
- The surface to be sealed must be free of pitting, flat, smooth, free of dirt or residues of old gaskets.
- Parallel flanges are a necessary condition to avoid premature gasket failure.
- The use of a torque wrench during compression is strongly
- recommended.
- No non-stick agent should be used with gaskets. All gaskets are pre-
- treated with a non-stick agent and do not require any additional protection.





MAX TEMP.	550°C	550°C	550°C	550°C	280°C	250°C	300°C	200°C	260°C	260°C	260°C
STYLE	3000	3001	3002	3004	4005	4205	4400	5005	6000	6011	6050
AIR up to 95°C	0	0	0	0	0	0	0	0	0	0	0
HYDROGEN	0	0	0	0	/	/	/	•	0	0	$\bigcirc$
NATURAL GAS	0	0	0	0	0	0	0	0	0	0	$\bigcirc$
LOW STEAM PRESSURE	0	0	0	0	•	•	0	/	0	•	•
SATURATED STEAM	0	0	0	0	/	/	•	/	/	/	/
STEAM OVERHEATED	0	0	0	0	/	/	/	/	/	/	/
DIATHERMIC OIL	0	0	0	0	•	/	0	/	0		•
WATERFALL	0	0	0	0	0	0	0	0	0	$\bigcirc$	0
OVERHEATED WATER	0	0	0	0	0	0	0	0	0	0	0
AMMONIA	0	0	0	0	0	0	0	0	0	$\bigcirc$	0
MILD ALKALIS	0	0	0	•	0	0	0	0	0	0	0
STRONG ALKALIS	0	0	0	0	0	0	0	0	0	0	0
MILD ACIDS	0	0	0	•	0	0	0	0	0	0	0
STRONG ACIDS	•	0	•		0	0	0	0	0	0	0
PETROLEUM SOLVENTS	0	0	0	0	0	0	0	0	0	0	0
SOLVENTS NOT AROMATICS	0	0	0	0	0	0	0	/	0	0	0
CHLORINATED SOLVENTS	0	0	0	0	/	/	/	/	0	0	0
PAINTS	0	0	0	0	/	/	•	•	0	$\bigcirc$	$\bigcirc$
KETONES	0	0	0	0	/	/	/	/	0	0	0
FUELS	0	0	0	0	0	0	0	•	0	$\bigcirc$	0
FREON	0	0	0	0	0	0	0	0	0	0	0
HYDRAULIC OILS	0	0	0	0	•	•	0	•	0	0	0
NUCLEAR POWER PLANTS	/	0	/	/	/	/	/	/	0	0	0
FDA STANDARDS	/	0	/	/	0	0	/	/	0	0	0
○ Recommended ●	To be evalu	uated with	caution / N	lot suitabl	e F	or other ap	plications,	please con	tact us		

## **FLAT GASKETS**

#### **STYLE 3000**

Static sealing gasket sheet in pure graphite, reinforced with a central microlamina in AISI 316 steel. Does not contain any binder. It can be used in practically all applications, even the most demanding. Resists extreme temperatures. Does not stick and is not subject to aging phenomena. Particularly suitable for flanges with low surface pressures and difficult installation conditions.

Technical data	
Max Pressure	130 bars
Max. Temperature	550°C
P × T Factor	max 30,000
Color	Black

#### **STYLE 3001**

Static sealing gasket sheet in pure expanded mineral graphite, reinforced by a microlamina in AISI 316 with a diamond structure. Does not contain any binder. Can be used for all applications, even the most demanding. Resists high temperatures and pressures.

It does not stick and is not subject to aging phenomena. Resistant to thermal shock, no hot or cold creep, with inorganic corrosion inhibitor and anti-scratch treatment.

#### Technical data

Max Pressure	130 bars
Max. Temperature	550°C
P × T Factor	max 40,000
Color	Black

#### **STYLE 3002**

Static sealing gasket sheet in pure graphite, reinforced with a central micro-mesh in AISI 316 steel. Does not contain any binder. It can be used for practically all applications, even the most demanding. Resists extreme temperatures. Does not stick and is not subject to aging phenomena. Particularly suitable for flanges with low surface pressures and difficult installation conditions. Particularly suitable for cutting gaskets in series thanks to the extreme ease with which it can be die-cut.

|--|

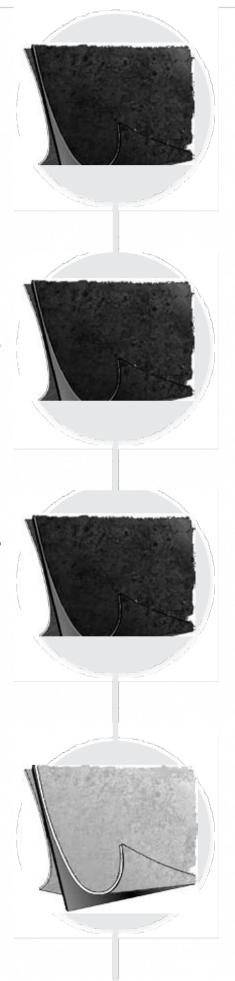
Max Pressure	130 bars
Max. Temperature	550°C
P × T Factor	max 30,000
Color	Black

#### **STYLE 3004**

Static sealing gasket sheet with sandwich structure, made with a central core of pure expanded mineral graphite and an external part made of an aluminum microlamina. It represents the latest innovation in the field of flat gaskets, solving all the problems related to the use of pure graphite. It can be easily handled and cut.

Technical data

Max. Temperature         550°C           P × T Factor         max 24,000	Max Pressure	80 bars
	Max. Temperature	550°C
	P × T Factor	max 24,000
Color Silver	Color	Silver



# **FLAT GASKETS**

#### **STYLE 4005**

Static sealing gasket sheet made with aramid fibers, Rockwool fibers and special elastomeric binders. Featuring very high resistance to pressure and temperature, resilience and compressibility. It always remains elastic and, thanks to the special surface treatment, does not adhere to metal surfaces.

Technical data	
Max Pressure	100 bars
Max. Temperature	300°C
P × T Factor	21,000
Color	Green

## *STYLE 4205*

Style 4205 gasket is made of synthetic and aramidic fibers bonded with nitrile rubber. Completely free of glass and ceramic fibers. Sheet suitable for universal use at medium-high temperatures, resistant to a wide range of products such as: oils, petrol, water, hot water, low pressure steam, some chemicals, solvents and gases. The excellent cost/performance ratio and the high stress resistance value makes it ideal for general use in medium-high temperature and pressure conditions and is also easily workable.

Technical data	
Max Pressure	100 bars
Max. Temperature	300°C
P × T Factor	21,000
Color	Blue

## **STYLE 4400 XP**

Sheet for flat gaskets made with an innovative system that reinforces the graphite with aramidic fibers using a low percentage of binder. Given the high mechanical resistance and high flexibility, the use of internal metal reinforcements is no longer necessary. It is also easy to handle and work. It is ideally used in extremely heavy-duty applications at high temperatures and high pressures.

#### Technical data

Max Pressure	105 bars
Max. Temperature	350°C
P × T Factor	max 25,000
Color	Grey-black

#### *STYLE 5005*

Asbestos-free flat gasket sheet, obtained from the combination of aramid fibers, inert mineral fibers, PTFE and synthetic binders with high chemical resistance. It combines excellent resistance to chemicals with elasticity and compressibility. It does not adhere to surfaces thanks to the surface treatment.

Technical data

Max Pressure	50 bars
Max. Temperature	200°C
P × T Factor	max 6,000
Color	Ivory



## **FLAT GASKETS**

#### **STYLE 6000**

Asbestos-free flat gasket sheet, obtained from the combination of aramid fibers, inert mineral fibers, PTFE and synthetic binders with high chemical resistance. It combines excellent resistance to chemicals with elasticity and compressibility. It does not adhere to surfaces thanks to the surface treatment.

Technical data	
Max Pressure	250 bars
Max. Temperature	260°C
P × T Factor	max 20,000
Color	White

#### *STYLE 6011*

Flat gasket sheet made with biaxial PTFE and silica-based fillers, usable in a wide range of applications requiring maximum resistance to chemicals (pH 0÷14), combined with high mechanical resistance. Usable on strong acids (except hydrofluoric acid), alkalis, solvents, hydrocarbons, chlorine, steam and water. It has very low gas permeability, high resistance to "creep" and "cold flow" compared to conventional PTFE and excellent ease of cutting.

Technical data

Max Pressure	85 bars
Max. Temperature	260°C
P × T Factor	max 14,000
Color	Orange

#### **STYLE 6050**

Flat gasket sheet made of biaxial PTFE, barium sulphate fillers and special inorganic microspheres. Developed for low clamping loads on glass, ceramic, plastic-coated or distorted flanges. Suitable for a wide range of applications where maximum resistance to chemicals (pH 0 : 14) except molten alkali metals, fluorine and hydrofluoric acid is required, combined with high mechanical strength.

Featuring very low gas permeability, high resistance to cracking and cold flow compared to conventional PTFE, excellent ease of cutting.

Fechnica	l data	

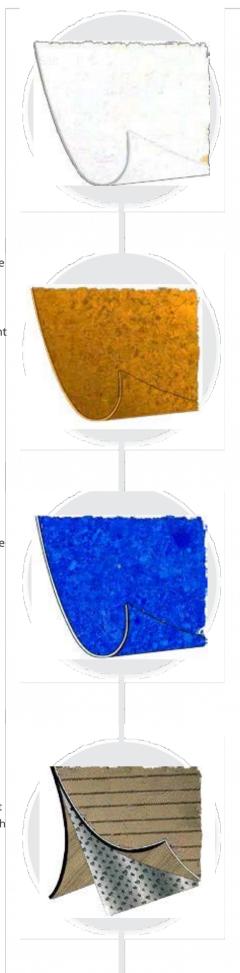
Max Pressure	85 bars
Max. Temperature	260°C
P × T Factor	max 16,000
Color	Sky blue

## STYLE 8001 ULTRATHERM

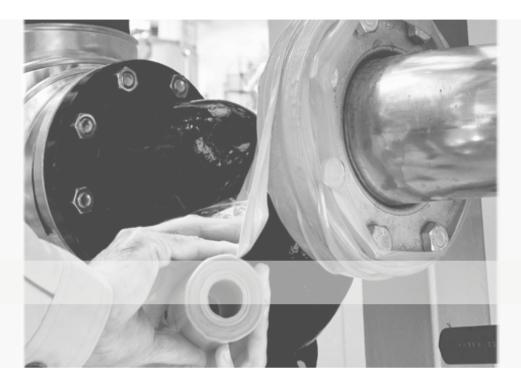
Style 8001 Ultratherm is an innovative gasket material free of any rubber binders, graphite or synthetic fibres, made only of pure mica phlogopite laminated and reinforced with 316 steel in diamond shapes. Perfectly resistant to scratches and rough handling. It offers great advantages in high temperature flanges of heat exchangers, gas turbine housings, and high temperature piping in power plants, steel mills and other critical applications.

#### Technical data

Max. Temperature         950°C/1100°C           P × T Factor         55,000           Color         Light brown	Max Pressure	150 bars
,	Max. Temperature	950°C/1100°C
Color Light brown	P × T Factor	55,000
	Color	Light brown



**REPAIR AND MAINTENANCE** 



## **PIPE REPAIR TAPES**

## **SEAL-TEX**It is a fast-curing tape for pipe repairs

• In 20 minutes

- With the work of just one person
- With minimal costs
- Without emptying the lines

With a little water impregnation, used as a catalyst, the quick-curing tape can reach a80 Shore hardness after 10-15 minutes of contact with moisture. Can be applied to leaky pipes or corroded surfaces.

The tape**SEAL-TEX** can withstand contact with various fluids, such as petroleum, sulfuric acid (>10%), caustic soda, steam and many others.

#### Seal-Tex isOfficially certified ASME PCC-2/2008 for the repair of equipment and pipes under pressure

Technical data	
Pipe pressure without GF-HD	30 bars
Pipe pressure with GF-HD	50 bars
Flexural strength	ASTDM D709 111 N/mm sq.
Tensile strength	ASTDM D638 172 N/mm sq.
Compression force	ASTDM D695 180 N/mm sq.
Single overlap adhesion	19 N/mm sq.
Dielectric strength	16KV/mm
Continuous temperature resistance	120°C - "XT" version up to 500°C
Maximum temperature resistance	190°C - "XT" version up to 550°C
Chemical resistance	Water, salt water, petroleum, dilute acids and alkalis
Shelf life	@20°C: 3 years



term resistance: up to 550°C

## **PIPE REPAIR TAPES**

## **SELF-SEAL**SELF-CURING TAPE

**SELF SEAL**it's aself-curing tapemade of silicone rubber suitable for immediate application before using the tape**SELF SEAL**, or as is in less severe applications. A taut wrap around the leaking pipe allows for easier and faster repair, thanks to the self-amalgamating properties of the rubber. A wooden wedge or a screw can be used in conjunction with **SELF SEAL**for larger holes.

Technical data	
Color	Blue
Resistant to	Oil, water, ozone and most chemicals
Max Temperature	260°C
Applications	Tool insulation, protection of cables and electrical terminations, insulation of spirals in motors and generators, protection of electrical connections, pipe repair

## FLANGE SEAL FLANGE COVER TAPE

**FLANGE SEAL**it's arevolutionary system to replace flange coversin a wide range of applications, eliminating the need to maintain large inventories of different sizes for different flange sizes.

Technical data

Color	Grey
Resistant to	Oils, water, ozone, most chemicals
Max Temperature	260°C
Applications	Prevention of harmful splashes and mist formation from defective pipe joints



Pre-dosed molecular polymer compound of new conception, based on microparticles of glass fibre, created by directly inserting the catalyst into the molecular matrix and thus forming a stick which, cut to the desired size and manipulated with the fingers, allows to obtain a paste that hardens perfectly in a few minutes.

Can be used for repair and reconstruction of synthetic parts, with the exception of polyalphaolefins and fluorinated parts, and for operationsRepair under water or in a humid environment of metal parts, where normal polymers cannot act.

ırs

## **LEAK-3**SEALING PASTE ONLINE

**LEAK-3 Sealing Paste**it's arevolutionary compound capable of reducing or completely eliminating fluid losswith a very simple gesture.

Technical data	
Color	Dark amber
Resistant to	Water, hydrocarbons
Max Temperature	70°C
Applications	Low pressure leak sealing; Surface waterproofing.











\_ . . . .

# **TECHNICAL MAINTENANCE PRODUCTS** Overview

It doesn't matter how much a lubricant or cleaner costs. It matters how much you will spend annually on lubricants or cleaners to achieve the same result.

The world of chemicals for industrial applications is seemingly boundless. The range spans across different combinations of efficiency, convenience, environmental impact and operator safety.

We have always promoted the culture of productive maintenanceusing high-tech chemical products, aimed at obtaining the highest degree of effectiveness without ever compromising their environmental impact or on operators.

What makes us stand out in the market is its wide range of products that candramatically reduce maintenance costs in daily industrial operations, while improving working conditions for the people involved. The philosophy behind the formulation of our products is: the better the product, the fewer applications are required to achieve the intended purpose. Fewer applications mean less product consumed, less pollution, less waste and less work.

We focused onlow environmental impact alternativessince its founding decades ago, when environmental regulations were still very lax. As regulations become more stringent, the need to optimize maintenance costs becomes more critical to offset reduced margins in various markets. Using clean, cost-effective maintenance products is the best way to create value while reducing the overall environmental impact of operations.

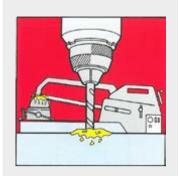


## **SPECIAL PRODUCTS**

## **CUTTING OIL**

Highly lubricating and coolant fluid for easy cutting, drilling, tapping and general machining of all ferrous and non-ferrous metals. Adheres to the tool surface. No fumes.

Characteristics	Applications	
Full lubricant		
Refrigerant		
Universal use	• Cutting, tapping, machining of all	
It doesn't drip or leak	metals	
With EP additives		
Protects from corrosion		



#### **GAS LEAK DETECTION**

Liquid for quickly and effectively detecting any leaks from pipes, fittings and flanges. Suitable for oxygen, fuel gas, tanks and compressed air systems.

Characteristics	Applications	
Usable on all fluids		
Non-flammable	• For pipes, fittings and flanges of	
Instantly visible	all sizes.	
Non-polluting		
Easy to use		



## ANTI-SEIZE WITHOUT METALS

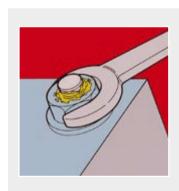
Suspension of non-metallic microparticles with high surface resistance and special EP additives capable of resisting temperatures up to 1800°C, very high pressures, chemical attacks and humidity.

Characteristics	Applications	
Fully synthetic base		
Contains no metals		
Effective up to 1800°C	<ul> <li>Prevents self-welding, corrosion and seizing of bolts and nuts in any</li> </ul>	CE
Usable on all metals	environment.	
Protects against corrosion		
Seal		
Prevents self-welding		

## ANTI-SEIZE WITHOUT METALS FG

Lubricating compound certified for use in food systems, containing special non-metallic particles capable of resisting high temperatures, high pressures and chemical attacks.

Characteristics	Applications	
Non-toxic certified		
It does not carbonize		
Effective up to 1450°C	<ul> <li>Prevents self-welding, corrosion and seizing of bolts and nuts in factories</li> </ul>	
Protects against corrosion	food.	
Prevents self-welding		
Usable on all metals		



## **SPECIAL PRODUCTS**

#### **METAL PLUS**

Anti-seize and lubricating compound based on microparticles of pure lamellar copper, corrosion inhibitors and EP additives.

Applications

Pure	laminated	copper

Effective up to 1100°C

Anti-seize

Extreme Temperature Lubricant

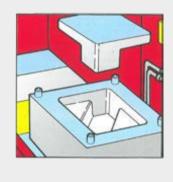
Protective

Contains no nickel or other harmful substances Contains no nickel or other harmful substances. Prevents seizure of soft metals.

## **MOLD RELEASE AGENT**

A highly concentrated silicone compound for easy release during molding of plastic, rubber and other synthetic materials. Minimizes waste, improves surface finish and reduces production time.

Characteristics	Applications	
Highest number of detachments		
Protects steel molds		
Better finishing of printed parts	• Rubber and plastic injection,	
Less waste	hot stamping.	
Increase in production		
High concentration of active agent		



## **ULTRACUT**

Fully synthetic fluid for cutting, drilling and tapping of ferrous metals, stainless steels and alloys. Completely free of toxic solvents, environmentally friendly and does not release harmful vapors. Biodegradable and safe. Highly efficient and reliable.

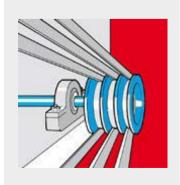
Characteristics	Applications
Not dangerous	
Very effective	
Non-flammable	• Cutting, machining and turning of all
It does not produce smoke	types of metals.
For all types of metal	
Safe for operators	



## ULTRAGRIP

Prevents slippage of transmission belts of any shape and material, maintains constant tension, protects them from cracking and hardening. Does not form deposits or lumps and does not stain.

Characteristics	Applications
Prevents slippage	
Increases traction capacity	
Keeps tension constant	<ul> <li>Increases and maintains drive belt</li> </ul>
Does not stain	grip, drive belt protection
Protects against aging	
Water repellent	
For all types of straps	



## LUBRICANTS

#### **ULTRASOL**

Penetrating fluid of vegetal origin with high solvent power. Quickly frees nuts, bolts and any other mechanical part from rust and oxidation, subsequently leaves a protective film. Does not contain chlorinated solvents.

Characteristics	Applications
Quick release	
Penetrates deep	
Super fast action	<ul> <li>Rust remover for loosening bolts, nuts and other metal parts</li> </ul>
Contains no acids	blocked
Protective and anti-corrosive	
FG version available	



## LUBRICANT AND CLEANER FLUID

Semi-synthetic oily compound of extreme lightness and purity. Penetrates the tightest tolerances, cleans and coats surfaces with a lubricating and protective film.

Characteristics	Applications
Low surface tension	
Penetrates into tight tolerances	
Cleansing action	• Light, clean multipurpose fluid for
Excellent lubricant	all industrial uses.
Contains EP additives	
Inhibits corrosion	

## LUBRICANT FOR TRANSMISSION CHAINS

Penetrates and lubricates deeply the pins and bushings of transmission chains, even when subjected to extreme loads. Inhibits corrosion, protects against humidity, facilitates sliding. Also suitable for lubricating wire ropes.

Characteristics	Applications
Low surface tension	
It doesn't thicken	
Protects against corrosion	• Lubrication of all types of drive chains.
It remains effective over time	
Contains EP additives	
Two-stage treatment	



## HT LUBRICANT GREASE

Multipurpose lubricating grease for high temperatures. Effectively resists oxidation, high loads, high and low speeds. Dropping point free, contains corrosion inhibitors.

Withstands extreme loads         Effective from -25°C to +220°C         Contains EP additives         Resists oxidation         Stabilized against exidation	Characteristics	Applications
Contains EP additivesLubricating grease for high temperature applications	Withstands extreme loads	
Resists oxidation temperature applications	Effective from -25°C to +220°C	
Resists oxidation	Contains EP additives	Lubricating grease for high
Stabilized against evidation	Resists oxidation	temperature applications
Stabilized against oxidation	Stabilized against oxidation	
Inhibits corrosion	Inhibits corrosion	



## **LUBRICANTS**

## HT MOLY SYNTHETIC LUBRICANT

Totally synthetic. Leaves no carbon or ash residue. Lubricates at very high temperatures (+450°c) thanks to molybdenum disulfide. Resists extreme pressure. Performs a powerful cleaning action.

Characteristics	Applications
Contains molybdenum disulfide	
Effective from -35°C to +450°C	<ul> <li>Lubrication at extreme temperatures; dry lubrication even at</li> </ul>
Leaves no residue	higher temperatures.
It has a cleansing action	
Contains EP additives	



## **MOLY PLUS**

Lubricating, anti-seize and protective compound based on molybdenum disulfide. Contains special EP and synthetics. For temperatures up to 450°C. Facilitates the assembly and disassembly of mechanical parts and, at the same time, protects the lubricated parts from wear.

Characteristics	Applications	6
Contains no metals		
Effective up to 450°C		
Complies with MIL-M-7866 AB specifications	<ul> <li>All metal-to-metal connections.</li> <li>Prevents seizure and corrosion</li> </ul>	CE.
Highly lubricating		
Anti-seize		
Protective		
PTFF COATING		

Dry, clean and pure PTFE coating. Adheres strongly to the substrate. Minimizes friction on any porous and non-porous surface. Resistant to water and aggressive chemicals. Easy to apply.

Characteristics	Applications	
Resists abrasion		
Reduces friction	<ul><li>Clean and dry release agent</li><li>Improved friction properties in</li></ul>	
Clean and dry	hoppers, chutes and sliding surfaces	
For any surface	scrolling	
Excellent release agent		



## WHITE PTFE GREASE

Blend of pure refined mineral grease, non-toxic synthetic greases and micronized PTFE. For the safe lubrication of moving parts in food, pharmaceutical and textile plants. Resists water, steam and acid fumes. Does not harden or drip.

It does not harden Semi-synthetic • For accurate lubrication of moving	
Semi-synthetic	
Resists high temperatures parts in the food, pharmaceutical a textile industries	nd
Odorless and tasteless	
Does not stain	
Non-toxic certified	



## LUBRICANTS + COATINGS

## SILICONE LUBRICANT

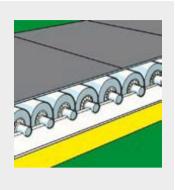
Highly concentrated silicone fluid for lubricating plastics, rubber and various synthetic materials. Waterproofing and release agent. Does not stain or dirty. Effective at extreme temperatures.

Characteristics	Applications
High percentage of pure silicone	
Lubricates and protects	
Waterproofing and water repellent	<ul> <li>Lubrication of plastic, rubber and various synthetic parts.</li> </ul>
Does not stain	various synthetic parts.
Non-toxic and safe	
Effective from -40°C to +220°C	

## SYNTHETIC LUBRICANT

Fully synthetic fluid. Leaves no carbon or ash residue. Lubricates at very high temperatures and in severe situations. Resists extreme pressure. Powerful cleaning action.

Characteristics	Applications
Contains synthetic EP additives	
Effective from -35°C to +280°C	
Cleansing action	<ul> <li>Lubricates at high temperatures and high pressures, when required in large</li> </ul>
Leaves no residue	volumes.
Universal	
Economic	





## **ULTRAFLEX**

Surface lubricating treatment for transmission chains, wire ropes and gears. Renews the lubricating layer at each rotation, does not drip, is not washed away by water. Does not contain graphite.

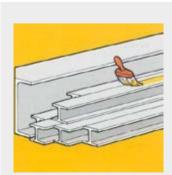
Characteristics	Applications
Lubricating fluid with EP additives	
Adhesive	• Lubricates chain drives, wide ropes
Protects against corrosion	and gears.
Water repellent	<ul> <li>Particularly suitable for railway switch plates.</li> </ul>
Resists chemical fumes	
Easy to apply	



## COLD GALVANIZING

Galvanic protection of all ferrous metals. Fast, safe galvanizing with long-term protection. Does not crumble, does not flake, remains elastic over time.

Characteristics	Applications
Effective electrochemical galvanizing	
Excellent base	
Ideal for touch-ups	• Long-lasting galvanic coating for
Prevents galvanic corrosion	all ferrous metals.
Resists temperatures up to 120°C	
Flexible	



## COVERINGS

## ANTI-RUST PROTECTIVE COATING

Protects against corrosion, rust and oxidation without the need for painting. Forms an elastic, waterproof and self-repairing layer, does not require special preparation of the metal surface to be protected, easily removable.

metal surface to be protected, easily ren	novable.
Characteristics	Applications
Protection for 2+ years	
Easy to apply and remove	Coating and protection of metal
Without background preparations	parts subject to rust and
Transparent amber	oxidation.
Complies with MIL and C-16173D specifications	

Water repellent

## ANTI-HUMIDITY COATING

Generates an extremely thin semi-oily protective film. Eliminates moisture, prevents rust and corrosion, penetrates even the smallest tolerances.

Characteristics	Applications
Low surface tension	
Penetrates and lubricates	
Short-term anticorrosive	Coating and protection of
High dielectric strength	surfaces from humidity.
Complies with MIL specification C-16173D, Grade 3	
Easy to remove if needed	





## RUST TRANSFORMER

Able to transform iron oxide (rust) into an inert salt through an electrochemical process. Creates an ideal base for primer adhesion, eliminating the need for expensive and dangerous methods such as sandblasting, scraping and treatment with strong acids.

Characteristics	Applications			
Transforms rust into an inert substance				
Very high coverage	• Quick and easy treatment of rusted and oxidized metal parts			
No need to rinse	rusted and oxidized metal parts			
Very easy application				
Avoid environmental contamination				

## ULTRASTEEL

Protective coating based on pure stainless steel. Creates a layer with very high chemical, mechanical and thermal resistance on any metal or non-metal surface. Prevents the onset of corrosion, even in highly aggressive environments.

Applications

Characteristics	

Long-term protection Resists up to 500°C It doesn't crack

Resists chemical attacks Easily applicable anywhere  Long-term protection against corrosion and scale in aggressive and high-temperature applications



## DETERGENTS

## PAINT AND CARBON DEPOSITS REMOVER

Solvent with very high decarbonizing activity. Breaks carbon bonds. Solubilizes sludge, pitch, old, tenaciously adherent paints.

Characteristics	Applications					
Does not contain phenols	• Removal of combustion deposits,					
It is not corrosive	grease and carbon sludge trapped inside engines,					
Very slow evaporation	carburetors, valves and electric motor					
Economic	casings.					
Can be diluted						



#### ELECTRICAL CONTACT CLEANER

Fast evaporating synthetic detergent for cleaning electrical and electronic equipment. High purity, virtually residue-free, totally non-flammable. Non-harmful or toxic.

Characteristics	Applications				
Non-flammable					
Very high dielectric strength	<ul> <li>Removal of grease, dirt and dust from electrical and electronic equipment</li> </ul>				
Rapid evaporation without residues	electronics				
Leaves no residue					
Effective and penetrating					

## **ELECTRIC MOTOR CLEANER**

High dielectric strength degreaser for cleaning motors, transformers and other electrical equipment. Non-conductive, non-corrosive, leaves no greasy residue, contains no harmful solvents or other pollutants.

Characteristics	Applications		
Low conductivity			
Inexpensive	Cleaning and degreasing of electric		
Safe for the user	motors, generators, air conditioners,		
Quick cleaning action	fans, transformers and tools.		
High flash point			
Eco-friendly			

## INDUSTRIAL NAVAL SOLVENT

Highly concentrated alkaline detergent, effective on inorganic dirt. Contains no toxic solvents, non-flammable, mild anti-corrosion effect. Low foaming.

Characteristics	Applications
Extremely versatile	
Contains no toxic solvents	
Anti-rust action	<ul> <li>Quick and effective cleaning of industrial machinery, floors, pumps,</li> </ul>
Non-corrosive	ducts, ship bilges, superstructures.
Quick cleansing action	
Extremely economical	



## DETERGENTS

## INDUSTRIAL DEGREASING DETERGENT

Heavy duty solvent cleaner. Quickly removes and dissolves sludge, tar and grease. High flash point (over 65°C). Low evaporation coefficient.

Characteristics	Applications	
Very fast action		
Odorless		
Slow evaporation	<ul> <li>Maintenance and cleaning of all machinery and equipment in the sector</li> </ul>	æ
Non-polluting	industrial and naval.	9 Al
High flash point		AL
Economic		1/~



#### **MULTIPURPOSE CLEANER**

Degreaser for metal parts. Quickly removes dirt and even heavy grease and sludge encrustations. Leaves a light protective film.

Characteristics	Applications					
Non-polluting						
Effective						
Low volatility	• Versatile, low-cost solvent to replace					
Does not induce corrosion	chlorinated hydrocarbons.					
High flash point						
Economic						



## **PHOSPHATE-FREE CLEANER**

Highly concentrated alkaline detergent specifically designed to clean even the most stubborn organic dirt: does not contain polluting phosphates, toxic solvents or dangerous ingredients. Biodegradable and versatile.

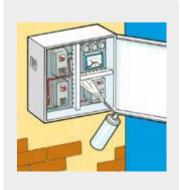
Characteristics	Applications			
Biodegradable				
Concentrated	<ul> <li>Safe and ecological detergent for organic dirt in the civil sector (hospitals, schools,</li> </ul>			
Effective on organic dirt	restaurants, supermarkets) and industrial			
Versatile	sector (food, zootechnical, maritime).			
Does not contain solvents				
Economic				



## SAFETY SOLVENT

Degreaser and rapid cleaner for electrical and mechanical equipment. Non-flammable, contains corrosion inhibitors. Fast evaporation, high dielectric strength. Leaves no residue.

Characteristics	Applications			
High flash point				
Fast evaporation	• Cleaning of electrical equipment,			
High TLV	motors, switches, relays. Replacement of oil-based products for cold and			
Stabilized	complete cleaning of mechanical			
Non-corrosive	equipment.			
High dielectric strength				



## DETERGENTS

## SUPER RUST REMOVER with inhibitor of

#### corrosion

Rapid dissolver of rust, corrosion and scale. Removes deep oxidation from all ferrous metals, providing temporary protection from corrosion. Also effective against organic and inorganic dirt.

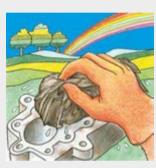
Characteristics	Applications			
Removes rust				
Provides temporary protection	<ul> <li>Removal of rust from ferrous materials</li> </ul>			
Effective cleansing action	such as copper, aluminum, brass and			
Does not corrode metals	bronze; preparation of surfaces for painting or electroplating.			
Diluted with water				
Convenient				



#### ULTRACLEAN TYPE C - TYPE D

Cleaning, degreasing and deodorizing fluid for all industrial and civil cleaning. Of vegetal origin, completely biodegradable but highly effective. Harmless to people and the environment. Usable as a replacement for chlorinated, petroleum or caustic solvents.

# Characteristics Applications Of plant origin Detergent and degreaser 100% biodegradable Does not develop foam Harmless to people and the environment - Contains no phosphates





## **ULTRA METAL SYSTEM***Overview*

High-tech polymer compounds forrepair, reconstruction and protection of metal and non-metal parts, subject tocorrosion, erosion, chemical attacks, abrasions.

Made with appropriate mixtures of resins obtained by reaction of epichlorohydrin epoxide Pm < 700 and metallic, mineral and synthetic fillers, they allow maintenance interventions that are as rapid as they are effective and long-lasting.

Any metal structure can be completely renovated, rebuilt and made even more resistant than the original using one of the "Ultra Metal System" metal polymer compounds.

Thanks to their insulating properties, they are also able toeliminate corrosion and electrolytic and pitting pitting from all equipment.



## **ULTRA METAL SYSTEM**

#### **PHYSICAL PROPERTIES**

				relationship MIXING			GHT URE		HARDENED TIME-		
		COLOR	% wei	ight	% volume		POT LIFE At 20°C	IFIC WEI HE MIXTI g/cm³	TEMPERATURE	CHIN (in hours)	
ТҮРЕ	COMPOSITION	COLO DRIED	resin	hardener	resin	hardener	(min.)	SPECIFIC WEIGHT OF THE MIXTURE g/cm3	OPERATIONAL FROM/TO	hand strength- population	hardness <b>final</b>
AL-P	80% aluminum - 20% resin	Aluminum	100	20	4.5	1	60	1.6	- 35°C; +120°C	16	24
AL-L	80% aluminum - 20% resin	Aluminum	100	14	4	1	60	1.45	- 35°C; +120°C	16	24
TI-P	80% titanium - 20% resin	Grey	100	33	-	-	120	1.61	- 35°C; +200°C peaks +260°C	-	48
ST-HT	80% steel - 20% resin	Dark grey	100	100	1	1.3	30	2.34	- 35°C; +200°C peaks +280°C	12	24
FAST	80% steel - 20% resin	Dark grey	100	13	2.5	1	5	2.6	- 35°C; +90°C	3	6
FLEX-Y	100% polyurethane resin	Colorless	-	-	-	-	depending on of my- choice, min. 30'	0.97	- 35°C; +95°C	Depending on of mix	he relationship ing
THERE IS -	80% zirconium oxide - 20% resin	White	100	33	-	-	120	1.59	- 35°C; +200°C peaks +260°C	-	48
CE-P	80% ceramic/steel - 20% resin	Dark grey	100	25	3.5	1	45	1.67	- 35°C; +120°C	16	24
CE-L	80% ceramic/steel - 20% resin	Black	100	15	2.8	1	45	2.3	- 35°C; +120°C	16	24
CE-SR	80% ceramic/steel - 20% resin	Blue	100	15	3.5	1	40	1.8	- 35°C; +180°C	16	24
ST-P	80% steel - 20% resin	Dark grey	100	10	4	1	60	2.9	- 35°C; +120°C	16	24
ST-L	80% steel - 20% resin	Dark grey	100	7	4	1	60	2.75	- 35°C; +120°C	16	24
ST-HD	50% steel - 50% resin	Dark grey	-	-	-	-	5 -10	-	- 35°C; +120°C	0.5	24

## **AL-P**AI UMINUM PASTE

Metallic polymer compound for repair, protection and reconstruction of aluminium and light alloy parts in general. Based on aluminium microgranules treated with a special surface agent, capable of ensuring aperfect and homogeneous dispersionin the carrier resin. Ideal for sealing holes and repairing damage on molds, on die-cast parts, on various aluminum parts.

## **AL-L**LIQUID ALUMINUM

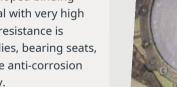
Polymeric compound of fluid consistency, consisting of aluminum microgranules dispersed in epichlorohydrin resin, specific for aluminium and light alloy parts. Thanks to its high fluidity, it penetrates into the smaller porosity of the metalsame. It is used to make prototypes and casting models, to block metal parts, in ultrasonic welding machines.

## **TI-P/TIW-P**TITANIUM PASTA

Metal-ceramic polymer compound for repair and reconstruction of metal parts. The special fillers based on pure Titanium and the newly developed binding resin make this product ideal for applications where a material with very high resistance to compression combined with excellent chemical resistance is required. Ideal for the reconstruction and repair of pump bodies, bearing seats, drive keys, impellers, shafts or bushings; also for the complete anti-corrosion coating of pumps, valves or other components, even vertically.

## **ST-HT**STEEL PASTE*High temperatures*

Special polymer compound consisting ofsteel microgranulestransported with a resin with a "cross-linked" structureresistant to high temperatures. Can be used for all repair operations on systems operating at high temperatures such as pumps, valves, pipes and gate valves. Often used also to create models and prototypes, to seal and repair microporosities and blowholes. It can be applied at temperatures up to 200°C continuously and up to 280°C for short periods.











## FASTQUICK HARDENING STEEL

Metal compound forfast repairs of any metal surface. Thepolymerization time, extremely fast, allows it to be used for quick maintenance operations on leaks in pipes, pump bodies, and gear boxes. It is certainly an indispensable tool for modern industrial maintenance even if, due to its more modest physicalchemical characteristics, it should always be subsequently protected with another appropriate polymer compound.

## FLEX-YELASTIC ADDITIVE

Flex-Y is a special polyurethane catalyst which, when used in place of the normal catalyst with CE-P and ST-P,transforms molecular compounds, normally of high hardness, into material of elastic consistency. The flexibility of these can be varied by using more or less catalyst, until obtaining a consistency similar to that of a tire. This material is irreplaceable in the creation ofsurfaces resistant to impacts and mechanical shocks.

## **CHEM-L**CHEMICAL RESISTANT COATING

LiquidTwo-component polymer compound based onethoxy resins loaded with silicates and stabilized with silicones.

Suitable for resurfacing, protecting or repairing iron, cement and concrete surfaces such as pump casings, tanks and industrial floors. It can be applied and will adhere towet or humid surfaces at low temperatures. Offers an extremely wear and chemical resistant surface that will also withstand abrasion and pressure impacts as well as chemical attack.

## **CE-WRW**SUPER RESISTANT CERAMIC PASTE

ABRASIONPolymer compoundsuper ceramic paste based on pure titanium dioxide, for protection fromabrasion and erosionon metal surfaces. Thanks to its high viscosity, it can be used oninclined, vertical or even suspended surfaces. Featuring excellent chemical resistance andwhite color, finds ideal application on any material where classic anti-abrasion coatings are not acceptable due to the dark colour and the possibility of its release.









## **CE-P**METAL-CERAMIC PASTE

Compoundpolymer metal ceramicfor repair, reconstruction and protection of any metal surface subject to strong erosive, corrosive and abrasive actions. Formulated with a high percentage of metal-ceramic particles finely dispersed in a special resin with high chemical-physical resistance, it can be advantageously used to restore parts or to create an abrasion-resistant surface.Added with the special**Flex-Y**, polyurethane hardener, becomes able toabsorb vibrations and shocks.

## **CE-L** CERAMIC METAL LIQUID

Compound polymer metal-ceramic with fluid consistencyfor repair and protection of all metal surfaces subject to strong abrasion and erosion. Formulated with a high percentage of metal-ceramic microgranules and a resin with high chemical-physical resistance, it is used forrepair damaged partsor to provide aabrasion resistant surface. With the special polyurethane-based Flex-Y hardener, it allows you to create an elastic surface, which guarantees a longer life than new material. Easy to apply with a roller or brush.

## **CE-SR**SUPER-RESISTANT LIQUID CERAMIC

**ABRASION**Fluid superceramic polymer compound for theprotection from heavy abrasion and erosion phenomenaof metal surfaces of pump bodies, bearings and bushings, pipes, elbows, impellers, valves. Of great surface hardness, it cannot be worked with traditional tools beingzirconium oxide based, which gives it excellent resistance characteristics against abrasion and corrosion and an equally excellent mechanical strength. It can be applied by brush, with reduced polymerization times.

## **ST-P**STEEL PASTE

Pasty consistency compound made withextremely fine steel powder pre-treated with a special "bonding agent", mixed with polymer resin and corrosion inhibitors. Especially suitable for repair, reconstruction and protection of all metal parts. It is used to eliminate corrosion and holes on tanks, pipes, pump bodies, machine parts. It can be advantageously usedon all types of metal, including stainless steel, thanks to the high dielectric strength which does not allow galvanic corrosion phenomena.









## **ST-L**LIQUID STEEL

Polymer compound offluid consistency, made of extra fine grain steel, treated with a special "joining agent" and mixed with resin and corrosion inhibitors. Particularly suitable for repairing surface damage to metal parts, for the creation ofmodels and guide molds, for sealing microporosities and bubbles in printed parts. Ideal as a locking agent in the positioning of machine tools. Its high dielectric strength does not allow the emergence of electrolytic corrosion phenomena.

## **ST-HD**STEEL PUTTY high density

A new concept of pre-dosed molecular polymer compound, based on steel microparticles, created by directly inserting the catalyst into the molecular matrix and thus forming a stick which, cut to the desired size and manipulated with the fingers, allows for obtaining a paste thatIt hardens perfectly in a few minutes. Can be used for quick repairs or reconstructions of metal parts in steel, iron, cast iron.

